



INDUSTRY CLUSTER ANALYSIS FOR ALABAMA

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MAPPING THE INDUSTRY CLUSTERS OF ALABAMA

A Strategic Approach to Economic Growth

Executive Summary

There are really only four broad approaches to job growth and economic development:

Recruitment of new companies;

Growth and expansion of existing companies;

Development of start-ups and spin-offs; and

Commercial development of university intellectual property and discoveries.

Although this appears simple in concept, tackling these strategies requires a number of difficult questions to be answered, such as: What industries should be targeted for recruitment? What data needs to be presented to companies being recruited? Which existing industries should be focused on for growth? Which start-ups are more likely to succeed? What patents or discoveries have the greatest chance for success? Many questions like this must be addressed in formulating specific economic development strategies. The concept of industry clusters can play a powerful role in answering these questions and in developing specific strategies for successful economic development.

The concept of industry clusters has been developed by the Institute for Strategy and Competitiveness at the Harvard Business School. A *Cluster* refers to a group of interrelated companies and institutions in a specific discipline which are located within the same economic region or geographic area. As an example, the California wine cluster is composed not only of vineyards, growers, wineries and processing facilities, but also includes irrigation technology, harvesting equipment, fertilizer, pesticides, herbicides, winemaking equipment, bottles, labels, UC Davis, and the Wine Institute. Importantly, the wine cluster overlaps with the tourism and food clusters offering opportunities for joint growth and development.

Clusters typically include end product or service companies, suppliers of specialized inputs, components, machinery, specialized services, financial institutions, and firms in related industries. Many clusters also include universities and other institutions providing specialized training, education, and research as well as trade associations. It is important to reemphasize that clusters cut across traditional industry classifications. This type of business environment encourages innovation and increases productivity. Clusters increase

the level of competitiveness and cooperativeness between firms. Firms located within an economic region form synergies in order to benefit from both similarities and complementarities of its neighboring firms. These synergies can be formed within a cluster or between clusters. A cluster allows firms within an economic region to develop relationships in order to share valuable resources with relative ease. These factors allow a regional economy to flourish and achieve a high level of prosperity.

Economic development can arise from the birth of a new cluster or the growth of an existing cluster. The automotive cluster is a new cluster in Alabama that has emerged from the initial anchor firm, Mercedes Benz. With the arrival of Mercedes, first, second, and third tier suppliers began to locate and grow in Alabama. Subsequently, Honda opened a vehicle assembly plant and additional suppliers moved to Alabama. The Hyundai plant was another addition, causing the growth of the automotive cluster to continue. Clusters can also develop and grow from overlapping, related clusters. This growth arises at an intersection or an overlap between clusters. A cluster overlap occurs when a particular cluster is complimented by another cluster outside of its industry. For example, the aerospace cluster in Huntsville has contributed to the growth and development of the communications equipment cluster and the information technology cluster. These overlaps show that the skills, assets, and knowledge base from one cluster may be used to support another cluster in some manner. This type of relationship allows for coordination between different industries and fosters economic development.

This report presents cluster employment, job creation, job loss and cluster overlap for the economy of Alabama. The employment data is shown for both clusters and subclusters. The subcluster employments shown are from the major cluster areas of the regions. This report begins with the state as a whole and presents the state's cluster employment for the year 2001, job creation and loss for the years 1990-2001, cluster overlap for the year 2001, and subcluster employment. Following the presentation of state data, the report becomes more detailed and presents the aforementioned indicators for the economic areas in the state, which include, the Huntsville economic area, the Birmingham economic area, the Montgomery economic area, the Mobile economic area, and the Dothan economic area. Finally, the data is shown in even finer detail, through the state's metropolitan areas (MSA's). The MSA's include, Huntsville, Birmingham, Montgomery, Mobile, Dothan, Anniston, Decatur, Florence, Tuscaloosa, Auburn-Opelika, and Gadsden.

The clusters referred to in this report are traded clusters. The Harvard Business School defines a traded cluster as "traded industries that sell products and services across economic areas, so they are concentrated in the specific regions where they choose to locate production, due to the competitive advantages afforded by these locations. Employment levels in traded industries thus vary greatly by region, and have no clear link to regional population levels."

Employment

In 2001, Alabama's total employment was 1,620,592, which was 1.41% of National Employment. Alabama's average wages in 2001 were \$27,861 -vs- \$34,669 for the US, or 19.64% below the national average. Average wage growth per year in Alabama was 3.82% -vs- 4.41% for the US. As shown in Table 1, Alabama's 3 largest clusters were business services, followed by, heavy construction services, and financial services. As shown in Table 2 Alabama's 3 largest subclusters were metal steel mills and foundries, accommodations and related services, and final construction.

Job Creation/Loss

Alabama's employment growth from 1990-2001 was 1.90%, while the U.S. average was 2.10%. The clusters which experienced the largest growth over this time were the business services cluster gaining about 21,000 jobs, the education and knowledge creation cluster, gaining about 8,000 jobs, and the hospitality and tourism cluster, gaining about 7,000 jobs. Alabama's largest job loss from 1990-2001 occurred in the apparel cluster with a loss of about 31,000 and textiles clusters with an estimated job loss of about 10,000. Current employment in these industries is vulnerable to continued losses.

Cluster Overlap and Potential for Growth

Alabama has areas of overlap between its major clusters. The first grouping includes, financial services and education and knowledge creation. Another grouping includes the transportation and logistics and hospitality and tourism clusters. A third grouping occurs between the metal manufacturing and automotive clusters. These overlaps indicate those industries that are good candidates for growth and development for the state. True economic development strategies however must be based on more local areas than statewide. Table 3 presents the top five clusters for each of the eleven Alabama metropolitan statistical areas (MSA's). The report presents in great detail the major subclusters for each MSA and discusses the potential for growth based upon these existing industry assets.

Table 1
State of Alabama
Total Employment by Cluster, 2001

<u>Cluster</u>	<u>Employment</u>
Business Services	51,811
Heavy Construction Services	32,863
Financial Services	27,742
Metal Manufacturing	26,884
Textiles	25,010

Table 2
State of Alabama
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Business Services	Computer Programming	13,965
Hospitality & Tourism	Accommodations & Related Services	13,671
Construction Services	Final Construction	13,120
Business Services	Management Consulting	11,906
Financial Services	Insurance Products	11,384
Metal Manufacturing	Metal Steel Mills & Foundries	11,357
Education & Knowledge Creation	Educational Institutions	10,283
Automotive	Automotive Parts	10,007
Financial Services	Depository Institutions	8,214

Table 3
Top 5 Clusters by Metropolitan Area 2001

	<u>Decatur</u>	<u>Florence</u>	<u>Huntsville</u>	
1	Prefabricated Enclosures	Apparel	Business Services	
2	Forest Products	Prefabricated Enclosures	Automotive	
3	Motor Driven Products	Metal Manufacturing	Information Technology	
4	Textiles	Automotive	Education and Knowledge Creation	
5	Metal Manufacturing	Business Services	Analytical Instruments	
	<u>Anniston</u>	<u>Gadsden</u>	<u>Tuscaloosa</u>	<u>Birmingham</u>
1	Metal Manufacturing	Motor Driven Products	Heavy Construction Services	Business Services
2	Heavy Construction	Business Services	Motor Driven Products	Financial Services
3	Textiles	Metal Manufacturing	Automotive	Metal Manufacturing
4	Prefabricated Enclosures	Heavy Construction Services	Plastics	Heavy Construction Services
5	Furniture	Publishing and Printing	Business Services	Hospitality and Tourism
	<u>Auburn-Opelika</u>	<u>Dothan</u>	<u>Mobile</u>	<u>Montgomery</u>
1	Motor Driven Products	Transportation and Logistics	Business Services	Business Services
2	Automotive	Hospitality and Tourism	Transportation and Logistics	Financial Services
3	Business Services	Business Services	Heavy Construction Services	Heavy Construction Services
4	Heavy Construction Services	Motor Driven Products	Chemical Products	Motor Driven Products
5	Textiles	Heavy Construction Services	Hospitality and Tourism	Plastics

Introduction

Successful economic development strategies are often based upon the following fundamental premise of building upon the existing assets and strengths of a region. The concept of industry clusters, developed by the Institute for Strategy and Competitiveness at the Harvard Business School, offers a sensible approach to implementing this process for developing economic strategy. A *Cluster* refers to a group of interrelated companies and institutions in a specific discipline which are located within the same economic region or geographic area. As an example, the California wine cluster is composed not only of vineyards, growers, wineries and processing facilities, but also includes irrigation technology, harvesting equipment, fertilizer, pesticides, herbicides, winemaking equipment, bottles, labels, UC Davis, and the Wine Institute. This cluster is illustrated in Figure 1. In addition, as noted in the figure, the wine cluster overlaps with the tourism and food clusters offering opportunities for joint growth and development.

Clusters typically include end product or service companies, suppliers of specialized inputs, components, machinery, specialized services, financial institutions, and firms in related industries. Many clusters also include universities and other institutions providing specialized training, education, and research as well as trade associations. It is important to reemphasize that clusters cut across traditional industry classifications. This type of business environment encourages innovation and increases productivity. Clusters increase the level of competitiveness and cooperativeness between firms. Firms located within an economic region form synergies in order to benefit from both similarities and complementarities of its neighboring firms. These synergies can be formed within a cluster or between clusters. A cluster allows firms within an economic region to develop relationships in order to share valuable resources with relative ease. These factors allow a regional economy to flourish and achieve a high level of prosperity.

Economic development can arise from the birth of a new cluster or the growth of an existing cluster. The automotive cluster is a new cluster in Alabama that has emerged from the initial anchor firm, Mercedes Benz. With the arrival of Mercedes, first, second, and third tier suppliers began to locate and grow in Alabama. Subsequently, Honda opened a vehicle assembly plant and additional suppliers moved to Alabama. The Hyundai plant was another addition, causing the growth of the automotive cluster to continue. Clusters can also develop and grow from overlapping, related clusters. This growth arises at an intersection or an overlap between clusters. A cluster overlap occurs when a particular cluster is complimented by another cluster outside of its industry. For example, the aerospace cluster in Huntsville has contributed to the growth and development of the communications equipment cluster and the information technology cluster. These overlaps show that the skills, assets, and knowledge base from one cluster may be used to support another cluster in some manner. This type of relationship allows for coordination between different industries and fosters

economic development. Figure 2 presents an overview of the major industry clusters and illustrates the overlapping nature of clusters into somewhat natural groupings of clusters.

Several implications are readily apparent from Figure 2. First, traditional industry clusters for Alabama including textiles, apparel, forest products, and agricultural products have no or very little overlap with other clusters. Thus, if these clusters decline, as they have over the past decade, the impact is significant because the skills, knowledge base, and other resources are essentially single use. There is little, to no, cluster overlapping. The assets in these clusters, be they human, equipment, or knowledge, are not easily used in other areas. On the other hand, emerging clusters in Alabama such as automotive, information technology, and production technology have significant overlap and potential for growth and innovation.

Figure 1

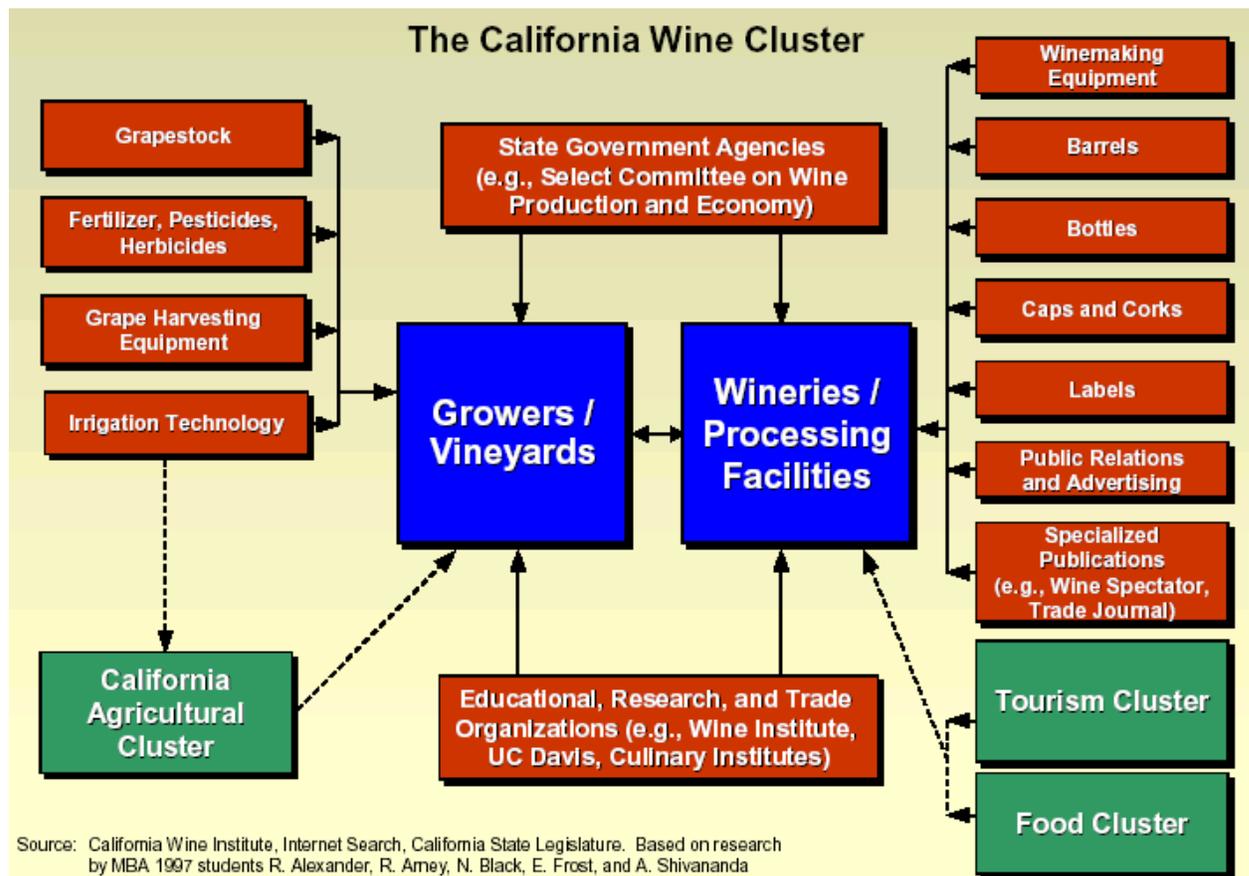
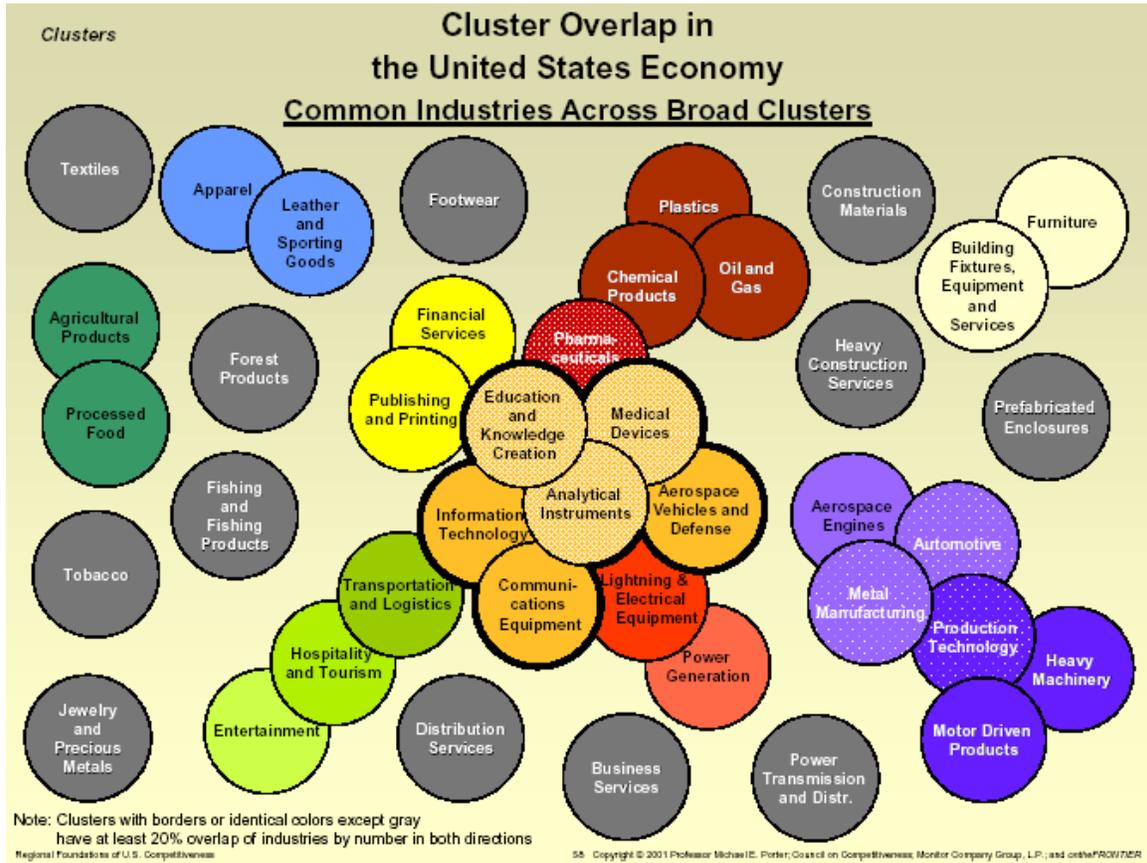


Figure 2



This report presents cluster employment, job creation, job loss and cluster overlap for the economy of Alabama. The employment data is shown for both clusters and subclusters. The subcluster employments shown are from the major cluster areas of the regions. This report begins with the state as a whole, by showing the state's cluster employment for the year 2001, job creation and loss for the years 1990-2001, cluster overlap for the year 2001, and subcluster employment. After the state, the data becomes more detailed, by showing the aforementioned indicators for the economic areas in the state, which include, the Huntsville economic area, the Birmingham economic area, the Montgomery economic area, the Mobile economic area, and the Dothan Economic area. Finally, the data is shown in even finer detail, through the state's metropolitan areas (MSA's). The MSA's include, Huntsville, Birmingham, Montgomery, Mobile, Dothan, Anniston, Decatur, Florence, Tuscaloosa, Auburn-Opelika, and Gadsden.

Chapter 1

State of Alabama

The clusters referred to in this report are traded clusters. The Harvard Business School defines a traded cluster as “traded industries that sell products and services across economic areas, so they are concentrated in the specific regions where they choose to locate production, due to the competitive advantages afforded by these locations. Employment levels in traded industries thus vary greatly by region, and have no clear link to regional population levels.”

Employment

In 2001, Alabama's total employment was 1,620,592, which was 1.41% of National Employment. Alabama's average wages in 2001 were \$27,861 -vs- \$34,669 for the US, or 19.64% below the national average. Average wage growth per year in Alabama was 3.82% -vs- 4.41% for the US. As shown in Table 1-1 and Figure 1-1, Alabama's 3 largest clusters were business services, followed by, heavy construction services, and financial services. As shown in Table 1-2 Alabama's 3 largest subclusters were metal steel mills and foundries, accommodations and related services, and final construction.

Job Creation/Loss

Alabama's employment growth from 1990-2001 was 1.90%, while the U.S. average was 2.10%. As Figure 1-2 shows, the clusters which experienced the largest growth over this time were the business services cluster gaining about 21,000 jobs, the education and knowledge creation cluster, gaining about 8,000 jobs, and the hospitality and tourism cluster, gaining about 7,000 jobs. Figure 1-2 also shows that Alabama's largest job loss from 1990-2001 occurred in the apparel cluster with a loss of about 31,000 and textiles clusters with an estimated job loss of about 10,000. Current employment in these industries is vulnerable.

Cluster Overlap and Potential for Growth

Figure 1-3 shows the largest 15 clusters for the state of Alabama. As Figure 2-3 shows Alabama has areas of overlap between its major clusters. The first grouping includes, financial services and education and knowledge creation. Another grouping includes the transportation and logistics and hospitality and tourism clusters. A third grouping occurs between the metal manufacturing and automotive clusters. These overlaps show the industries that would be good candidates for growth and development for the state. These industries are good candidates for growth because some of the necessary support base is already in place to support the growth of industries already existing in the state or industries that do not already exist in the state that are related to the overlapping clusters.

Table 1-1
State of Alabama
Total Employment by Cluster, 2001

<u>Cluster</u>	<u>Employment</u>
Business Services	51,811
Heavy Construction Services	32,863
Financial Services	27,742
Metal Manufacturing	26,884
Textiles	25,010

Table 1-2
State of Alabama
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Business Services	Computer Programming	13,965
Hospitality & Tourism	Accommodations & Related Services	13,671
Construction Services	Final Construction	13,120
Business Services	Management Consulting	11,906
Financial Services	Insurance Products	11,384
Metal Manufacturing	Metal Steel Mills & Foundries	11,357
Education & Knowledge Creation	Educational Institutions	10,283
Automotive	Automotive Parts	10,007
Financial Services	Depository Institutions	8,214

Figure 1-1
State of Alabama
Total Employment by Traded Cluster, 2001

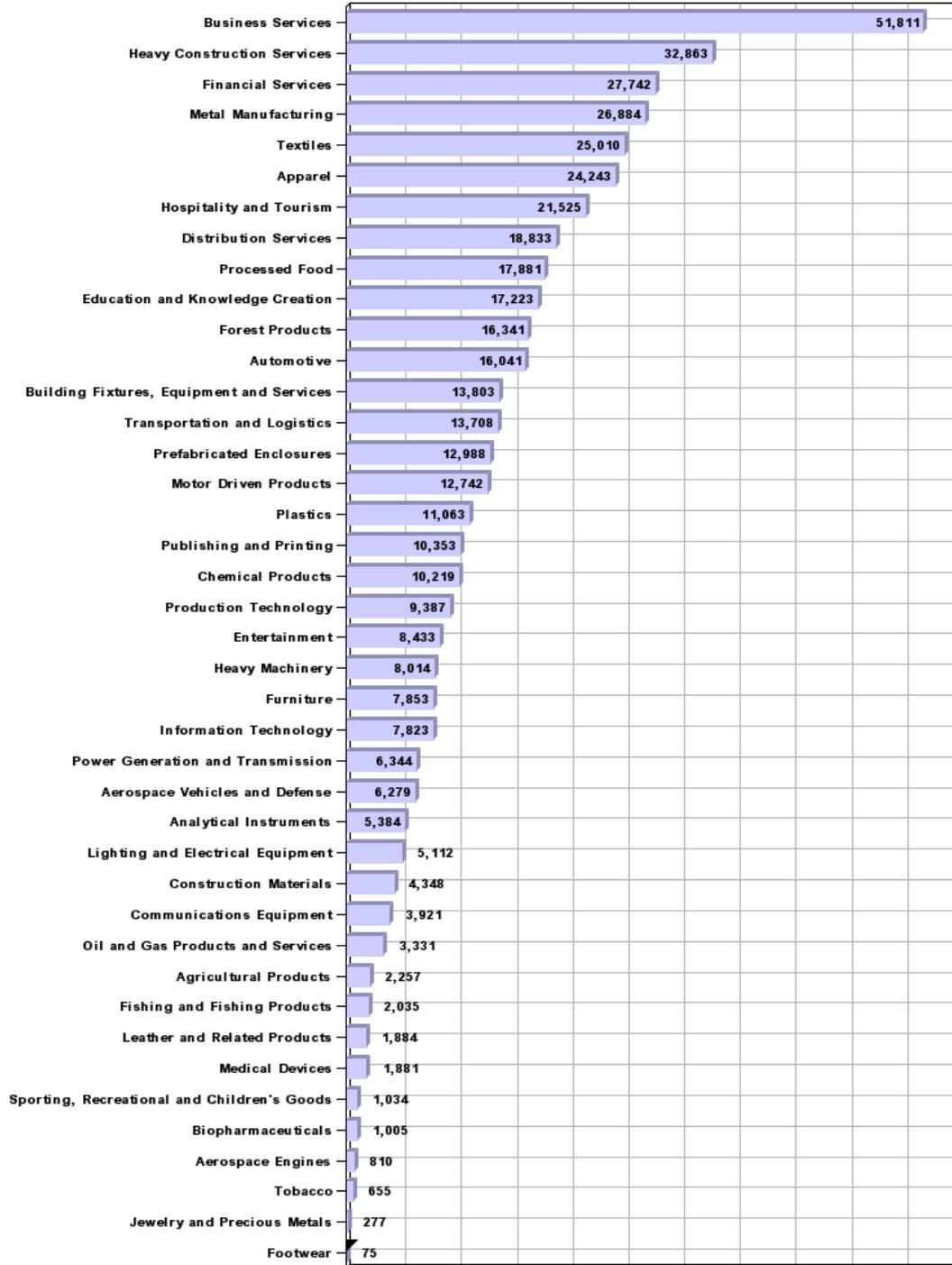


Figure 1-2
State of Alabama
Job Creation by Traded Cluster, 1990-2001

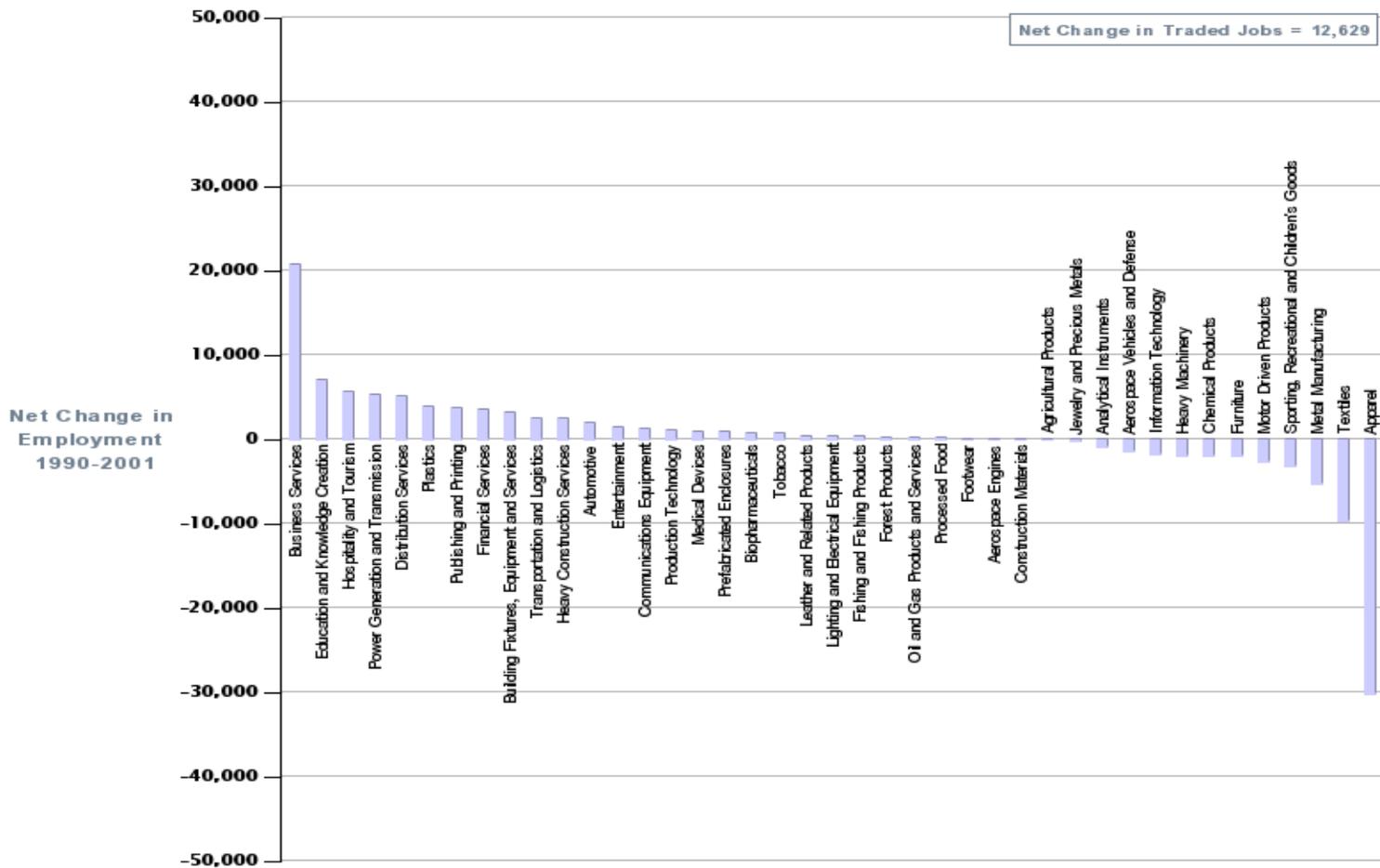
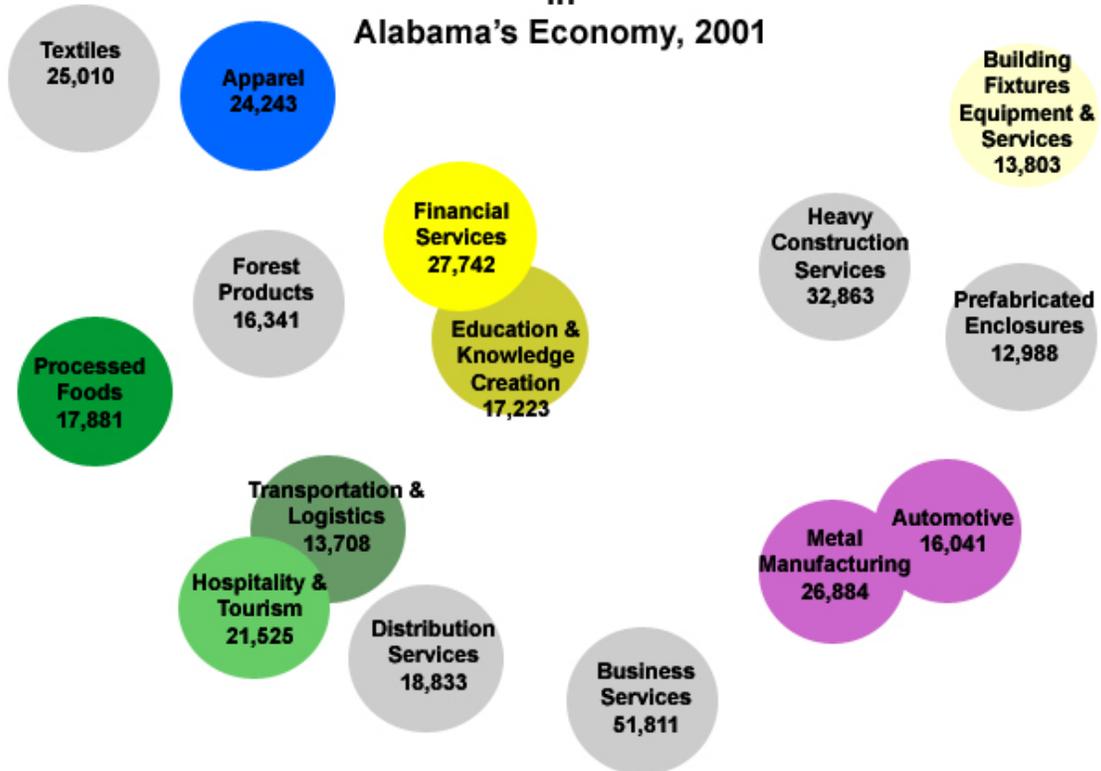


Figure 1-3

**Cluster Overlap and Employment
in
Alabama's Economy, 2001**



Data collected from Harvard Business School, Chart by Matthew J. Faulkner, UAH

The following chapters contain data for the economic and metropolitan areas in Alabama. Economic areas encompass all Alabama counties, rural and urban; therefore, they cover a larger area than the metropolitan areas. Metropolitan areas (MSA's) encompass primarily urban counties. Table 1-3 shows the counties included within the economic areas, while Table 1-4 shows the counties included within the MSA's. Figure 1-4 shows the economic areas for Alabama and other southeastern states.

Figure 1-4
Economic Areas

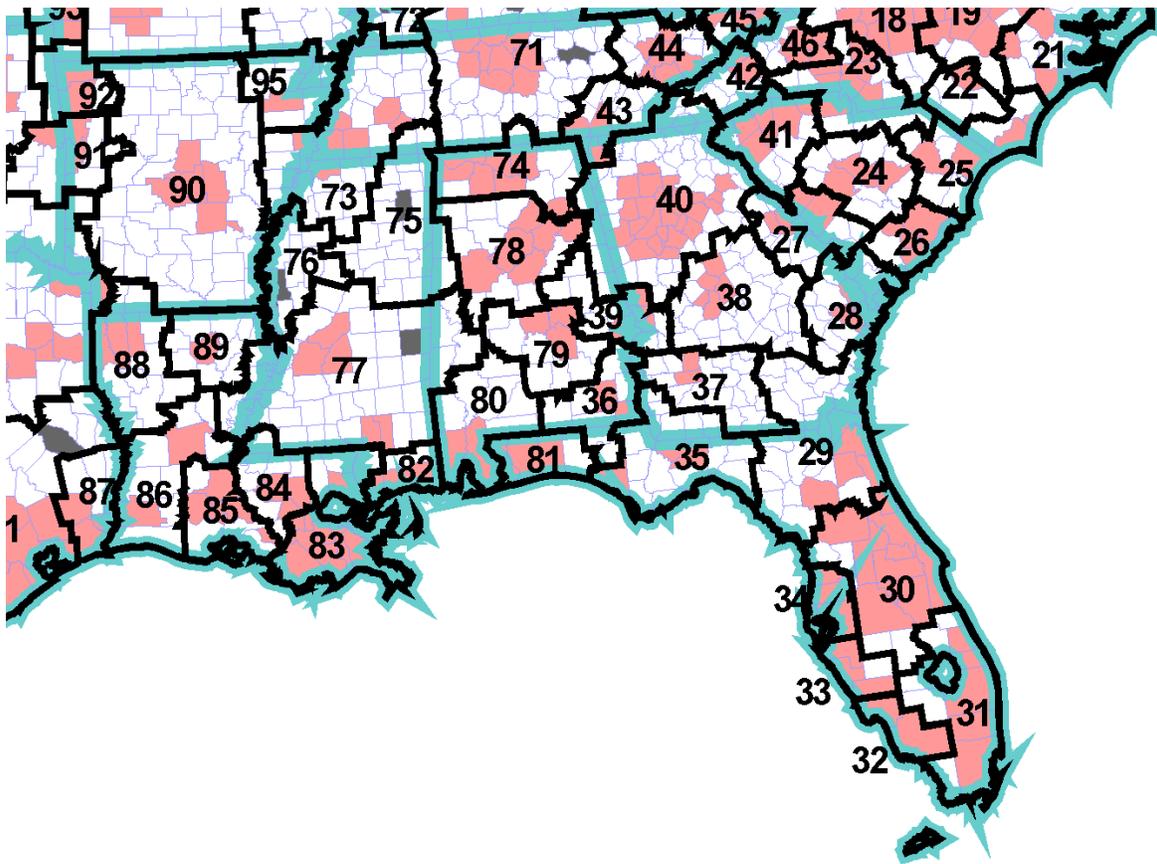


Table 1-3
Counties Located in Alabama Economic Areas

<u>Economic Area</u>	<u>Counties</u>
Birmingham, AL	Bibb, Blount, Calhoun, Chilton, Cullman, Fayette, Hale, Jefferson, Marion, St. Clair, Shelby, Talladega, Tuscaloosa, Walker, Winston
Dothan, AL-FL-GA	Barbour, Coffee, Covington, Dale, Geneva, Henry, Houston, Holmes (FL), Washington (FL), Quitman (GA)
Huntsville, AL-TN	Colbert, Dekalb, Etowah, Franklin, Jackson, Lauderdale, Lawrence, Limestone, Madison, Marshall, Morgan, Lincoln (TN)
Mobile, AL	Baldwin, Clarke, Conecuh, Escambia, Mobile, Monroe, Washington, Wilcox
Montgomery, AL	Autauga, Bullock, Butler, Crenshaw, Dallas, Elmore, Lowndes, Montgomery, Perry, Pike

Table 1-4
Counties Located in Alabama Metropolitan Areas

<u>Metropolitan Area</u>	<u>Counties</u>
Anniston, AL	Calhoun
Auburn-Opelika, AL	Lee
Birmingham, AL	Blount, Jefferson, St. Clair, Shelby
Decatur, AL	Lawrence, Morgan
Dothan, AL	Dale, Houston
Florence, AL	Colbert, Lauderdale
Gadsden, AL	Etowah
Huntsville, AL	Limestone, Madison
Mobile, AL	Baldwin, Mobile
Montgomery, AL	Autauga, Elmore, Montgomery
Tuscaloosa, AL	Tuscaloosa

Chapter 2

Birmingham, AL Economic Area

Employment

Total 2001 employment in the Birmingham, AL economic area was 637,177, which was 0.55% of national employment. Birmingham, AL economic area's average wages in 2001 were \$30,522 -vs- \$34,669 for the US, or 11.96% below the national average. Average wage growth per year in the Birmingham, AL economic area was 3.92% -vs- 4.41% for the US. As Table 2-1 and Figure 2-1 show, the 3 largest clusters in this economic area were business services, financial services, and metal manufacturing. As Table 2-2 shows, the 3 largest subclusters in this area were iron steel mills & foundries, final construction, and insurance products.

Job Creation/Loss

Employment growth from 1990-2001 in the Birmingham, AL economic area was 1.90% -vs.- 2.10% for the US. As shown in Figure 2-2, the largest job creation from 1990-2000 occurred in the business services cluster, gaining about 9,000 jobs, the hospitality and tourism cluster, gaining about 3,800 jobs, and the financial services cluster gaining about 3,700 jobs. Figure 2-2 also shows that the largest job loss from 1990-2001 occurred in the apparel cluster, losing about 8,000 jobs, the textiles cluster, losing about 2,000 jobs, and the heavy construction services cluster, losing about 1,300 jobs.

Cluster Overlap and Potential for Growth

Figure 2-3 shows the largest 15 clusters for the Birmingham Economic Area. As Figure 2-3 shows the Birmingham Economic Area has areas of overlap between its major clusters. The first grouping includes, education and knowledge creation, financial services, and publishing and printing. Another grouping includes the automotive cluster, the metal manufacturing cluster, and the motor driven products cluster. As Figure 2 shows, there are other clusters that overlap with these significant clusters. One of these clusters is motor driven products. Table 2-3 lists the subclusters included within these clusters. This table lists the specific industries that may be targeted for growth and development.

Table 2-1
Birmingham, AL Economic Area
Total Employment by Cluster, 2001

<u>Cluster</u>	<u>Employment</u>
Business Services	21,169
Financial Services	17,657
Metal Manufacturing	16,597
Heavy Construction Services	16,539
Hospitality and Tourism	8,691

Table 2-2
Birmingham, AL Economic Area
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Metal Manufacturing	Iron Steel Mills & Foundries	9,205
Financial Services	Insurance Products	7,430
Heavy Construction	Final Construction	7,054
Business Services	Management Consulting	5,567
Hospitality & Tourism	Accommodations & Related Services	5,072
Business Services	Computer Programming	4,564
Financial Services	Depository Institutions	4,531
Distribution Services	Merchandise & Warehousing	3,841
Business Services	Engineering Services	3,603
Prefabricated Enclosures	Mobile Homes	3,387

Figure 2-1
Birmingham, AL Economic Area
Total Employment by Traded Cluster, 2001

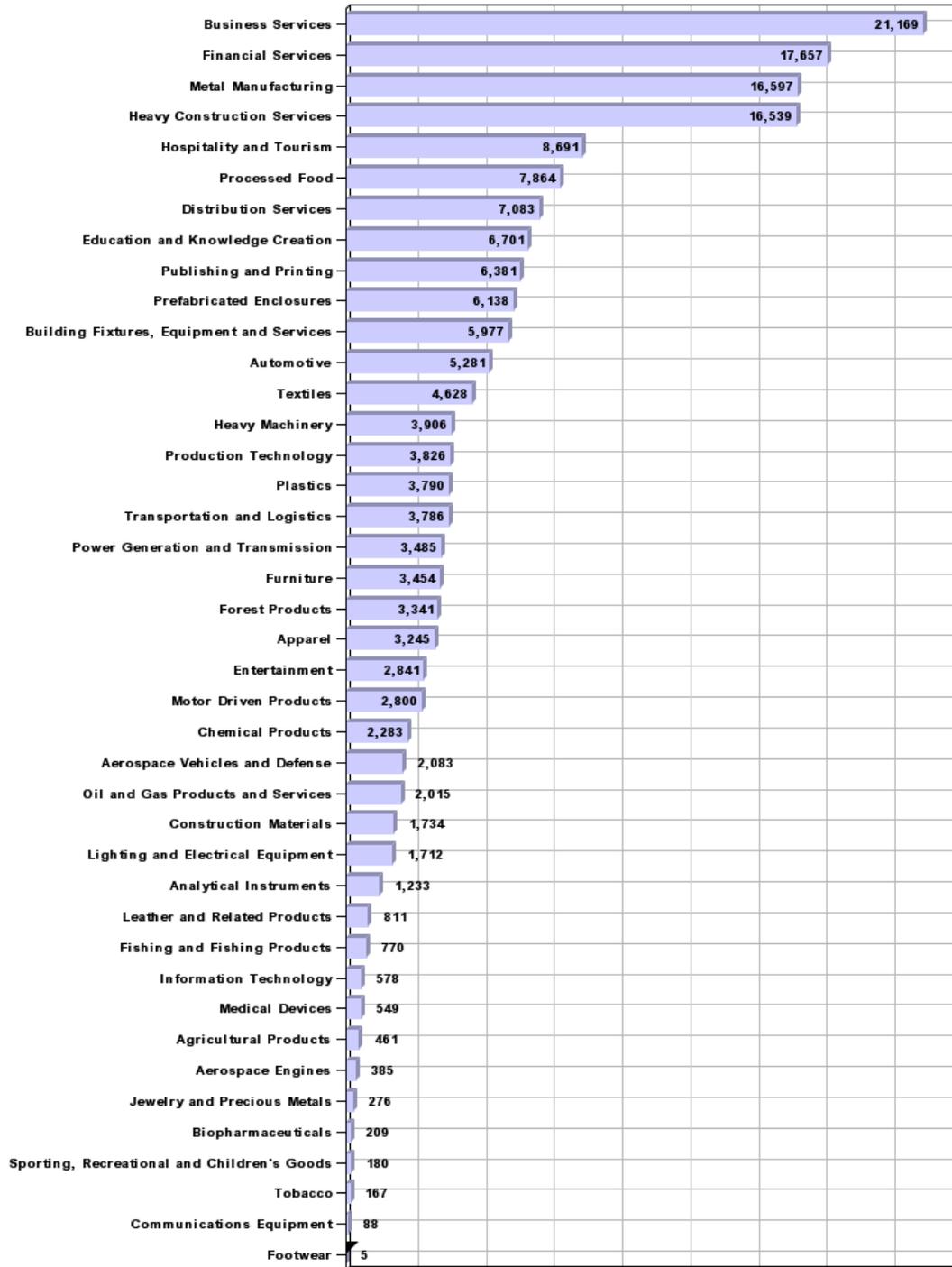


Figure 2-2
Birmingham, AL Economic Area
Job Creation by Traded Cluster, 1990-2001

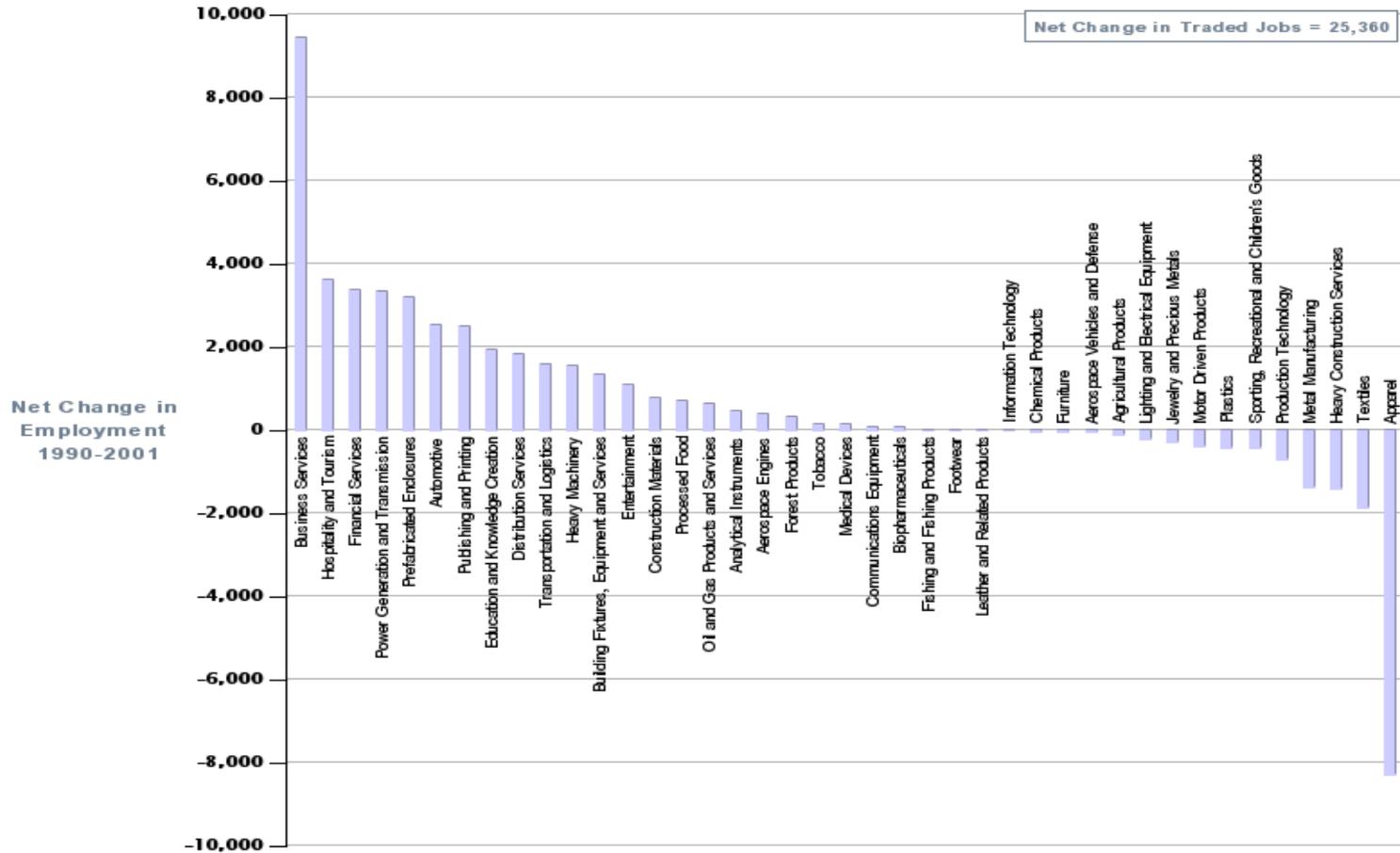
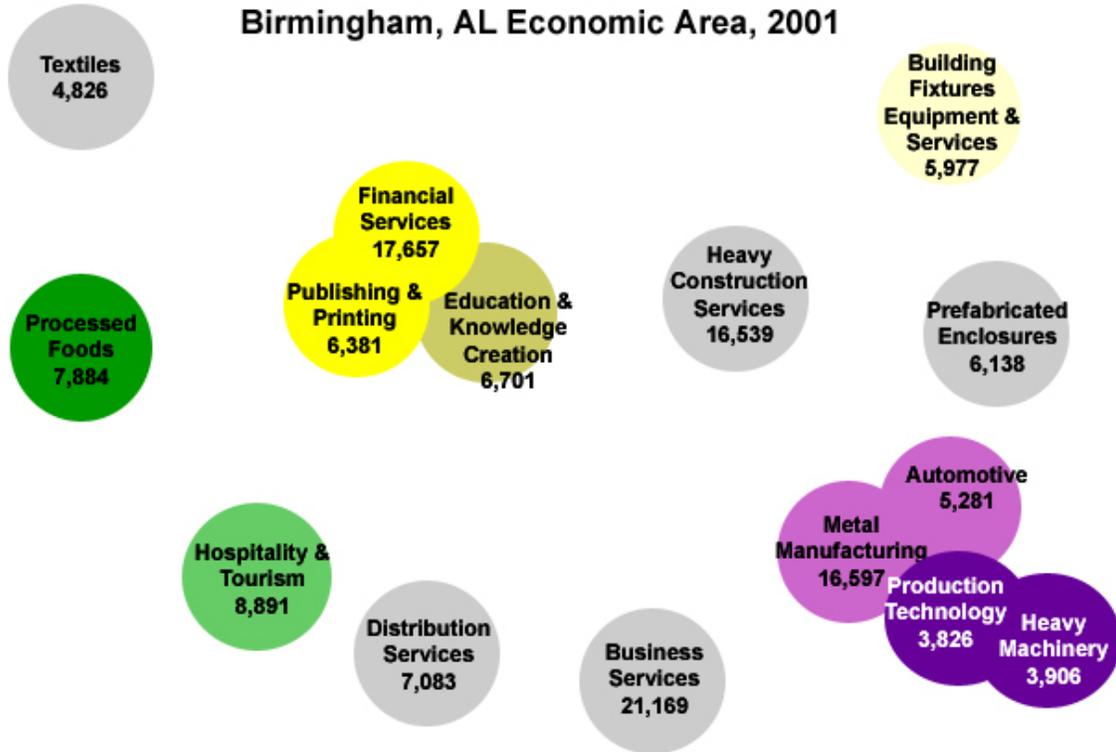


Figure 2-3

**Cluster Overlap and Employment
in
Birmingham, AL Economic Area, 2001**



Data Collected from Harvard Business School, Chart by Matthew J. Faulkner, UAH

Table 2-3
Birmingham, AL Economic Area Major Subcluster
Employment and Potential for Growth

	<u>Subclusters with Major Employment</u>	<u>Subclusters with Minor or no Employment</u>
Cluster	Financial Services	
Subclusters	Insurance Products Depository Institutions Health Plans Securities Brokers, Dealers, and Exchanges	Risk Capital Providers Investment Funds Real Estate Investment - Trusts Passenger Car Leasing Information Providers Computer and - Communications Services Printing Services Patent Owners and Lessors Marketing Related Services Research Organizations
Cluster	Publishing and Printing	
Subclusters	Publishing Printing Services Paper Products	News Syndicates Signs and Advertising - Specialties Radio, TV, Publisher - Representatives Printing Inputs Specialty Paper Products Inked Paper and Ribbons Office Equipment - and Supplies Marketing Related Services Printing - Related Machinery Online Information Services Computer Services Research Organizations Research Facilities

Tourism Attractions

Ground Transportation
Other Local Transportation
Related Professional -
Services
Other Attractions
Air Services
Vehicle Distribution and -
Wholesaling
Facilities Support Services

Cluster

Automotive

Subclusters

Automotive Parts
Motor Vehicles

Automotive Components
Forgings and Stampings
Flat Glass
Production Equipment
Small Vehicles and Trailers
Marine, Tank, and -
Stationary Engines
Related Parts
Motors and Generators
Related Vehicles
Metal Processing
Machine Tools
Related Process Machinery
Industrial Trucks and Tractors
Die-Castings

Cluster

Metal Manufacturing

Subcluster

Iron Steel Mills and Foundries
Fabricated Metal Products
Metal Processing
Metal Furniture

Metal Alloys
Primary Metal Products
Precision Metal Products
Fasteners
Wire and Springs
Nonferrous Mills and Foundries
Environmental Controls
Pumps
Saw Blades and Handsaws
General Industrial Machinery
Laundry and Cleaning Equipment
Metal Armaments
Measuring and Dispensing -

Pumps
Tools, Dies, and Fixtures
Paints and Allied Products
Lubricating Oils and Greases
Abrasive Products
Metalworking Machinery and -
Components
Related Metal Processing
Industrial Furnaces and Ovens
Automotive Parts and Equipment
Hoists and Cranes
Related Metal Products
Motorcycles and Bicycles

Cluster

Production Technology

Subclusters

Process Equipment - Subsystems and Components	Machine Tool and Accessories
Fabricated Plate Work	Hoists and Cranes
Ball and Roller Bearings	Process Machinery
	Industrial Patterns
	Industrial Trucks and Trailers
	Production Machinery and - Components
	Blast Furnaces and Steel Mills
	Household Appliances
	Abrasive Products
	Metal Heat Testing
	Process Equipment
	Vehicle and Heavy Stamping
	Construction Machinery
	Castings, Forgings, and Metal - Alloys

Cluster

Motor Driven Products

Subclusters

Tires and Inner Tubes	Motors and Generators
Refrigeration and Heating - Products	Batteries
	Motorized Equipment
	Appliances
	Specialized Pumps
	Specialized Machinery
	Marine, Tank, and Stationary - Engines

Motorcycles and Bicycles
Metal Processing
Related Appliances
Hoists and Cranes
Printing Trades Machinery
Elevators and Moving -
Stairways
Air and Gas Compressors
Power Transmission, Motors -
and Pumps
Control Devices

Chapter 3

Dothan, AL Economic Area

Employment

Total 2001 employment in the Dothan, AL economic area was 102,654, which was 0.09% of national employment. Dothan, AL economic area's average wages in 2001 were \$24,133 -vs- \$34,669 for the US, or 30.39% below the national average. Average wage growth per year in the Dothan, AL economic area was 4.40% -vs- 4.41% for the US. As Table 3-1 and Figure 3-1 show, the 3 largest clusters in this area were textiles, heavy construction services, and transportation and logistics. As Table 3-2 shows, the 3 largest subclusters in this area were airports, trucks and trailers, and fibers.

Job Creation/Loss

Employment growth per year from 1990-2001 in the Dothan, AL-FL-GA economic area was 0.98% -vs- 2.10% for the US. As Figure 3-2 shows the largest job creation from 1990-2001 in the Dothan Alabama Economic area occurred in the business services cluster, gaining about 8,000 jobs, the financial services cluster, gaining about 3,000 jobs, and the hospitality and tourism cluster, gaining about 2,700 jobs. Figure 3-2 also shows that the largest job loss in from 1990-2001 in this area occurred in the heavy construction services cluster, losing about 2,500 jobs, the metal manufacturing cluster, losing about 1,600 jobs, and the apparel cluster losing about 1,000 jobs.

Cluster Overlap and Potential for Growth

Figure 3-3 shows the largest 15 clusters for the Dothan Economic Area. As Figure 3-3 shows the Dothan Economic Area has areas of overlap between its major clusters. The first grouping includes, financial services, publishing and printing, and aerospace vehicles and defense. Another grouping includes transportation and logistics, hospitality and tourism, entertainment. As Figure 2 shows, there are other clusters that overlap with these significant clusters. Another cluster that could possibly be developed in this area is production technology. This cluster is a compliment to the motor driven products cluster. Table 3-3 lists the subclusters included within these clusters. This table lists the specific industries that may be targeted for growth and development.

Table 3-1
Dothan, AL Economic Area
Total Employment by Cluster, 2001

<u>Cluster</u>	<u>Employment</u>
Textiles	3,849
Heavy Construction Services	3,382
Transportation and Logistics	2,154
Hospitality and Tourism	2,059
Furniture	2,052

Table 3-2
Dothan, AL Economic Area
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Transportation & Logistics	Airports	1,782
Textiles	Fibers	1,750
Furniture	Furnishings	1,500
Hospitality & Tourism	Accommodations & Related Services	1,416
Textiles	Fabric Mills	1,041
Distribution Services	Farm Materials & Supplies Wholesaling	836
Motor Driven Products	Tires & Inner Tubes	750
Entertainment	Recorder Products	750
Apparel	Men's Clothing	577
Apparel	Women's & Children's Clothing	577

Figure 3-1
Dothan, AL Economic Area
Total Employment by Traded Cluster, 2001

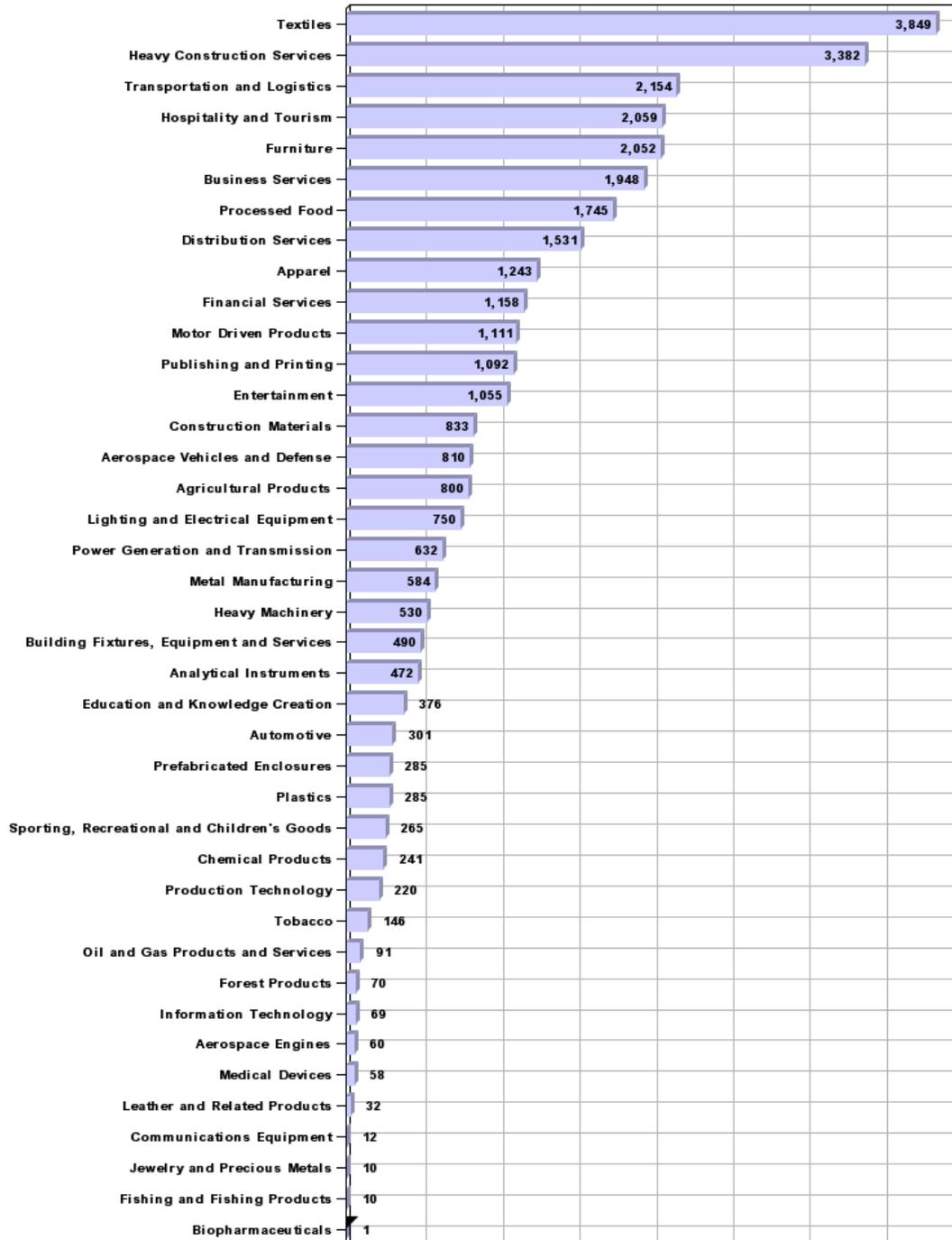


Figure 3-2
Dothan, AL Economic Area
Job Creation by Traded Cluster, 1990-2001

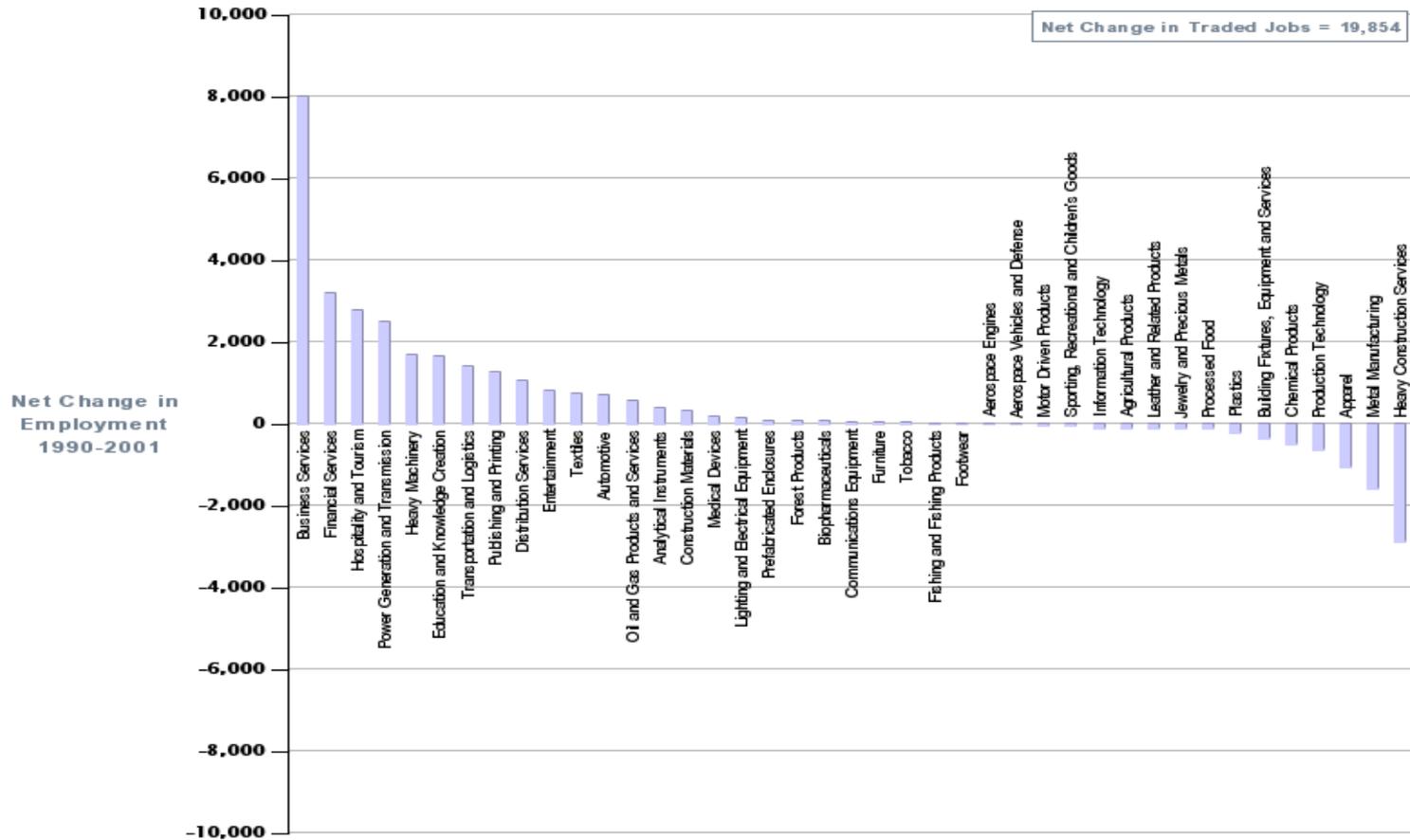
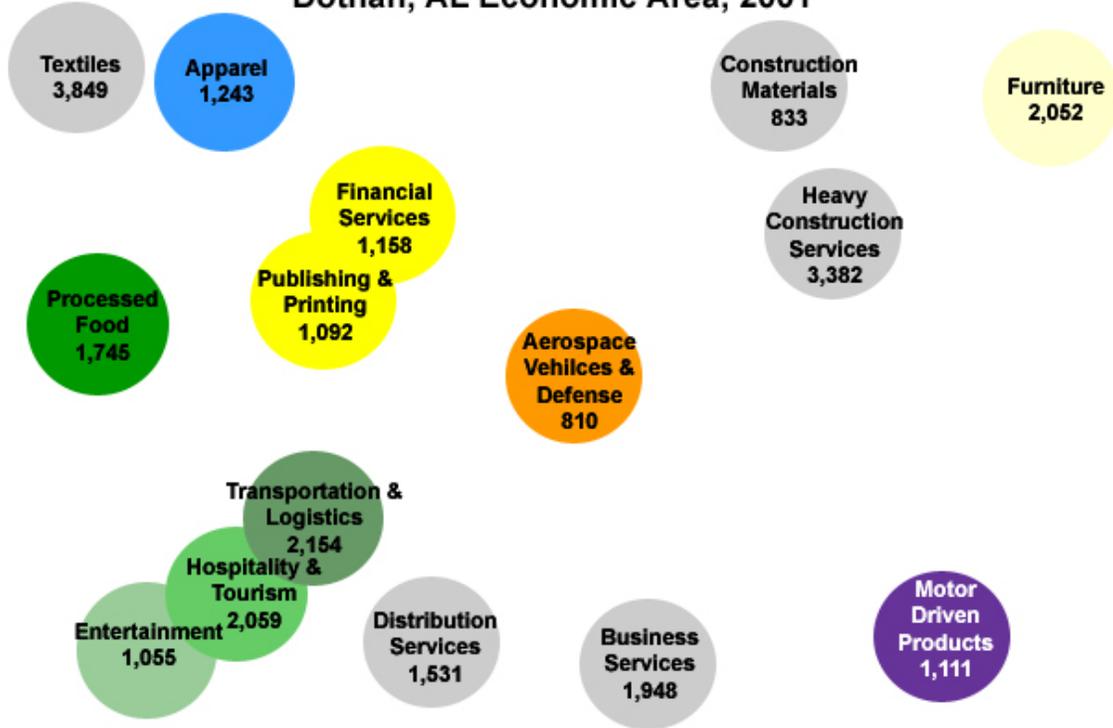


Figure 3-3

**Cluster Overlap and Employment
in
Dothan, AL Economic Area, 2001**



Data Collected from Harvard Business School, Chart by Matthew J. Faulkner, UAH

Table 3-3
Dothan, AL Economic Area Major Subcluster
Employment and Potential for Growth

	<u>Subclusters with Major Employment</u>	<u>Subclusters with Minor or no Employment</u>
Cluster	Financial Services	
Subclusters	Insurance Products Depository Institutions	Risk Capital Providers Investment Funds Real Estate Investment - Trusts Passenger Car Leasing Information Providers Computer and - Communications Services Printing Services Patent Owners and Lessors Marketing Related Services Research Organizations Health Plans Securities Brokers, Dealers, and Exchanges
Cluster	Publishing and Printing	
Subclusters	Signs and Advertising - Specialties	News Syndicates Radio, TV, Publisher - Representatives Printing Inputs Specialty Paper Products Inked Paper and Ribbons Office Equipment - and Supplies Marketing Related Services Printing - Related Machinery Online Information Services Computer Services Research Organizations Research Facilities Printing Services Paper Products

Publishing

Cluster

Aerospace Vehicles -
and Defense

Subclusters

Aircraft

Missiles and Space Vehicles
Defense Equipment
Distribution and Wholesaling
Metallic Parts
Electronic Parts
Instruments
Semiconductor and -
Computers
Related Equipment
Communications Equipment
Software and Computer -
Services
Research

Cluster

Transportation and -
Logistics

Subclusters

Airports

Air Transportation
Bus Transportation
Trucking Terminal
Bus Terminals
Passenger Transportation
Communications Equipment -
and Services
Rental of Railroad Cars
Computer Services and Equipment
Ship Building
Marine Transportation
Transportation Arrangement -
and Warehousing

Cluster

Hospitality and Tourism

Subclusters

Accommodations and -
Related Services

Water Passenger -
Transportation
Boat Related Services

Ground Transportation
Other Local Transportation
Related Professional -
Services
Other Attractions
Air Services
Vehicle Distribution and -
Wholesaling
Facilities Support Services
Tourism Related Services
Tourism Attractions

Cluster

Entertainment

Subclusters

Recorded Products

Video Production and Distribution
Entertainment Equipment
Entertainment Related Services
Entertainment Venues
Distribution and Wholesaling
Marketing and Promotional Services
Related Attractions
News Syndicates
Audio and Video Equipment

Cluster

Motor Driven Products

Subclusters

Tires and Inner Tubes

Motors and Generators
Batteries
Motorized Equipment
Specialized Pumps
Specialized Machinery
Marine, Tank and Stationary -
Engines
Motorcycles and Bicycles
Metal Processing
Related Appliances
Hoists and Cranes
Printing Trades Machinery
Elevators and Moving Stairways
Air and Gas Compressors
Power Transmission, Motors -
and Pumps
Control Devices

Refrigeration and -
Heating Equipment
Appliances

Cluster

Production Technology

Subclusters

No Significant Subclusters Hoists and Cranes
Industrial Patterns
Fabricated Plate Work
Industrial Trucks and Tractors
Ball and Roller Bearings
Production Machinery and -
Components
Blast Furnaces and Steel Mills
Household Appliances
Abrasive Products
Metal Heat Treating
Process Equipment
Vehicle and Heavy Stamping
Construction Machinery
Casting, Forgings and Metal Alloys
Process Equipment
Subsystems and Components -
Process Machinery
Machine Tools and Accessories

Chapter 4

Huntsville, AL Economic Area

Employment

Total employment in the Huntsville, AL economic area in 2001 was 365,958, which was 0.32% of national employment. Huntsville, AL economic area's average wages in 2001 were \$26,987 -vs- \$34,669 for the US, or 22.16% below the national average. Average wage growth per year in Huntsville, AL economic area was 3.36% -vs- 4.41% for the US. As Table 4-1 and Figure 4-1 show, the Huntsville economic area's largest clusters were business services, apparel, and automotive. As Table 4-2 shows, the largest subclusters in this economic were, hosiery and other garments, automotive parts, and engineering services.

Job Creation/Loss

Employment growth per year from 1990-2001 in the Huntsville, AL economic area was 2.11% -vs.- 2.10% for the US. As Figure 4-2 shows, in the Huntsville economic area, the largest job creation from 1990-2001 occurred in the business services cluster, gaining about 5,000 jobs, the education and knowledge creation cluster, gaining about 3,800 jobs, and the heavy machinery cluster, gaining about 1,900 jobs. Figure 4-2 also shows that the largest job loss from 1990-2001 occurred in the apparel cluster, losing about 8,000 jobs, the aerospace vehicles and defense cluster, losing about 3,800 jobs, and the automotive cluster, losing about 2,100 jobs.

Cluster Overlap and Potential for Growth

Figure 4-3 shows the largest 15 clusters for the Huntsville Economic Area. As Figure 4-3 shows the Huntsville Economic Area has areas of overlap between its major clusters. The first grouping includes education and knowledge creation, analytical instruments, and information technology. Another grouping occurs between the automotive, metal manufacturing, and motor driven products clusters. As Figure 2 shows, there are other clusters that overlap with these significant clusters. Some other clusters that could be developed to compliment these areas are medical devices, aerospace engines, and production technology. The transportation and logistics cluster could be a nice compliment to the hospitality and tourism cluster. Table 4-3 lists the subclusters included within these clusters. This table lists the specific industries that may be targeted for growth and development.

Table 4-1
Huntsville, AL Economic Area
Total Employment by Cluster, 2001

<u>Cluster</u>	<u>Employment</u>
Business Services	19,899
Apparel	11,689
Automotive	9,382
Prefabricated Enclosures	7,585
Motor Driven Products	7,527

Table 4-2
Huntsville, AL Economic Area
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Business Services	Engineering Services	7,668
Automotive	Automotive Parts	7,442
Apparel	Hosiery & Other Garments	6,825
Business Services	Computer Programming	5,875
Information Technology	Computers	4,125
Motor Driven Products	Refrigeration & Heating Equipment	3,868
Education & Knowledge Creation	Research Organizations	3,860
Motor Driven Products	Tires & Inner Tubes	3,620
Analytical Instruments	Electronic Components	3,406
Prefabricated Enclosures	Aluminum Processing	3,059

Figure 4-1
Huntsville, AL Economic Area
Total Employment by Traded Cluster, 2001

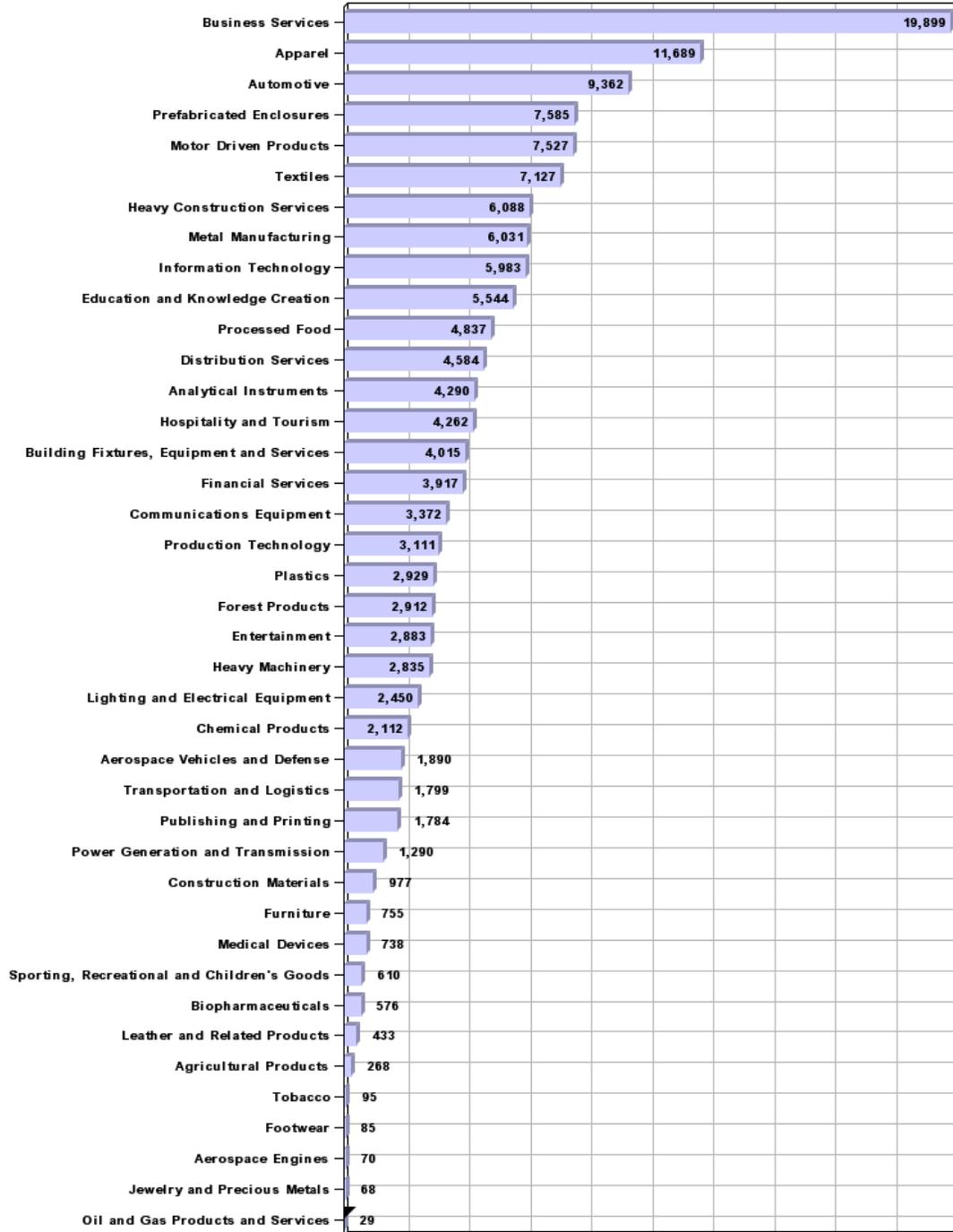


Figure 4-2
Huntsville, AL Economic Area
Job Creation by Traded Cluster, 1990-2001

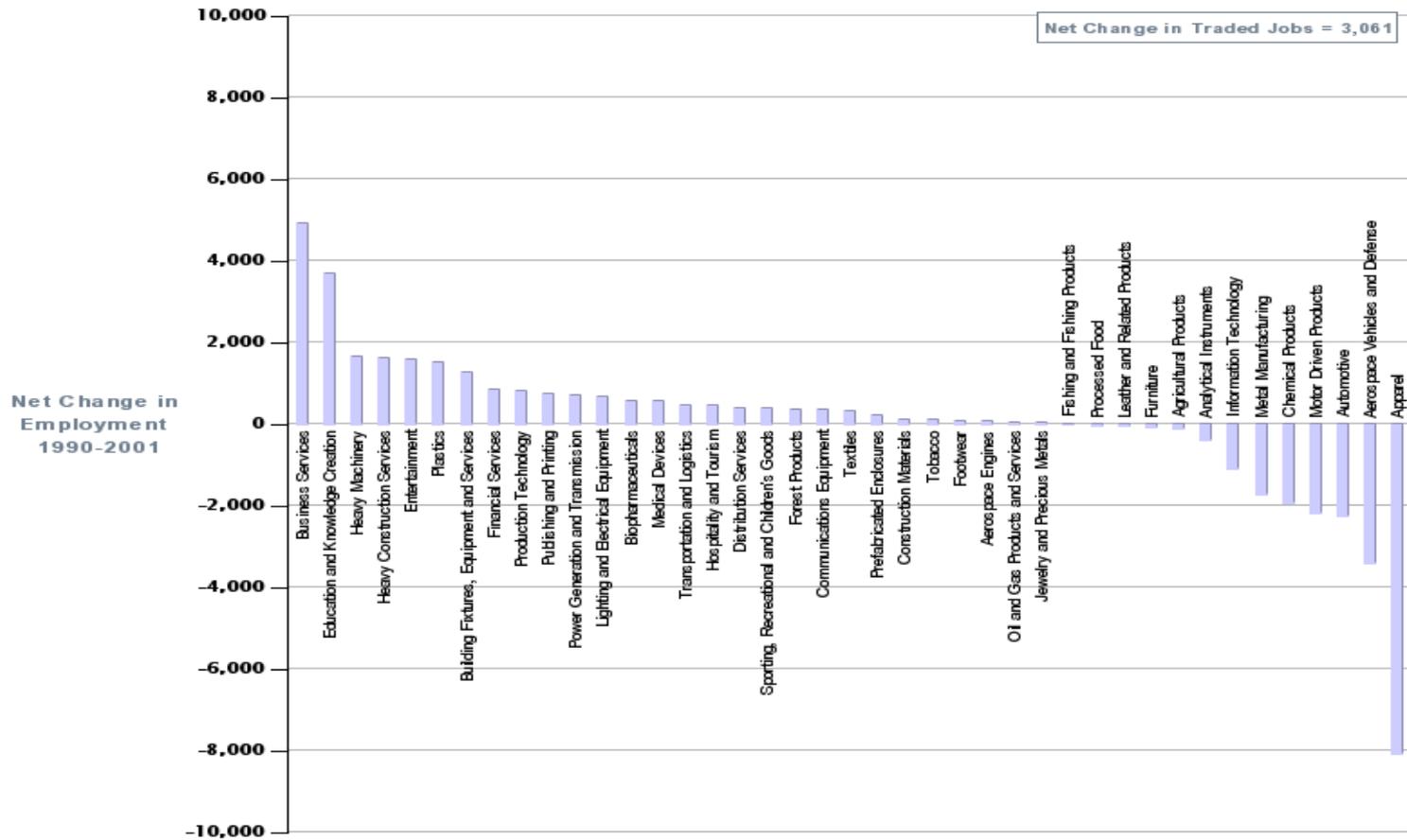
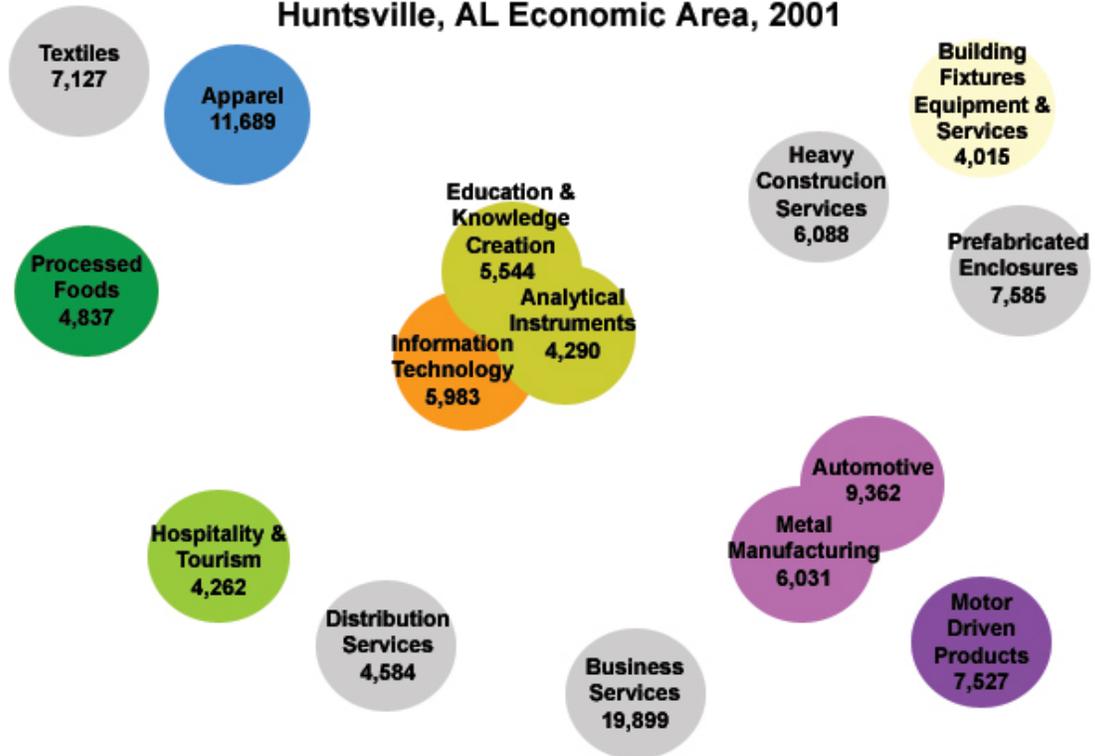


Figure 4-3

**Cluster Overlap and Employment
in
Huntsville, AL Economic Area, 2001**



Data Collected from Harvard Business School, Chart by Matthew J. Faulkner UAH

Table 4-3
Huntsville, AL Economic Area Major Subcluster
Employment and Potential for Growth

	<u>Subclusters with Major Employment</u>	<u>Subclusters with Minor or no Employment</u>
Cluster	Automotive	
Subclusters	Automotive Parts Production Equipment	Motor Vehicles Automotive Components Forgings and Stampings Flat Glass
Cluster	Metal Manufacturing	
Subclusters	Iron and Steel Mill Foundries Metal Processing Metal Furniture Fabricated Metal Products	Metal Alloys Primary Metal Products Precision Metal Products Fasteners Wire and Springs Nonferrous Mills and - Foundries Environmental Controls Pumps Saw Blades and Handsaws General Industrial Machinery Laundry and Cleaning Equipment Metal Armaments Measuring and Dispensing - Pumps Tools, Dies, and Fixtures Plants and Allied Products Lubricating Oils and Greases Abrasive Products Metalworking Machinery and - Components Related Metal Processing Industrial Furnaces and Ovens Automotive Parts and - Equipment Hoists and Cranes Related Metal Products

Motorcycles and Bicycles

Cluster

Motor Driven Products

Subcluster

Refrigeration and -
Heating Equipment
Tires and Inner Tubes

Motors and Generators
Batteries
Motorized Equipment
Appliances
Specialized Pumps
Specialized Machinery
Marine, Tank and Stationary -
Engines
Motorcycles and Bicycles
Metal Processing
Related Appliances
Hoists and Cranes
Printing Trades Machinery
Elevators and Moving Stairways
Air and Gas Compressors
Power Transmission, Motors -
and Pumps
Control Devices

Cluster

Information Technology

Subcluster

Computers
Software

Electronic Components and -
Assemblies
Peripherals
Communication Services
Distribution and Wholesaling
Other Electronic Components -
and Parts
Recording Media Services
Online Information Services
Computer Services
Instruments
Communication Equipment
Research Organizations

Cluster

Education and -
Knowledge Creation

Subcluster

Research Organizations

Educational Facilities

Educational Institutions

Plant Owners and Lessors
Supplies
Research Related Instruments
Pharmaceuticals
Publishing
Printing
Communications Services
Marketing and Information -
Systems
Online Information Services
Computer Services
Prepackaged Software
Computer and Software -
Wholesaling and Services
Computer Equipment

Cluster

Analytical Instruments

Subcluster

Electronic Components
Laboratory Instruments

Optical Instruments
Process Instruments
Search and Navigation Equipment
Distribution and Wholesaling
Electronic Parts
Other Parts
Medical Equipment
Related Process Equipment
Related Equipment
Computer and Software -
Services
Research Organizations

Cluster

Aerospace Engines

Subcluster

no major subclusters

Aircraft Engines
Precision Metal Products
Engine and Other Instruments
Parts and Components
Foundries
Parts Processing
Nonferrous Processing
Machine Tools
Aircraft and Parts

Cluster

Production Technology

Subcluster

Process Equipment Subsystems and Components -	Hoists and Cranes Industrial Patterns Fabricated Plate Work
Process Machinery Machine Tools and Accessories	Industrial Trucks and Tractors Ball and Roller Bearings Production Machinery and - Components Blast Furnaces and Steel Mills Household Appliances Abrasive Products Metal Heat Treating Process Equipment Vehicle and Heavy Stamping Construction Machinery Casting, Forgings and Metal Alloys

Cluster

Transportation and Logistics

Subcluster

Transportation Arrangement - and Warehousing Air Transportation	Bus Transportation Marine Transportation Ship Building Trucking Terminals Airports Bus Terminals Passenger Transportation Communications Equipment and - Services Rental of Railroad Cars Computer Services and Equipment
---	---

Cluster

Medical Devices

Subcluster

Surgical Instruments - and Supplies	Dental Instruments and Supplies Ophthalmic Goods Medical Equipment Diagnostic Substances Biological Products Laboratory Apparatus Electronic Components Plastic Parts Metal Parts Online Information Services
--	--

Precision Instruments
Computer Equipment
Pharmaceutical Products
Research Organizations

Chapter 5

Mobile, AL Economic Area

Employment

In 2001, employment in the Mobile, AL economic area was 233,365, which was 0.2% of national employment. Mobile, AL economic area's average wages in 2001 were \$26,443 -vs- \$34,669 for the US, or 23.73% below the national average. Average wage growth per year in the Mobile, AL economic area was 3.81% -vs- 4.41% for the US. As Table 5-1 and Figure 5-1 show, the 3 largest clusters in the Mobile economic area were business services, transportation and logistics, and heavy construction services. As Table 5-2 shows, the 3 largest subclusters were paper mills, intermediate chemicals and gasses, and accommodations and related services.

Job Creation/Loss

Employment growth per year from 1990-2001 in the Mobile, AL economic area was 2.39% -vs.- 2.10% for the US. As Figure 5-2 shows the largest job creation from 1990-2001 for the Mobile economic area occurred in the business services cluster, gaining about 2,400 jobs, the aerospace vehicles and defense cluster, gaining about 1,500 jobs, and the heavy construction services cluster, gaining about 1,300 jobs. Figure 5-2 also shows that the area lost the most jobs from 1990-2001 in the forest products cluster, losing about 2,100 jobs, the transportation and logistics cluster, losing about 1,300 jobs, and the textiles cluster, losing about 1,000 jobs.

Cluster Overlap and Potential for Growth

Figure 5-3 shows the largest 15 clusters for the Mobile Economic Area. As Figure 5-3 shows the Mobile Economic Area has areas of overlap between its major clusters. The first grouping includes, chemical products, financial services, education and knowledge creation, and aerospace vehicles and defense. Another grouping occurs between the transportation and logistics, hospitality and tourism, and distribution services clusters. A third grouping occurs between the metal manufacturing and production technology clusters. Table 5-3 lists the subclusters included within these clusters. This table lists the specific industries that may be targeted for growth and development.

Table 5-1
Mobile, AL Economic Area
Total Employment by Cluster, 2001

<u>Cluster</u>	<u>Employment</u>
Business Services	5,555
Transportation and Logistics	4,452
Heavy Construction Services	4,321
Chemical Products	4,241
Hospitality and Tourism	3,861

Table 5-2
Mobile, AL Economic Area
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Chemicals Products	Intermediate Chemicals & Gasses	5,356
Forest Products	Paper Mills	3,462
Hospitality & Tourism	Accommodations & Related Services	3,036
Aerospace Vehicles & Defense	Aircraft	2,300
Heavy Construction Services	Final Construction	2,074
Business Services	Management Consulting	1,941
Furniture	Furniture	1,899
Transportation & Logistics	Ship Building	1,760
Business Services	Engineering Services	1,583
Education & Knowledge Creation	Educational Institutions	1,078

Figure 5-1
Mobile, AL Economic Area
Total Employment by Traded Cluster, 2001

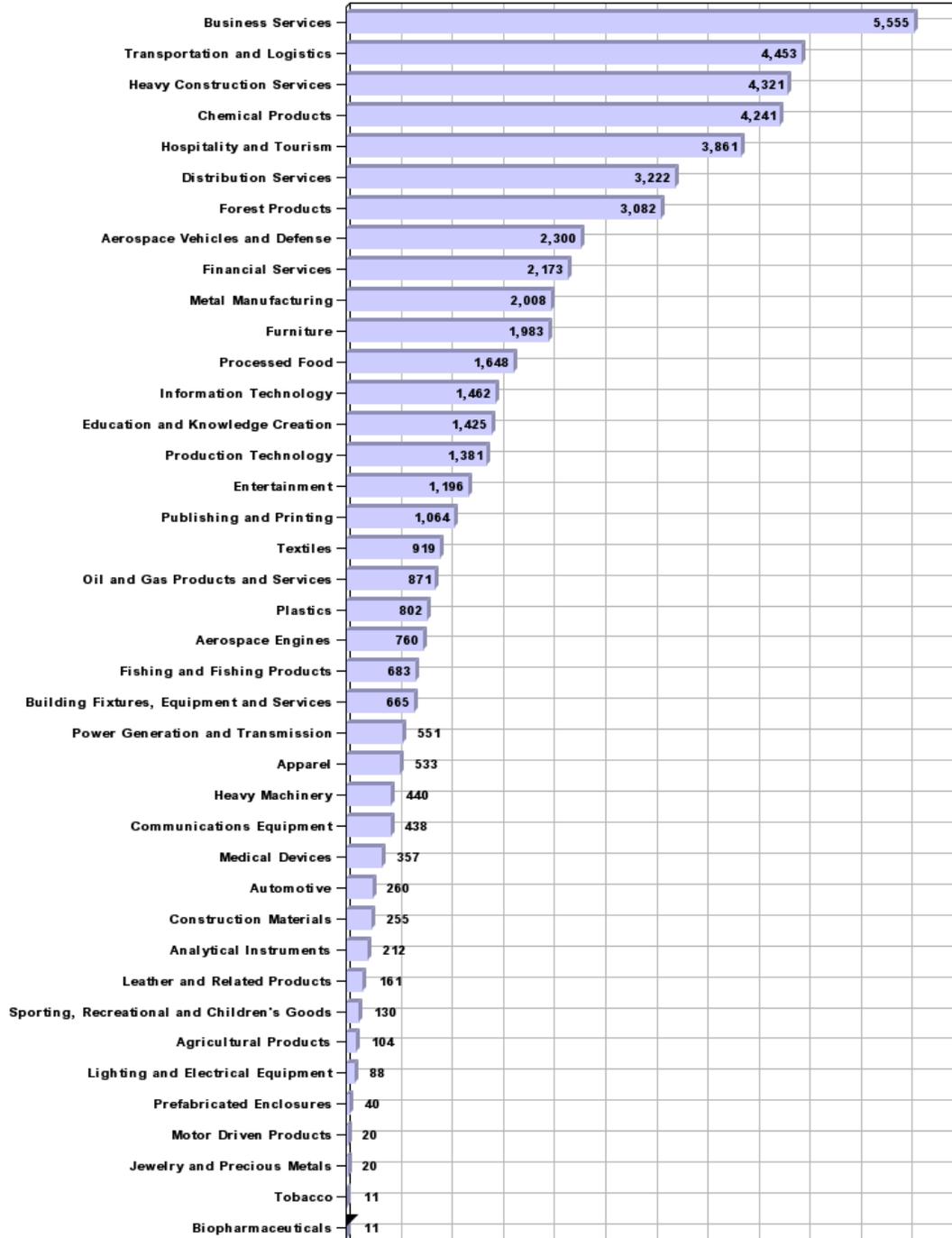


Figure 5-2
Mobile, AL Economic Area
Job Creation by Traded Cluster, 1990-2001

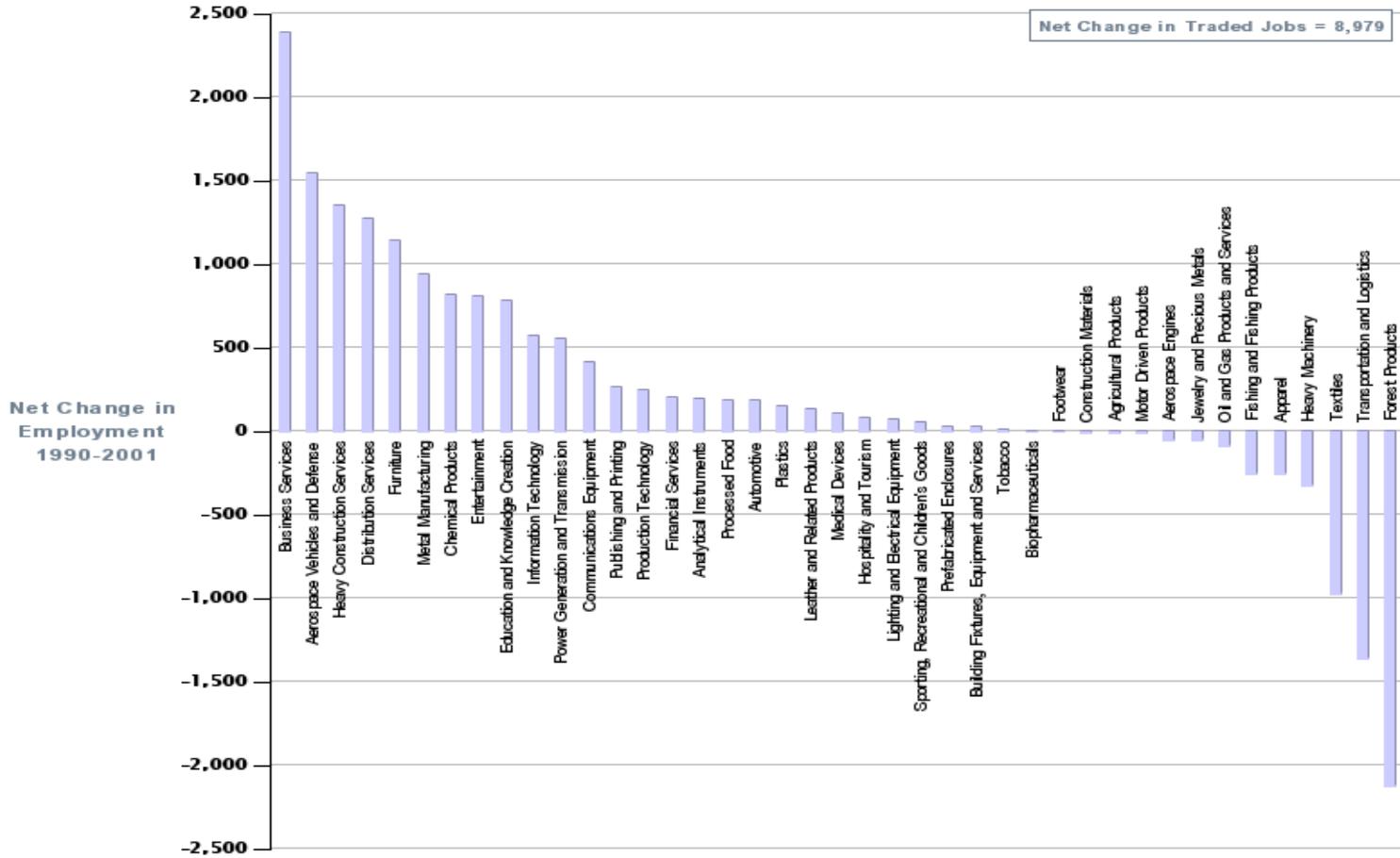
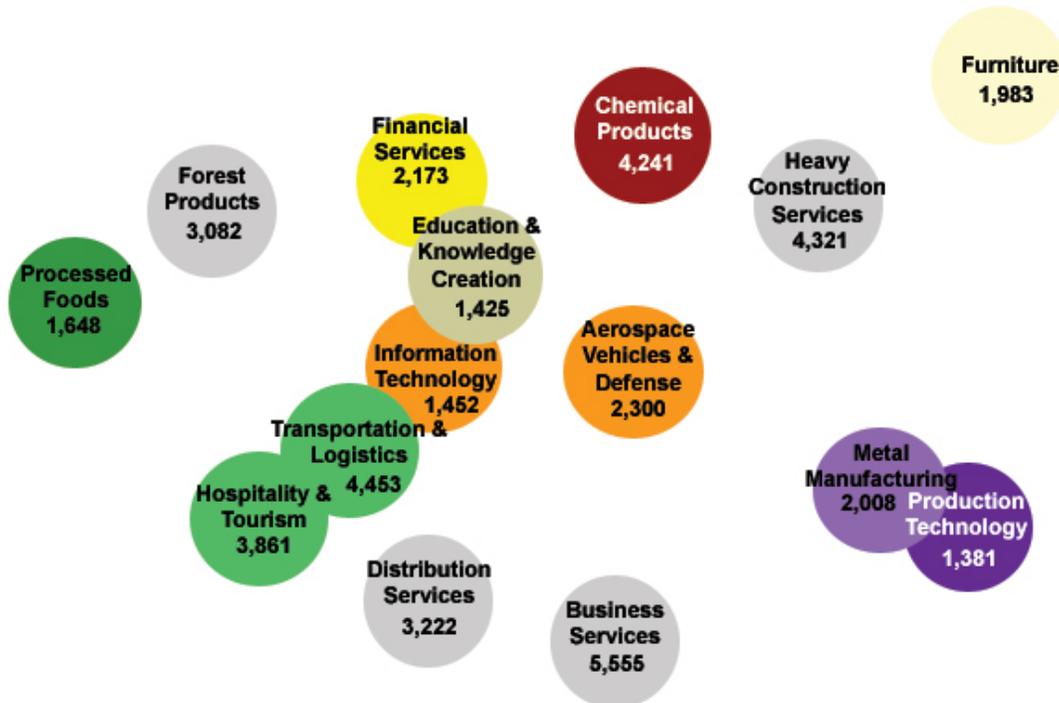


Figure 5-3

**Cluster Overlap and Employment
in
Mobile, Alabama Economic Area's Economy, 2001**



Data Collected from Harvard Business School, Chart designed by Matthew J. Faulkner UAH

Table 5-3
Mobile, AL Economic Area Major Subcluster
Employment and Potential for Growth

	<u>Subclusters with Major Employment</u>	<u>Subclusters with Minor or no Employment</u>
Cluster	Chemical Products	
Subclusters	Intermediate Chemicals - and Gasses Other Processed Chemicals	Packaged Chemical Products Refractories Leather Training and - Finishing Ammunition Special Packaging Treated Garments Hydrocarbons Petrochemicals Plastics, Resins and Products Pharmaceuticals Diagnostics and Biological - Products Related Consumer Products Other Packaging Processing Instruments
Cluster	Financial Services	
Subclusters	Insurance Products Depository Institutions Securities Brokers, Dealers - and Institutions	Health Plans Risk Capital Providers Investment Funds Real Estate Investment Trusts Passenger Car Leasing Information Providers Computer and Communication - Services Printing Services Patent Owners and Lessors Marketing Related Services Research Organizations
Cluster	Education and Knowledge -	

Creation

Subclusters

Educational Institutions

Research Organizations
Educational Facilities
Plant Owners and Lessors
Supplies
Research Related Instruments
Pharmaceuticals
Publishing
Printing
Communications Services
Marketing and Information -
Services
Online Information Services
Computer Services
Prepackaged Software
Computer and Software -
Wholesaling and Services
Computer Equipment

Cluster

Aerospace Vehicles and -
Defense

Subclusters

Aircraft

Missiles and Space Vehicles
Defense Equipment
Distribution and Wholesaling
Metallic Parts
Electronic Parts
Instruments
Semiconductors and Computers
Related Equipment
Communications Equipment
Software and Computer Services
Research

Cluster

Transportation and Logistics

Subclusters

Ship Building
Marine Transportation
Transportation Arrangement -
and Warehousing

Air Transportation
Bus Transportation
Trucking Terminal
Airports
Bus Terminals

Passenger Transportation
Communications Equipment -
and Services
Rental of Railroad Cars
Computer Services and Equipment

Cluster

Hospitality and Tourism

Subclusters

Accommodations and Related - Tourism Related Services
Services
Tourism Attractions
Boat Related Services
Water Passenger Transportation
Ground Transportation
Other Local Transportation
Related Professional Services
Other Attractions
Air Services
Vehicle Distribution -
and Wholesaling
Facilities Support Services

Cluster

Distribution Services

Subcluster

Food Products Wholesaling
Merchandise Wholesaling
Catalog and Mail Order
Apparel and Accessories -
Wholesaling
Farm Materials and Supplies -
Wholesaling
Transportation Vehicles and -
Equipment Distribution
Special Warehousing and Storage
Jewelry and Precious Stone -
Wholesaling
Construction Machinery Wholesaling

Chapter 6

Montgomery, AL Economic Area

Employment

Total 2001 employment in the Montgomery, AL economic area was 168,100, which was 0.15% of national employment. Montgomery, AL economic area's average wages in 2001 were \$26,620 -vs- \$34,669 for the US, or 23.22% below the national average. Average wage growth per year in the Montgomery, AL economic area was 4.05% -vs- 4.41% for the US. As Table 6-1 and Figure 6-1 show, the 3 largest clusters in this area were business services, financial services, and heavy construction services. Table 6-2 shows that the 3 largest subclusters in this area were insurance products, appliances, and automotive parts.

Job Creation/Loss

Employment growth per year from 1990-2001 in Montgomery, AL was 1.86% -vs.- 2.10% for the US. As Figure 6-2 shows, from 1990-2001 the largest job creation in the Montgomery economic area occurred in the business services cluster, gaining about 2,200 jobs, the plastics cluster, gaining about 1,700 jobs, and the financial services cluster, gaining about 1,200 jobs. Figure 6-2 also shows that the largest job loss in this area from 1990-2001 occurred in the heavy machinery cluster, losing about 3,000 jobs, the processed foods cluster, losing about 1,200 jobs, and the apparel cluster, losing about 1,200.

Cluster Overlap and Potential for Growth

Figure 6-3 shows the largest 15 clusters for the Montgomery Economic Area. As Figure 6-3 shows the Montgomery Economic Area has areas of overlap between its major clusters. The first grouping includes, plastics, financial services, publishing and printing, and education and knowledge creation. Another grouping occurs between the automotive, metal manufacturing, motor driven products, and heavy machinery clusters. A third grouping occurs between the hospitality and tourism and transportation and logistics cluster. As Figure 2 shows, there are other clusters that overlap with these significant clusters. A cluster that could be developed to compliment these areas is the production technology cluster. Table 6-3 lists the subclusters included within these clusters. This table lists the specific industries that may be targeted for growth and development.

Table 6-1
Montgomery, AL Economic Area
Total Employment by Cluster, 2001

<u>Cluster</u>	<u>Employment</u>
Business Services	5,302
Financial Services	4,103
Heavy Construction Services	3,806
Plastics	3,167
Metal Manufacturing	2,441

Table 6-2
Montgomery, AL Economic Area
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Financial Services	Insurance Products	2,329
Plastics	Plastic Products	2,212
Motor Driven Products	Appliances	1,898
Heavy Construction Services	Final Construction	1,550
Automotive	Automotive Parts	1,530
Business Services	Management Consulting	1,526
Financial Services	Depository Institutions	1,215
Business Services	Computer Programming	1,044
Business Services	Computer Services	1,010
Heavy Construction Services	Subcontractors	972

Figure 6-1
Montgomery, AL Economic Area
Total Employment by Traded Cluster, 2001

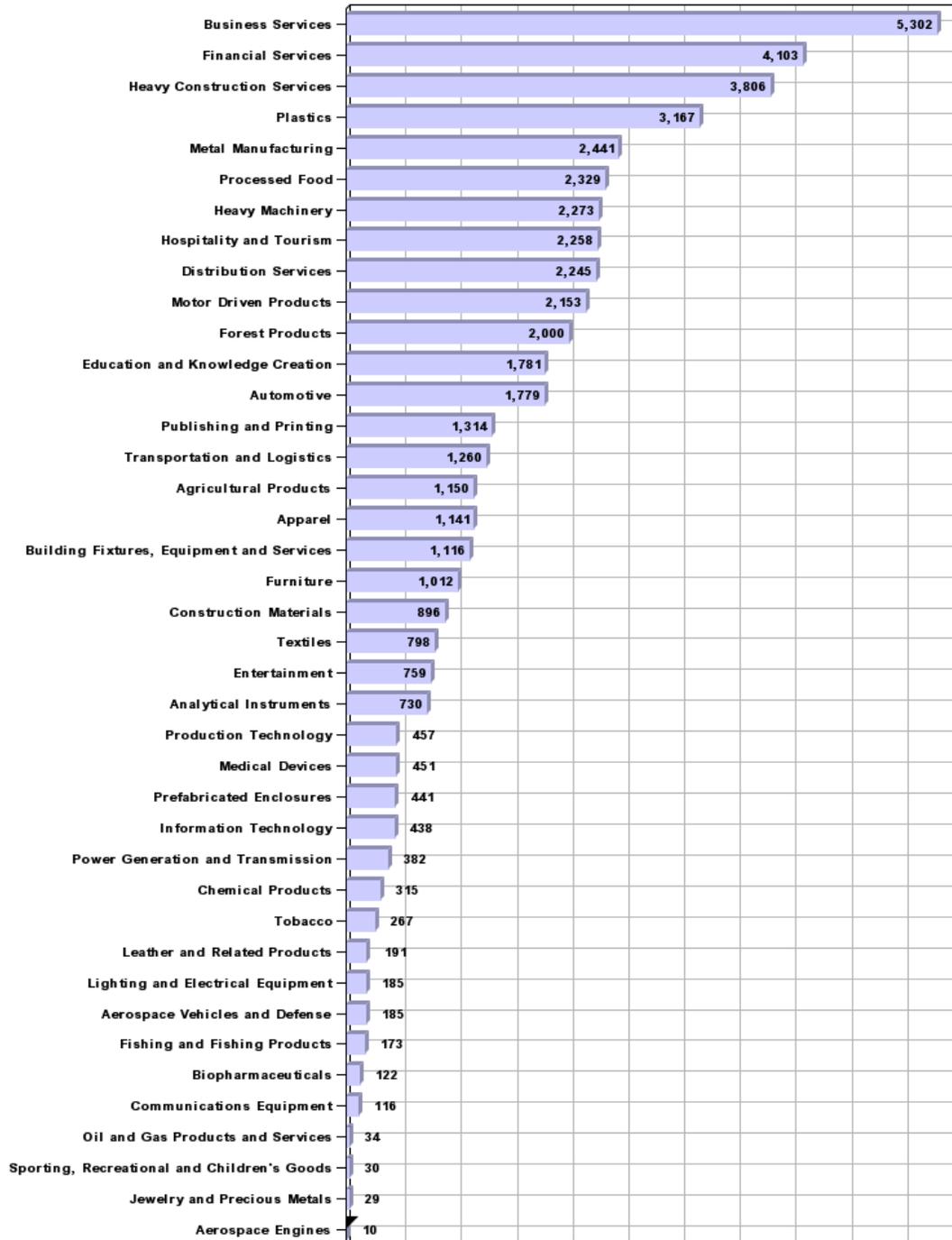


Figure 6-2
Montgomery, AL Economic Area
Job Creation by Traded Cluster, 1990-2001

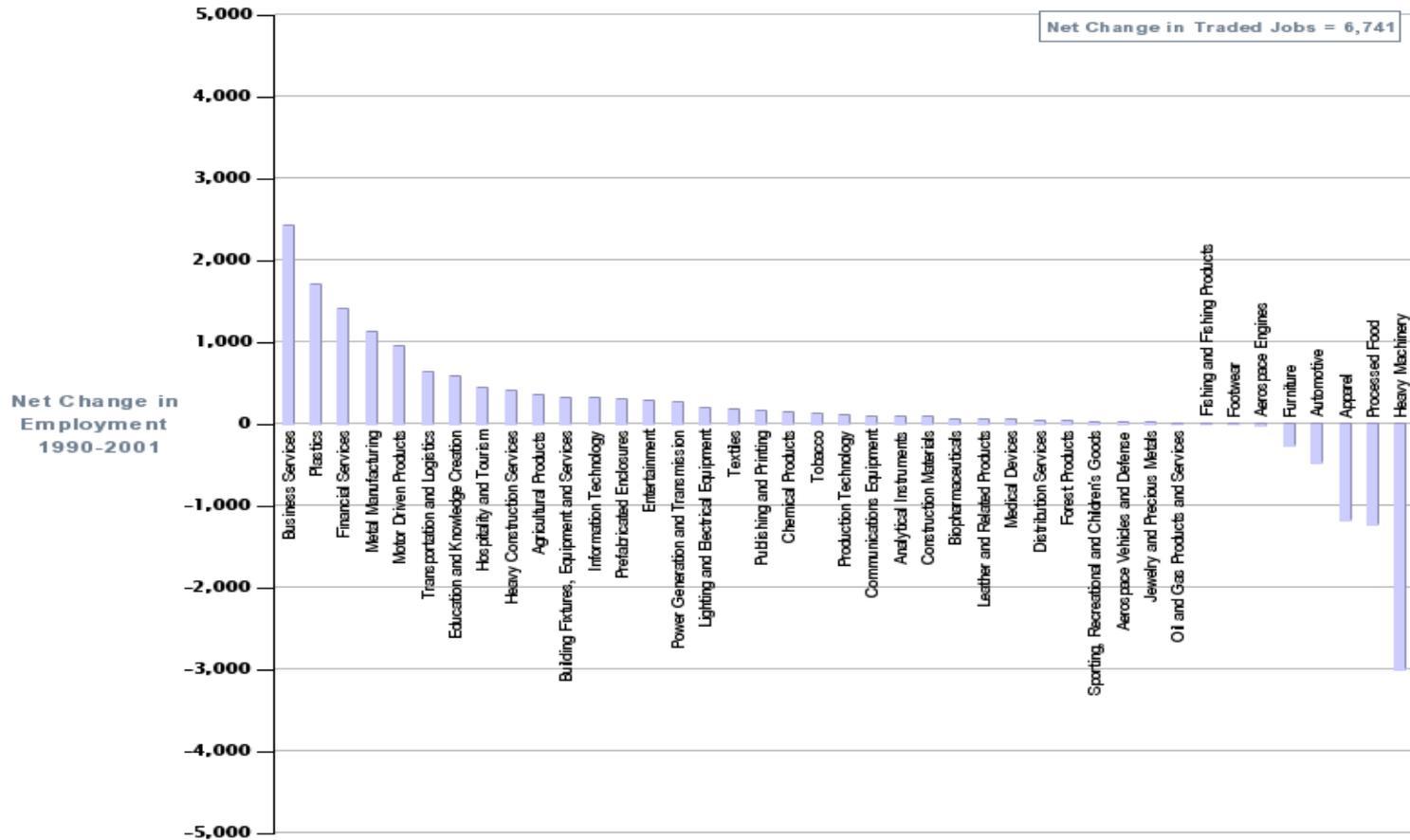
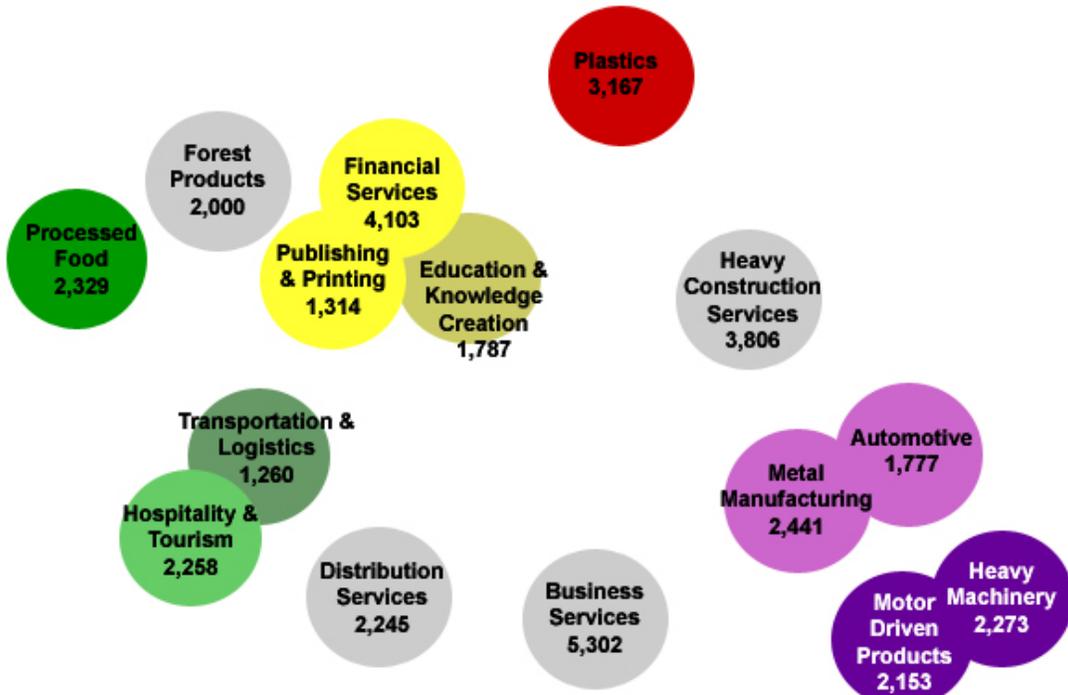


Figure 6-3

**Cluster Overlap and Employment
in
Montgomery, AL Economic Area, 2001**



Data Collected from Harvard Business School, Chart by Matthew J. Faulkner, UAH

Table 6-3
Montgomery, AL Economic Area Major Subcluster
Employment and Potential for Growth

	<u>Subclusters with Major Employment</u>	<u>Subclusters with Minor or no Employment</u>
Cluster	Financial Services	
Subclusters	Insurance Products Depository Institutions	Security Brokers, Dealers, and Exchanges Health Plans Risk Capital Providers Investment Funds Real Estate Investment - Trusts Passenger Car Leasing Information Providers Computer and Communication - Systems Printing Services Patent Owners and Lessors Marketing Related Services Research Organizations
Cluster	Publishing and Printing	
Subclusters	Publishing	News Syndicates Signs and Advertising - Specialties Radio, TV, Publisher - Representatives Printing Inputs Specialty Paper Products Inked Paper and Ribbons Office Equipment - and Supplies Marketing Related Services Printing - Related Machinery Online Information Services Computer Services Research Organizations Research Facilities Printing Services

Paper Products

Cluster

Education and -
Knowledge Creation

Subclusters

Educational Institutions

Educational Facilities
Plant Owners and Lessors
Supplies
Research Related Instruments
Pharmaceuticals
Publishing
Printing
Communications Services
Marketing and Information -
Systems
Online Information Services
Computer Services
Prepackaged Software
Computer and Software -
Wholesaling and Services
Computer Equipment
Research Organizations

Cluster

Metal Manufacturing

Subclusters

Precision Metal Products
Fabricated Metal Products

Metal Alloys
Primary Metal Products
Iron and Steel Mill Foundries
Fasteners
Wire and Springs
Nonferrous Mills and -
Foundries
Environmental Controls
Pumps
Saw Blades and Handsaws
General Industrial Machinery
Laundry and Cleaning Equipment
Metal Armaments
Measuring and Dispensing -
Pumps
Tools, Dies, and Fixtures
Plants and Allied Products
Lubricating Oils and Greases
Abrasive Products

Metalworking Machinery and -
 Components
 Related Metal Processing
 Industrial Furnaces and Ovens
 Automotive Parts and -
 Equipment
 Hoists and Cranes
 Related Metal Products
 Motorcycles and Bicycles
 Metal Processing
 Metal Furniture

Cluster

Automotive

Subclusters

Automotive Parts

Motor Vehicles
 Automotive Components
 Forgings and Stampings
 Flat Glass
 Production Equipment
 Small Vehicles and Trailers
 Marine, Tank, and Stationary -
 Engines
 Related Parts
 Metal Processing
 Machine Tools
 Related Processing Machinery
 Industrial Trucks and Trailers
 Die-Castings

Cluster

Production Technology

Subclusters

no significant subclusters

Hoists and Cranes
 Industrial Patterns
 Fabricated Plate Work
 Industrial Trucks and Tractors
 Ball and Roller Bearings
 Production Machinery and -
 Components
 Blast Furnaces and Steel Mills
 Household Appliances
 Abrasive Products
 Metal Heat Treating
 Process Equipment

Vehicle and Heavy Stamping
Construction Machinery
Casting, Forgings and Metal Alloys
Process Equipment
Subsystems and Components -
Process Machinery
Machine Tools and Accessories

Cluster

Motor Driven Products

Subclusters

Appliances

Motors and Generators
Batteries
Motorized Equipment
Specialized Pumps
Specialized Machinery
Marine, Tank and Stationary -
Engines
Motorcycles and Bicycles
Metal Processing
Related Appliances
Hoists and Cranes
Printing Trades Machinery
Elevators and Moving Stairways
Air and Gas Compressors
Power Transmission, Motors -
and Pumps
Control Devices
Refrigeration and -
Heating Equipment
Tires and Inner Tubes

Cluster

Heavy Machinery

Subclusters

Construction Machinery

Farm Machinery
Railroad Equipment and Rental
Mining Machinery
Machinery Components
Valves and Pipe Fittings
Hoists and Cranes
Forgings, Castings, and Metal -
Parts
Engines
Related Parts

		Compressors and Fans Tires and Inner Tubes
Cluster	Motor Driven Products	
Subclusters	Appliances	Motors and Generators Batteries Motorized Equipment Specialized Pumps Specialized Machinery Marine, Tank and Stationary - Engines Motorcycles and Bicycles Metal Processing Related Appliances Hoists and Cranes Printing Trades Machinery Elevators and Moving Stairways Air and Gas Compressors Power Transmission, Motors - and Pumps Control Devices Refrigeration and - Heating Equipment Tires and Inner Tubes

Chapter 7

Anniston, AL Metropolitan Area

Employment

Total 2001 private employment in the Anniston, AL MSA was 39,752, which was 0.03% of national employment. Anniston, AL MSA's average wages in 2001 were \$23,265 -vs- \$34,669 for the US, or 32.89% below the national average. Average wage growth per year in the Anniston, AL MSA was 3.59% -vs- 4.41% for the US. As Table 7-1 and Figure 7-1 show the 3 largest clusters were metal manufacturing, heavy construction services, and textiles. As Table 7-2 shows the 3 largest subclusters were iron steel mills and foundries, fabricated metal structures and piping, and furnishings.

Job Creation/Loss

Employment growth per year from 1990-2001 in the Anniston, AL MSA was 1.75% -vs.- 2.10% for the US. As Figure 7-2 shows, from 1990-2001 the largest job creation for the Anniston MSA occurred in the prefabricated enclosures cluster, gaining about 700 jobs, the publishing and printing cluster, gaining about 600 jobs, and the aerospace engines cluster, gaining about 400 jobs. Figure 7-2 also shows the greatest job loss in this area from 1990-2001 occurred in the apparel cluster, losing about 1,200 jobs, the textiles cluster, losing about 1,100 jobs, and the motor driven products cluster, losing about 460 jobs.

Cluster Overlap and Potential for Growth

Figure 7-3 shows the largest 15 clusters for the Anniston MSA. As Figure 7-3 shows the Anniston MSA has areas of overlap between its major clusters. The first grouping includes, publishing and printing and aerospace vehicles and defense. Another grouping occurs between the aerospace engines, automotive, metal manufacturing, and heavy machinery clusters. Table 7-3 lists the subclusters included within these clusters. This table lists the specific industries that may be targeted for growth and development.

Table 7-1
Anniston, AL MSA
Total Employment by Cluster, 2001

<u>Cluster</u>	<u>Employment</u>
Metal Manufacturing	2,507
Heavy Construction Services	1,059
Textiles	856
Prefabricated Enclosures	788
Furniture	786

Table 7-2
Anniston, AL MSA
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Metal Manufacturing	Iron Steel Mills & Foundries	1,123
Heavy Construction Services	Fabricated Metal Structures & Piping	760
Furniture	Furnishings	750
Prefabricated Enclosures	Trucks & Trailers	721
Metal Manufacturing	Fabricated Metal Products	666
Apparel	Men's Clothing	586
Textiles	Specialty Fabric Mills	541
Publishing & Printing	Specialty Paper Products	302
Distribution Services	Merchandise Wholesaling	269
Metal Manufacturing	Metal Furniture	214

Figure 7-2
Anniston, AL MSA
Total Employment by Traded Cluster, 2001

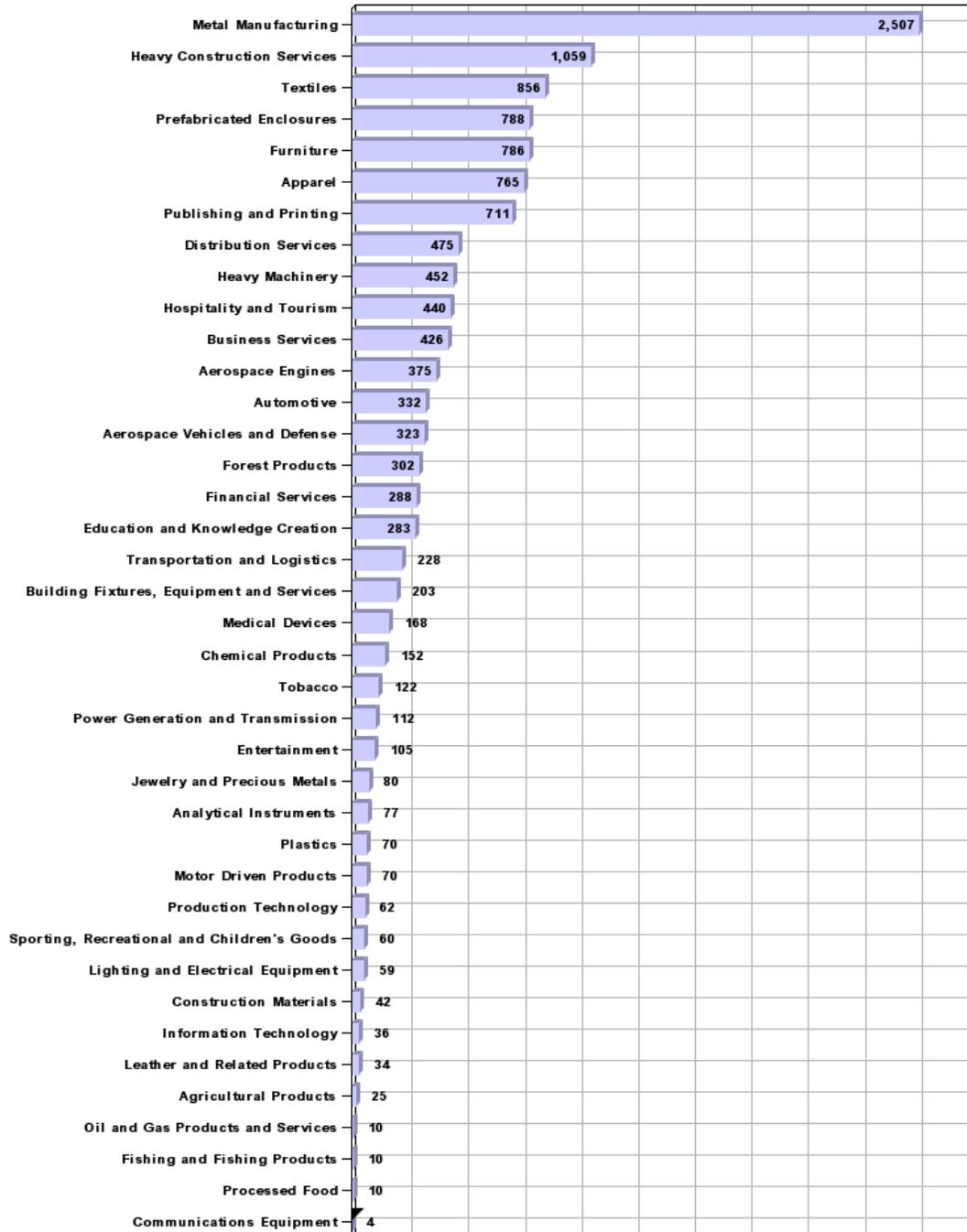


Figure 7-3
Anniston, AL MSA
Job Creation by Traded Cluster 1990-2001

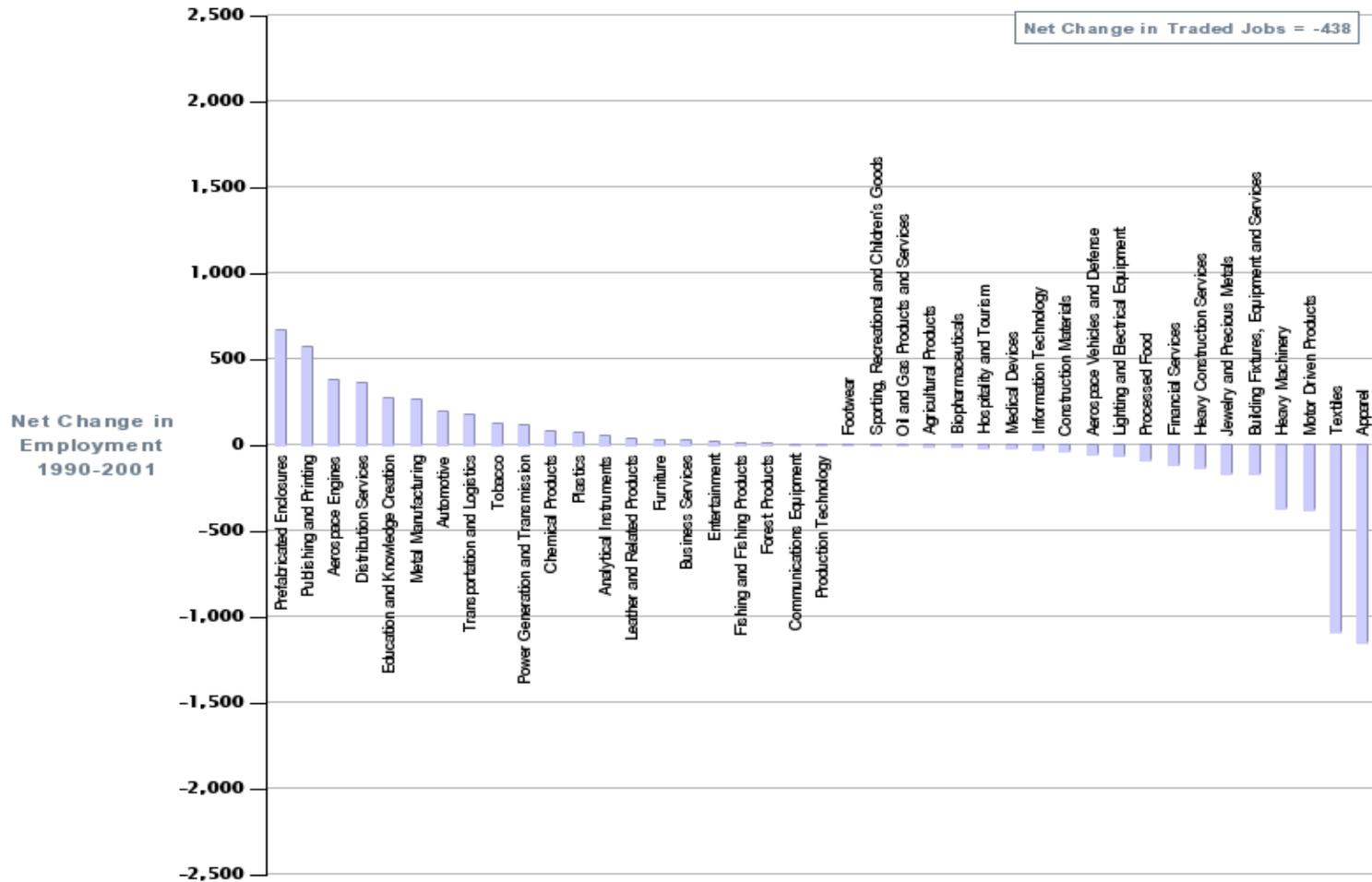
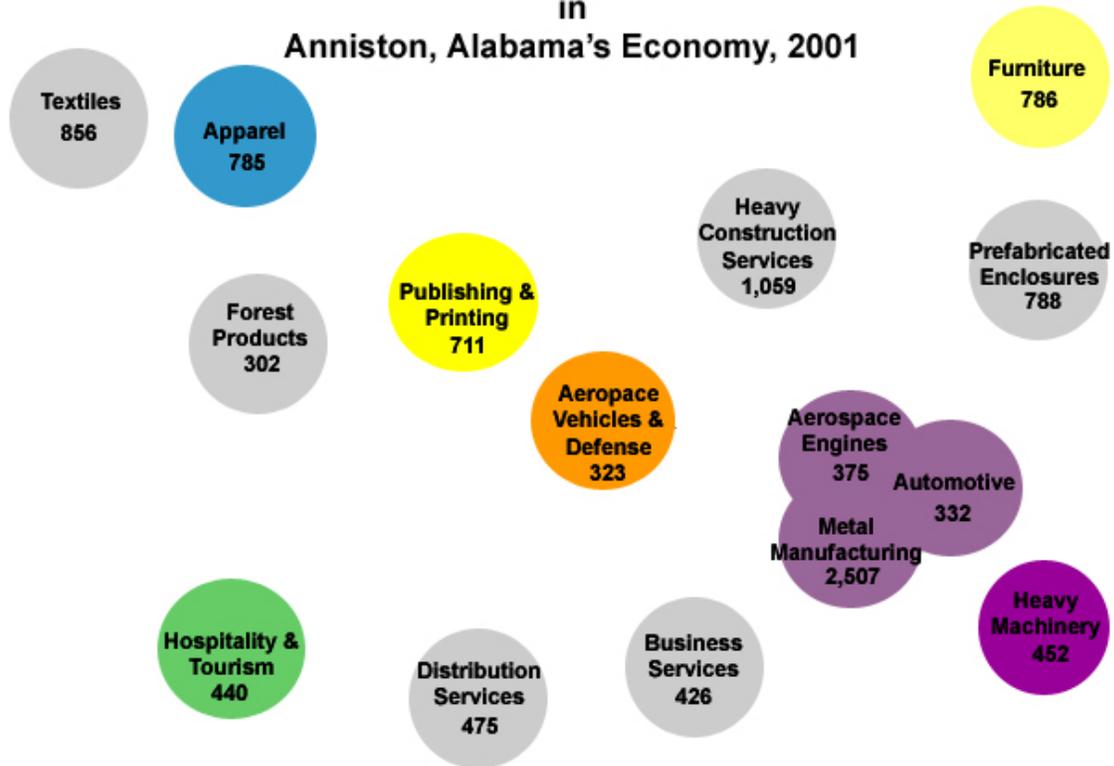


Figure 7-4
Anniston, AL MSA

**Cluster Overlap and Employment
in
Anniston, Alabama's Economy, 2001**



Data from Harvard Business School, Chart designed by Matthew J. Faulkner

Table 7-3
Anniston, AL Metropolitan Area Major Subcluster
Employment and Potential for Growth

	<u>Subclusters with Major Employment</u>	<u>Subclusters with Minor or no Employment</u>
Cluster	Financial Services	
Subclusters	No Major Employment	Risk Capital Providers Investment Funds Real Estate Investment - Trusts Passenger Car Leasing Information Providers Computer and - Communications Services Printing Services Patent Owners and Lessors Marketing Related Services Research Organizations Health Plans Insurance Products Depository Institutions Securities Brokers, Dealers, - and Exchanges
Cluster	Publishing and Printing	
Subclusters	Specialty Paper Products	News Syndicates Radio, TV, Publisher - Representatives Printing Inputs Inked Paper and Ribbons Office Equipment - and Supplies Marketing Related Services Printing - Related Machinery Online Information Services Computer Services Research Organizations Research Facilities

Printing Services
Paper Products
Publishing
Signs and Advertising -
Specialties

Cluster

Aerospace Vehicles -
and Defense

Subclusters

Defense Equipment

Aircraft
Distribution and Wholesaling
Metallic Parts
Electronic Parts
Instruments
Semiconductors and Computers
Related Equipment
Communications Equipment
Software and Computer Services
Research
Missiles and Space -
Vehicles

Cluster

Aerospace Engines

Subclusters

Aircraft Engines

Precision Metal Products
Engine and Other Instruments
Parts and Components
Foundries
Parts Processing
Nonferrous Processing
Machine Tools
Aircraft and Aircraft Parts

Cluster

Metal Manufacturing

Subclusters

Iron Steel Mills and -
Foundries
Fabricated Metal Products

Metal Alloys
Precision Metal Products
Fasteners
Wire and Springs
Environmental Controls
Pumps

Saw Blades and Handsaws
 General Industrial Machinery
 Laundry and Cleaning Equipment
 Metal Armaments
 Measuring and Dispensing -
 Pumps
 Tools, Dies, and Fixtures
 Paints and Allied Products
 Lubricating Oils and Greases
 Abrasive Products
 Metalworking Machinery and -
 Components
 Related Metal Processing
 Industrial Furnaces and Ovens
 Automotive Parts and Equipment
 Hoists and Cranes
 Related Metal Products
 Motorcycles and Bicycles
 Metal Processing
 Metal Furniture
 Precision Metal Products
 Nonferrous Steel Mills and -
 Foundries

Cluster

Automotive

Subclusters

No Major Employment

Motor Vehicles
 Automotive Components
 Forgings and Stampings
 Flat Glass
 Production Equipment
 Small Vehicles and Trailers
 Marine, Tank, and Stationary -
 Engines
 Related Parts
 Motors and Generators
 Related Vehicles
 Metal Processing
 Machine Tools
 Related Process Machinery
 Industrial Trucks and Trailers
 Die-Castings
 Automotive Parts

Cluster

Heavy Machinery

Subclusters

Valves and Pipe Fittings	Farm Machinery
	Railroad Equipment and Rental
	Mining Machinery
	Hoists and Cranes
	Forgings, Castings, and Metal - Parts
	Engines
	Related Parts
	Compressors and Fans
	Tires and Inner Tubes
	Construction Machinery
	Machinery Components

Chapter 8

Auburn-Opelika Metropolitan Area

Employment

Total 2001 private employment in the Auburn-Opelika, AL MSA was 32,564, which was 0.03% of national employment. Auburn-Opelika, AL MSA's average wages in 2001 were \$21,633 -vs- \$34,669 for the US, or 37.6% below the national average. Average wage growth per year in the Auburn-Opelika, AL MSA was 3.13% -vs- 4.41% for the US. As Table 8-1 and Figure 8-1 show the 3 largest clusters were motor driven products, automotive, and business services. As Table 8-2 shows the 3 largest subclusters were tires and inner tubes, professional organizations and services, and fabric mills.

Job Creation/Loss

Employment growth per year from 1990-2001 in the Auburn-Opelika, AL MSA was 1.64% -vs.- 2.10% for the US. As Figure 8-2 shows from 1990-2001 the largest job creation for the Auburn-Opelika MSA occurred in the automotive cluster, gaining about 750 jobs, the building fixtures and equipment cluster, gaining about 500 jobs, and the plastics cluster, gaining about 300 jobs. Figure 8-2 also shows that the largest job loss in this area from 1990-2001 occurred in the sporting goods cluster, losing about 1,750 jobs, the entertainment cluster, losing about 1,300 jobs, and the textiles cluster, losing about 1,200 jobs.

Cluster Overlap and Potential for Growth

Figure 8-3 shows the largest 15 clusters for the Auburn-Opelika MSA. As Figure 8-3 shows the Auburn-Opelika MSA has areas of overlap between its major clusters. The first grouping includes, automotive, metal manufacturing, production technology, and motor driven products. Another grouping occurs between the hospitality and tourism and entertainment clusters. Table 8-3 lists the subclusters included within these clusters. This table lists the specific industries that may be targeted for growth and development.

Table 8-1
Auburn-Opelika, AL MSA
Total Employment by Cluster, 2001

<u>Cluster</u>	<u>Employment</u>
Motor Driven Products	1,758
Automotive	785
Business Services	748
Heavy Construction Services	651
Textiles	603

Table 8-2
Auburn-Opelika, AL MSA
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Motor Driven Products	Tires & Inner Tubes	1,750
Automotive	Marine, Tank, and Stationary Engines	745
Building Fixtures	Wood Cabinets, Fixtures, and Other Products	534
Hospitality & Tourism	Accommodations & Related Services	398
Business Services	Professional Organizations & Services	394
Entertainment	Recorded Products	375
Plastics	Plastic Products	373
Heavy Construction Services	Final Construction	370
Textiles	Fabric Mills	347
Metal Manufacturing	Iron Steel Mills & Foundries	243

Figure 8-1
Auburn-Opelika, AL MSA
Total Employment by Traded Cluster, 2001

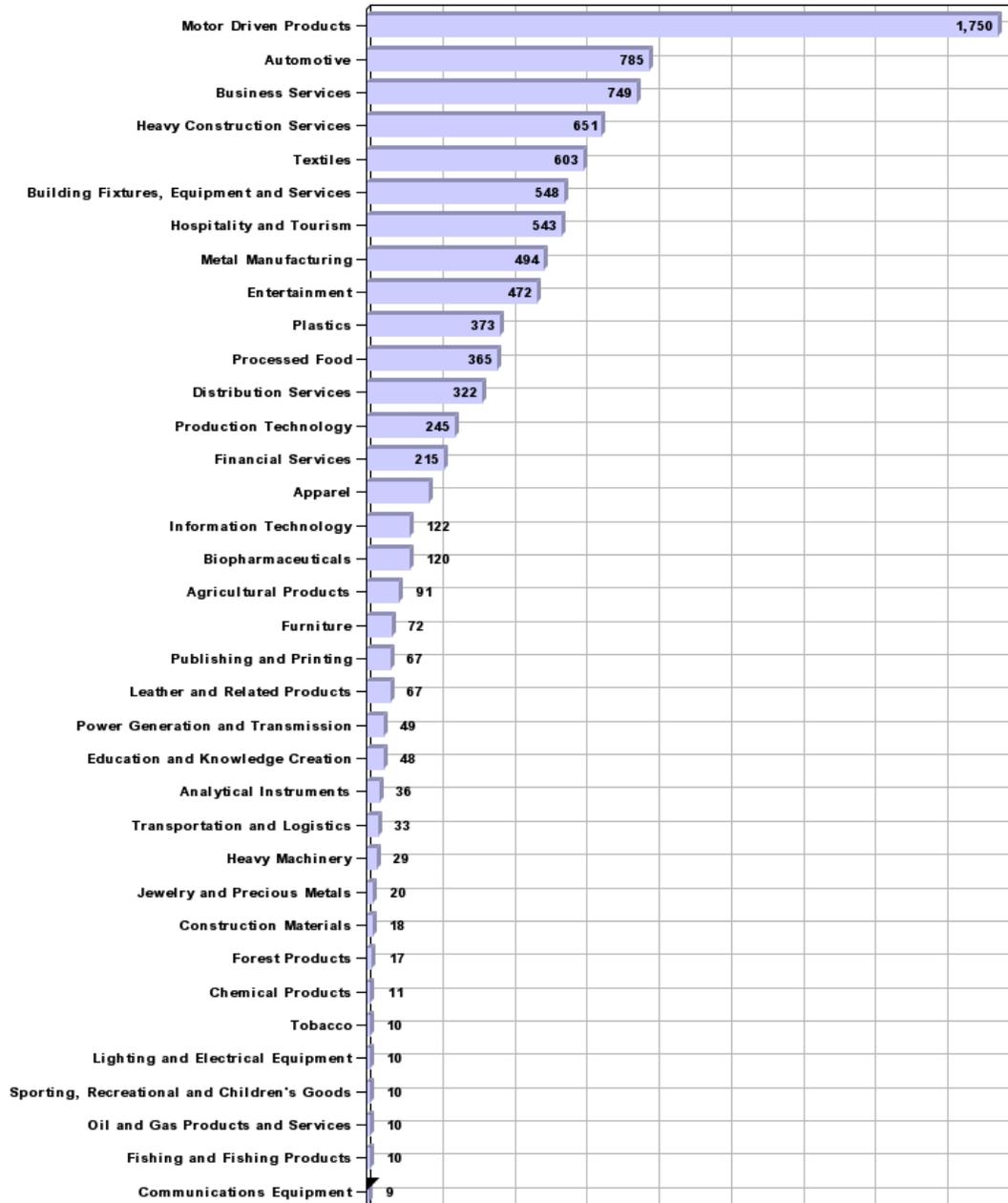


Figure 8-2
Auburn-Opelika, AL MSA
Job Creation by Traded Cluster 1990-2001

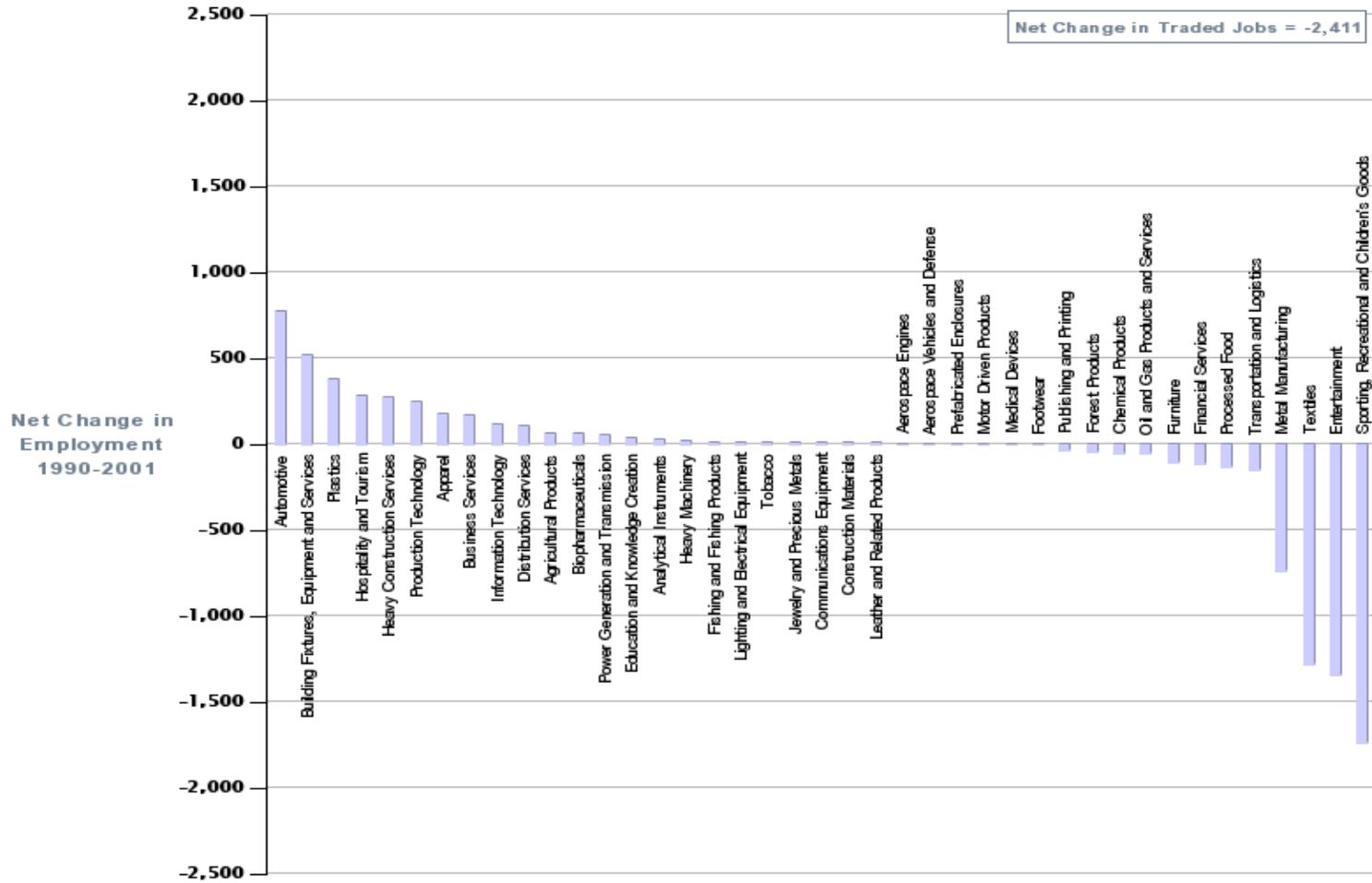
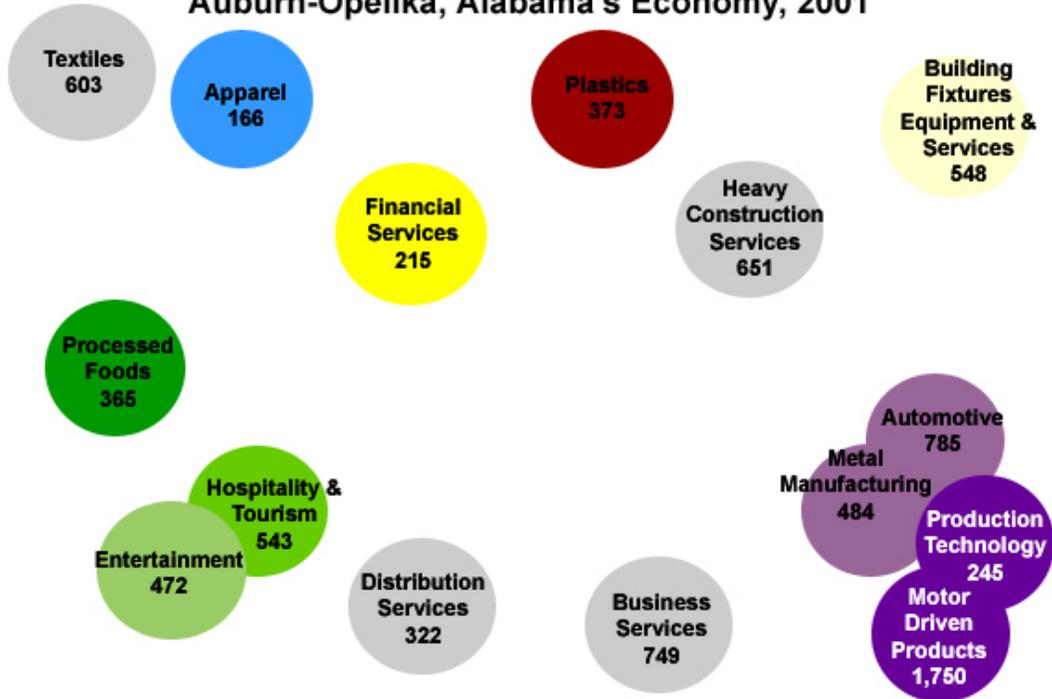


Figure 8-2
Auburn-Opelika, AL MSA

**Cluster Overlap and Employment
in
Auburn-Opelika, Alabama's Economy, 2001**



Data from Harvard Business School, Chart by Matthew J. Faulkner, UAH

Table 8-3
Auburn-Opelika, AL Metropolitan Area Major Subcluster
Employment and Potential for Growth

	<u>Subclusters with Major Employment</u>	<u>Subclusters with Minor or no Employment</u>
Cluster	Hospitality and - Tourism	
Subclusters	Accommodations and - Related Services	Water Passenger - Transportation Ground Transportation Other Local Transportation Related Professional - Services Other Attractions Air Services Vehicle Distribution and - Wholesaling Facilities Support Services Tourism Related Services Tourism Attractions Boat Related Services
Cluster	Entertainment	
Subclusters	Recorded Products	Video Production and Distribution Entertainment Equipment Entertainment Related Services Entertainment Venues Distribution and Wholesaling Marketing and Promotional Services Related Attractions News Syndicates Audio and Video Equipment
Cluster	Automotive	
Subclusters	Marine, Tank, and	Automotive Components

Stationary Engines

Forgings and Stampings
Flat Glass
Production Equipment
Small Vehicles and Trailers
Related Parts
Motors and Generators
Related Vehicles
Metal Processing
Machine Tools
Related Process Machinery
Industrial Trucks and Tractors
Die-Castings
Motor Vehicles
Automotive Parts

Cluster

Metal Manufacturing

Subclusters

Iron Steel Mills and -
Foundries

Nonferrous Steel Mills and -
Foundries

Metal Alloys
Precision Metal Products
Fasteners
Wire and Springs
Environmental Controls
Pumps
Saw Blades and Handsaws
General Industrial Machinery
Laundry and Cleaning Equipment
Metal Armaments
Measuring and Dispensing -
Pumps
Tools, Dies, and Fixtures
Paints and Allied Products
Lubricating Oils and Greases
Abrasive Products
Metalworking Machinery and -
Components
Related Metal Processing
Industrial Furnaces and Ovens
Automotive Parts and Equipment
Hoists and Cranes
Related Metal Products
Motorcycles and Bicycles
Metal Processing
Metal Furniture
Precision Metal Products
Fabricated Metal -

Products

Cluster

Production Technology

Subclusters

No Major Employment

Machine Tool and Accessories
Hoists and Cranes
Process Machinery
Industrial Patterns
Industrial Trucks and Trailers
Production Machinery and -
Components
Blast Furnaces and Steel Mills
Household Appliances
Abrasive Products
Metal Heat Testing
Process Equipment
Vehicle and Heavy Stamping
Construction Machinery
Castings, Forgings, and Metal -
Alloys
Ball and Roller Bearings
Process Equipment Subsystems -
and Components
Fabricated Plate Work

Cluster

Motor Driven Products

Subclusters

Tires and Inner Tubes

Motors and Generators
Batteries
Motorized Equipment
Specialized Pumps
Specialized Machinery
Marine, Tank, and Stationary -
Engines
Motorcycles and Bicycles
Metal Processing
Related Appliances
Hoists and Cranes
Printing Trades Machinery
Elevators and Moving -
Stairways
Air and Gas Compressors
Power Transmission, Motors -

and Pumps
Control Devices
Refrigeration and Heating -
Equipment
Appliances

Chapter 9

Birmingham, AL Metropolitan Area

Employment

Total 2001 employment in the Birmingham, AL MSA was 435,530, which was 0.38% of national employment. Birmingham, AL MSA's average wages in 2001 were \$33,136 -vs- \$34,669 for the US, or 4.42% below the national average. Average wage growth per year in the Birmingham, AL MSA was 3.93% -vs- 4.41% for the US. As Table 9-1 and Figure 9-1 show the 3 largest clusters were business services, financial services and metal manufacturing. As Table 9-2 shows the 3 largest subclusters were iron steel mills and foundries, insurance products, and final construction.

Job Creation/Loss

Employment growth per year from 1990-2001 in the Birmingham, AL MSA was 1.84% -vs.- 2.10% for the US. As Figure 9-2 shows from 1990-2001 the largest job creation in the Birmingham, AL MSA occurred in the business services cluster, gaining about 8,000 jobs, the financial services cluster, gaining about 3,000 jobs, and the hospitality and tourism cluster, gaining about 2,800 jobs. Figure 9-2 also shows that the largest job loss in this area from 1990-2001 occurred in the heavy construction services cluster, losing about 3,000 jobs, the metal manufacturing cluster, losing about 1,800 jobs, and the apparel cluster, losing about 500 jobs.

Cluster Overlap and Potential for Growth

Figure 9-3 shows the largest 15 clusters for the Birmingham MSA. As Figure 9-3 shows the Birmingham MSA has areas of overlap between its major clusters. The first grouping includes, financial services, publishing and printing, education and knowledge creation, and aerospace vehicles and defense. Another grouping occurs between the transportation and logistics and hospitality and tourism clusters. A third grouping occurs between the metal manufacturing, production technology, and heavy machinery clusters. Table 9-3 lists the subclusters included within these clusters. This table lists the specific industries that may be targeted for growth and development.

Table 9-1
Birmingham, AL MSA
Total Employment by Cluster, 2001

<u>Clusters</u>	<u>Employment</u>
Business Services	18,151
Financial Services	15,296
Metal Manufacturing	11,865
Heavy Construction Services	10,508
Hospitality and Tourism	6,143

Table 9-2
Birmingham, AL MSA
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Metal Manufacturing	Iron Steel Mills & Foundries	7,380
Financial Services	Insurance Products	6,429
Business Services	Management Consulting	4,789
Heavy Construction Services	Final Construction	4,693
Business Services	Computer Programming	4,238
Financial Services	Depository Institutions	3,539
Hospitality & Tourism	Accommodations & Related Services	3,507
Distribution Services	Merchandise Wholesaling	3,260
Business Services	Engineering Services	3,048
Financial Services	Health Plans	3,039

Figure 9-1
Birmingham, AL MSA
Total Employment by Traded Cluster, 2001

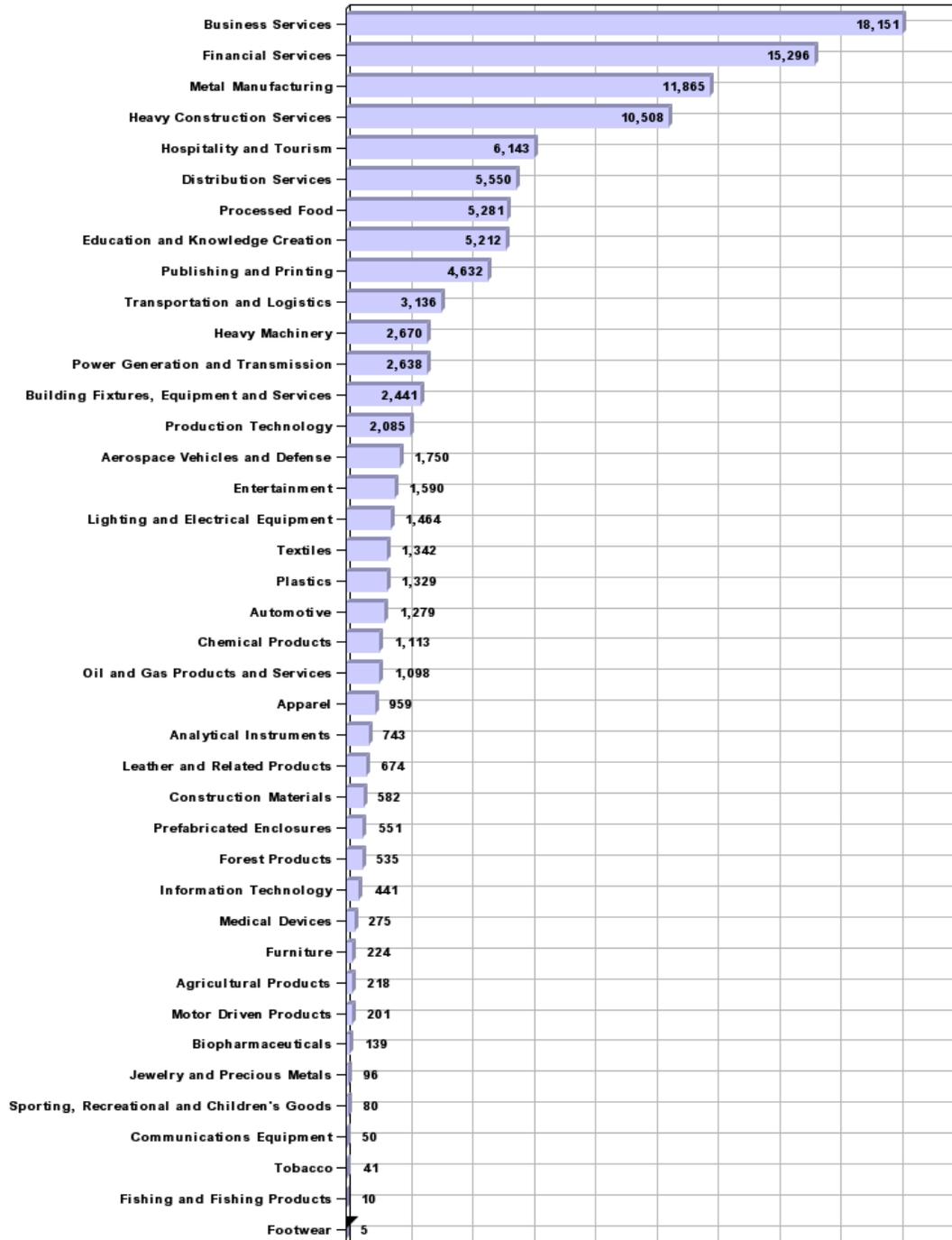


Figure 9-2
Birmingham, AL MSA
Job Creation by Traded Cluster, 1990-2001

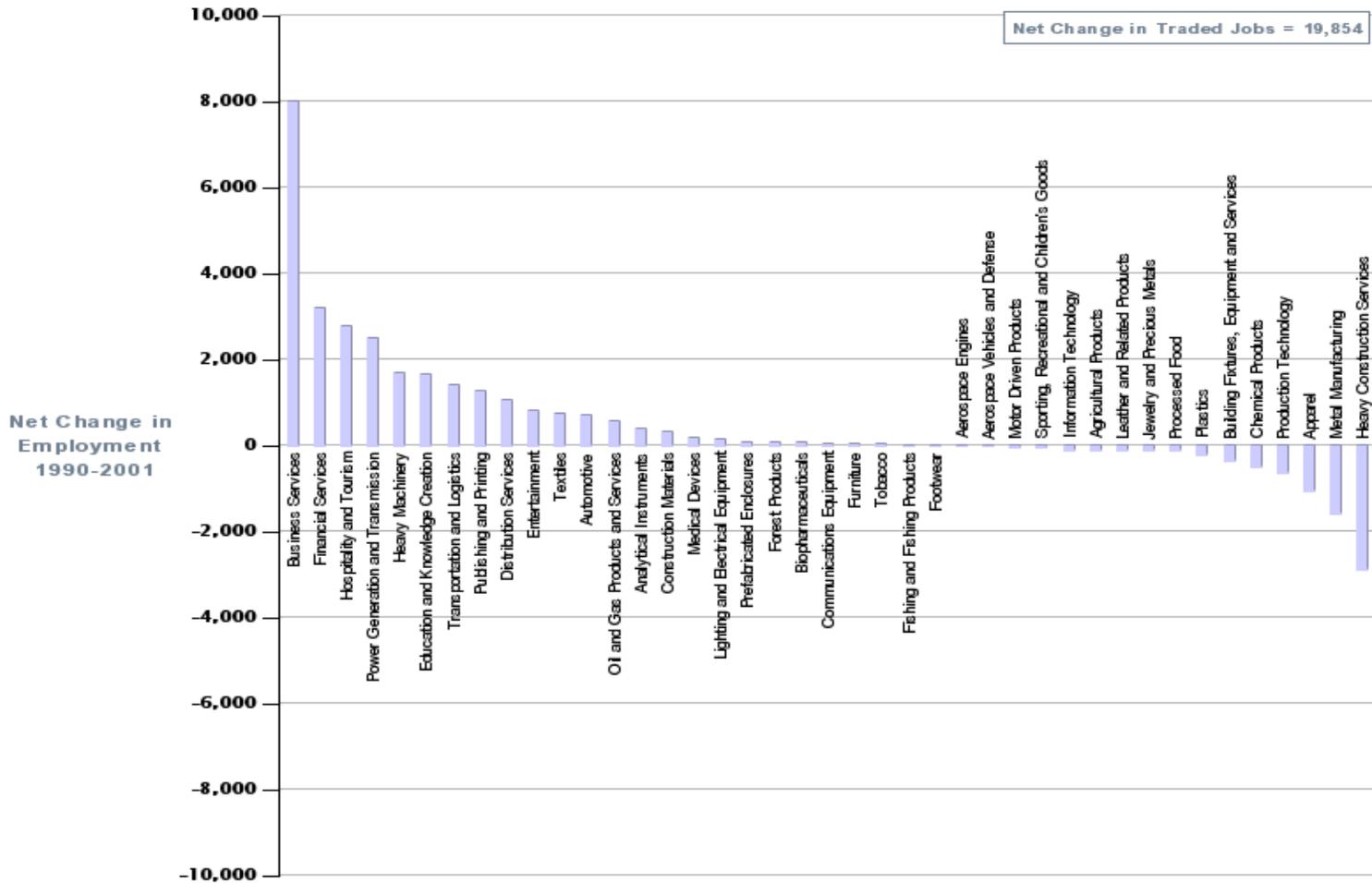
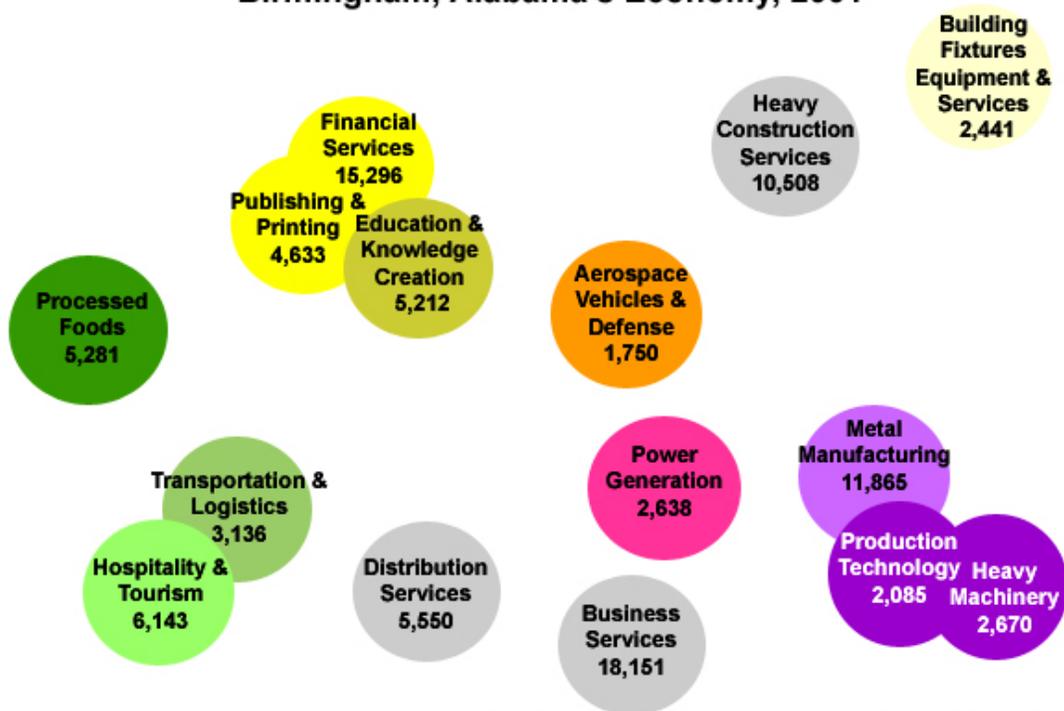


Figure 9-3
Birmingham, AL MSA

**Cluster Overlap and Employment
in
Birmingham, Alabama's Economy, 2001**



Data Collected from the Harvard Business School, Chart by: Matthew J. Faulkner, UAH

Table 9-3
Birmingham, AL Metropolitan Area Major Subcluster
Employment and Potential for Growth

	<u>Subclusters with Major Employment</u>	<u>Subclusters with Minor or no Employment</u>
Cluster	Financial Services	
Subclusters	Insurance Products Depository Institutions Health Plans Securities Brokers, Dealers - and Exchanges	Risk Capital Providers Investment Funds Real Estate Investment - Trusts Passenger Car Leasing Information Providers Computer and - Communications Services Printing Services Patent Owners and Lessors Marketing Related Services Research Organizations
Cluster	Publishing and Printing	
Subclusters	Publishing Radio, TV, Publisher - Representatives	News Syndicates Signs and Advertising - Specialties Printing Services Paper Products Printing Inputs Specialty Paper Products Inked Paper and Ribbons Office Equipment - and Supplies Marketing Related Services Printing - Related Machinery Online Information Services Computer Services Research Organizations Research Facilities
Cluster	Education and Knowledge -	

Creation

Subclusters

Educational Institutions
Research Organizations

Educational Facilities
Patent Owners and Lessors
Supplies
Research Related Instruments
Pharmaceuticals
Publishing
Printing
Communications Services
Marketing and Information -
Services
Online Information Services
Computer Services
Prepackaged Software
Computer and Software -
Wholesaling and Services
Computer Equipment

Cluster

Aerospace Vehicles and -
Defense

Subclusters

Aircraft

Missiles and Space Vehicles
Defense Equipment
Distribution and Wholesaling
Metallic Parts
Electronic Parts
Instruments
Semiconductor and -
Computers
Related Equipment
Communications Equipment
Software and Computer -
Services
Research

Cluster

Transportation and Logistics

Subclusters

Air Transportation
Transportation Arrangement -
and Warehousing

Bus Transportation
Marine Transportation
Ship Building
Trucking Terminal

Airports
Bus Terminals
Passenger Transportation
Communication Equipment -
and Related Services
Rental or Railroad Cars
Computer Services and -
Equipment

Cluster

Hospitality and Tourism

Subclusters

Accommodations and Related -
Services
Tourism Related Services
Tourism Attractions

Water Passenger -
Transportation
Boat Related Services
Ground Transportation
Other Local Transportation
Related Professional -
Services
Other Attractions
Air Services
Vehicle Distribution and -
Wholesaling
Facilities Support Services

Cluster

Metal Manufacturing

Subclusters

Iron Steel Mills and Foundries
Metal Processing
Fabricated Metal Products

Metal Alloys
Primary Metal Products
Precision Metal Products
Fasteners
Wire and Springs
Nonferrous Mills and Foundries
Environmental Controls
Pumps
Saw Blades and Handsaws
General Industrial Machinery
Laundry and Cleaning Equipment
Metal Armaments
Measuring and Dispensing -
Pumps
Tools, Dies, and Fixtures
Paints and Allied Products
Lubricating Oils and Greases

Abrasive Products
Metalworking Machinery and -
Components
Related Metal Processing
Industrial Furnaces and Ovens
Automotive Parts and Equipment
Hoists and Cranes
Related Metal Products
Motorcycles and Bicycles
Metal Furniture

Cluster

Production Technology

Subclusters

Process Equipment Subsystems -
and Components

Machine Tool and Accessories
Hoists and Cranes
Process Machinery
Industrial Patterns
Industrial Trucks and Trailers
Production Machinery and -
Components
Blast Furnaces and Steel Mills
Household Appliances
Abrasive Products
Metal Heat Testing
Process Equipment
Vehicle and Heavy Stamping
Construction Machinery
Castings, Forgings, and Metal -
Alloys
Fabricated Plate Work
Ball and Roller Bearings

Cluster

Heavy Machinery

Subclusters

Construction Machinery

Farm Machinery
Railroad Equipment and Rental
Mining Machinery
Machinery Components
Valves and Pipe Fittings
Hoists and Cranes
Forgings, Castings, and Metal -
Parts
Engines

Related Parts
Compressors and Fans
Tires and Inner Tubes

Chapter 10

Decatur, AL Metropolitan Area

Employment

Total 2001 employment in the Decatur, AL MSA was 51,078, which was 0.04% of national employment. Decatur, AL MSA's average wages in 2001 were \$26,996 -vs- \$34,669 for the US, or 22.13% below the national average. Average wage growth per year in the Decatur, AL MSA was 2.93% -vs- 4.41% for the US. As Table 10-1 and Figure 10-1 show the 3 largest clusters were prefabricated enclosures, forest products, and motor driven products. As Table 10-2 shows the 3 largest subclusters were household refrigeration and heating equipment, refrigeration and heating equipment, and paper mills.

Job Creation/Loss

Employment growth per year from 1990-2001 in the Decatur, AL MSA was 2.28% -vs.- 2.10% for the US. As Figure 10-2 shows, from 1990-2001 the largest job creation for the Decatur MSA occurred in the motor driven products cluster, gaining about 1,000 jobs, the metal manufacturing cluster, gaining about 800 jobs, and the business services cluster, gaining about 750 jobs. Figure 10-2 also shows that from 1990-2001 the largest job loss in this area occurred in the chemical products cluster, losing about 1,400 jobs, the textiles cluster, losing about 1,200 jobs, and the apparel cluster, losing about 600 jobs.

Cluster Overlap and Potential for Growth

Figure 10-3 shows the largest 15 clusters for the Decatur MSA. As Figure 10-3 shows the Decatur MSA has areas of overlap between its major clusters. The first grouping includes, plastics, chemical products, financial services, and lighting and electrical equipment. Another grouping occurs between the metal manufacturing and motor driven products clusters. Table 10-3 lists the subclusters included within these clusters. This table lists the specific industries that may be targeted for growth and development.

Table 10-1
Decatur, AL MSA
Total Employment by Cluster, 2001

<u>Cluster</u>	<u>Employment</u>
Prefabricated Enclosures	2,142
Forest Products	1,911
Motor Driven Products	1,747
Textiles	1,505
Metal Manufacturing	1,252

Table 10-2
Decatur, AL MSA
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Prefabricated Enclosures	Household Refrigeration & Heating	1,750
Motor Driven Products	Refrigeration & Heating Equipment	1,747
Forest Products	Paper Mills	1,478
Lighting & Electrical Equipment	Metal Parts	810
Textiles	Tire Cord & Fabrics	750
Textiles	Fibers	750
Chemical Products	Other Processed Chemicals	732
	Accommodations & Related	
Hospitality & Tourism	Services	545
	Professional Organizations &	
Business Services	Services	456
Heavy Construction Services	Final Construction	421

Figure 10-1
Decatur, AL MSA
Total Employment by Traded Cluster, 2001

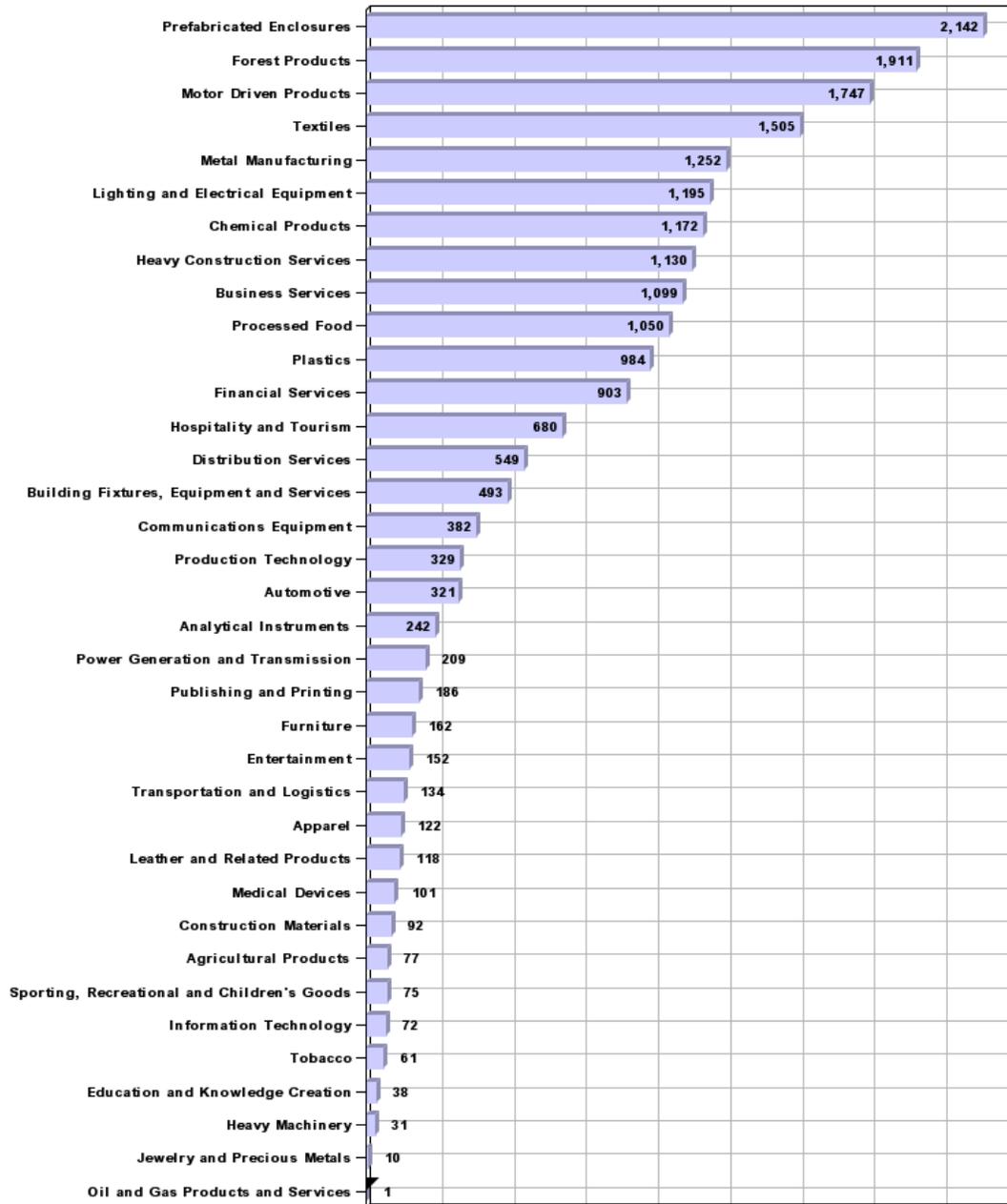


Figure 10-2
Decatur, AL MSA
Job Creation by Traded Cluster 1990-2001

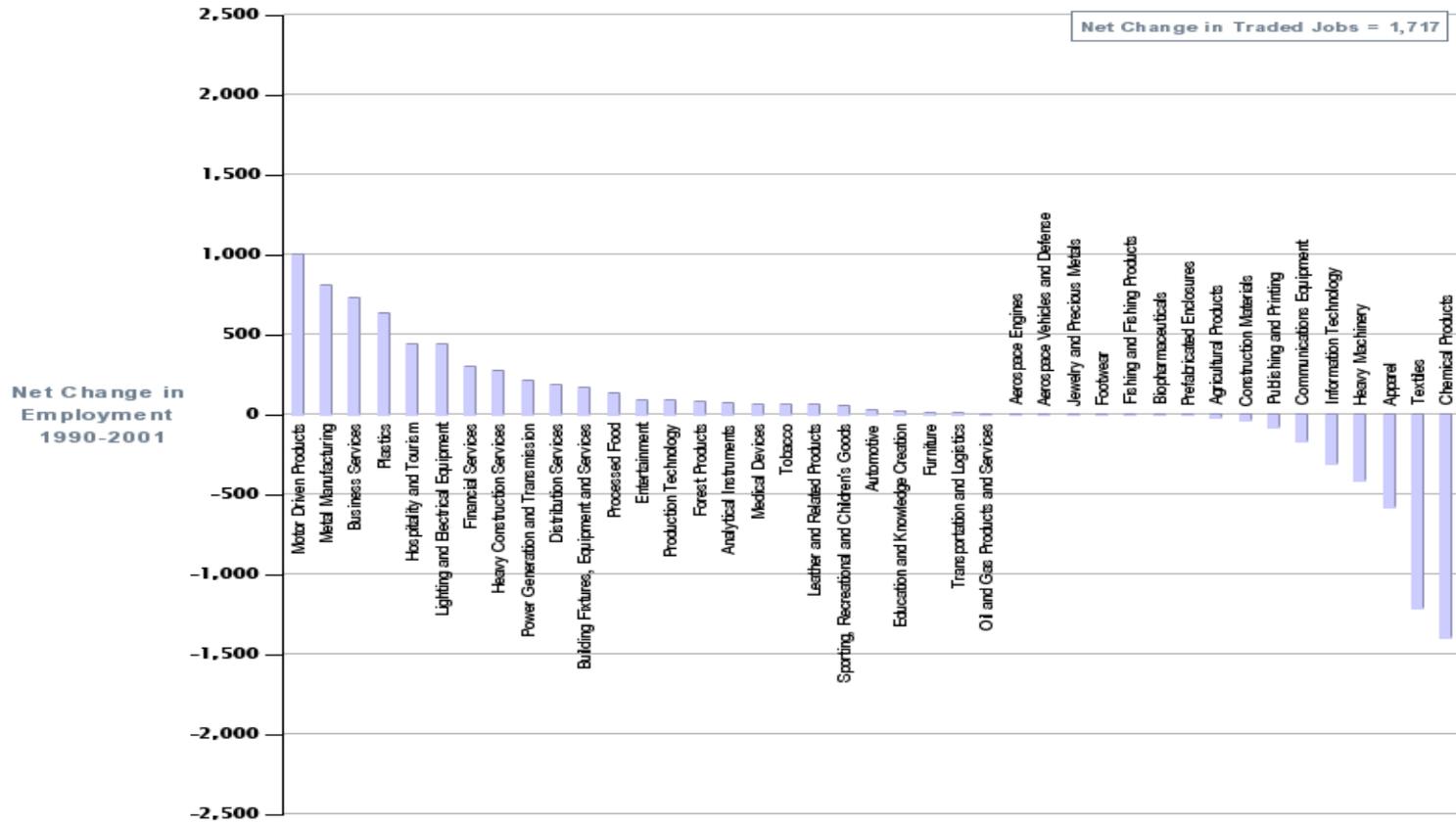
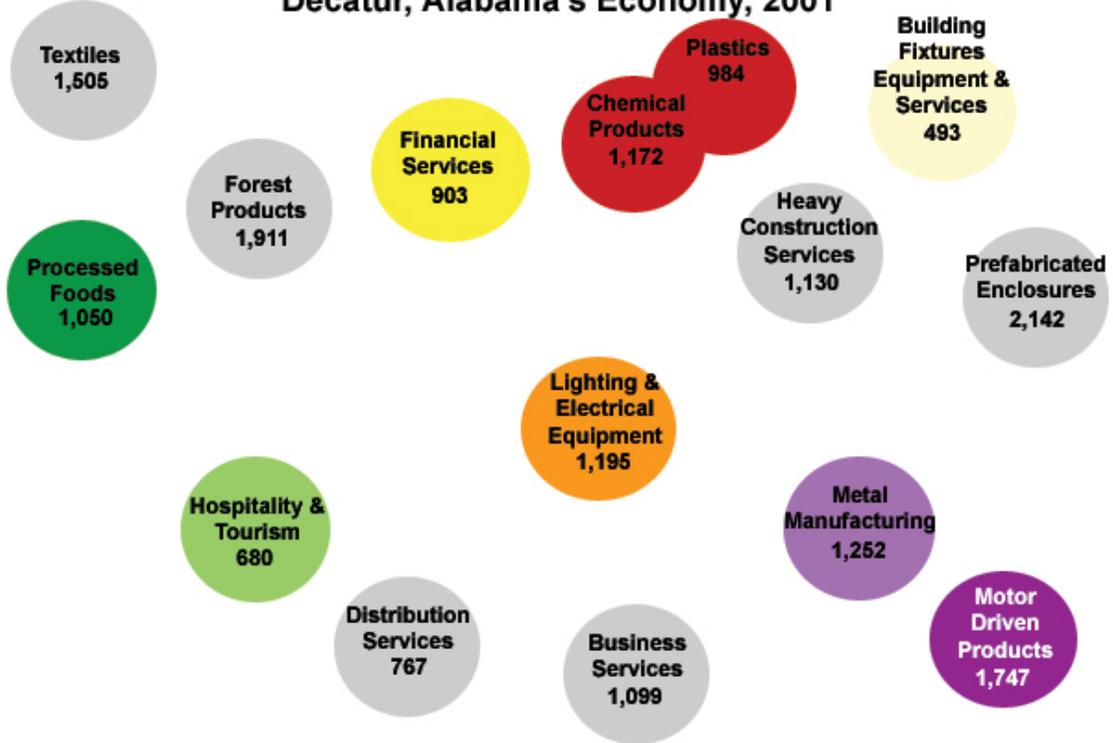


Figure 10-3
Decatur, AL MSA

**Cluster Overlap and Employment
in
Decatur, Alabama's Economy, 2001**



Data collected from Harvard Business School, Chart by Matthew J. Faulkner UAH

Table 10-3
Decatur, AL Metropolitan Area Major Subcluster
Employment and Potential for Growth

	<u>Subclusters with Major Employment</u>	<u>Subclusters with Minor or no Employment</u>
Cluster	Plastics	
Subclusters	Plastic Materials - and Resins Plastic Products	Paints and Allied - Products Synthetic Rubber Plastics Distribution - and Wholesaling Organic Chemicals Alkalies and Chlorine Inorganic Chemicals Related Plastic Products Hydrocarbons Petroleum Products Surface Active Ingredients Adhesives and Sealants Process Equipment
Cluster	Chemical Products	
Subclusters	Other Processed - Chemicals Intermediate Chemicals - and Gasses	Packaged Chemical - Products Refractories Leather Tanning and Finishing Ammunition Special Packaging Treated Garments Hydrocarbons Petrochemicals Plastics, Resins, and - Products Pharmaceuticals Diagnostics and Biological - Products Related Consumer Products Other Packaging Processing Instruments

Other Processed -
Chemicals

Cluster

Financial Services

Subclusters

Insurance Products
Depository Institutions

Risk Capital Providers
Investment Funds
Real Estate Investment -
Trusts
Passenger Car Leasing
Information Providers
Computer and -
Communications Services
Printing Services
Patent Owners and Lessors
Marketing Related Services
Research Organizations
Health Plans
Securities Brokers, Dealers, -
and Exchanges

Cluster

Lighting and Electrical -
Equipment

Subclusters

Metal Parts
Electrical Parts

Lighting Fixtures
Electric Lamps
Batteries
Switchgear
Related Electrical Equipment
Instruments to Measure -
Electricity
Electric Services
Glass and Ceramics Products
Wire
Related Electronic Parts
Other Lighting Equipment

Cluster

Metal Manufacturing

Subclusters

Iron and Steel Mills and -
Foundries

Metal Alloys
Precision Metal Products

Fabricated Metal Products Fasteners	Fasteners Wire and Springs Environmental Controls Pumps Saw Blades and Handsaws General Industrial Machinery Laundry and Cleaning Equipment Metal Armaments Measuring and Dispensing - Pumps Tools, Dies, and Fixtures Paints and Allied Products Lubricating Oils and Greases Abrasive Products Metalworking Machinery and - Components Related Metal Processing Industrial Furnaces and Ovens Automotive Parts and Equipment Hoists and Cranes Related Metal Products Motorcycles and Bicycles Metal Processing Metal Furniture Precision Metal Products Nonferrous Steel Mills and - Foundries
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Cluster

Motor Driven Products

Subclusters

Refrigeration and Heating - Equipment	Motors and Generators Batteries Motorized Equipment Specialized Pumps Specialized Machinery Marine, Tank, and Stationary - Engines Motorcycles and Bicycles Metal Processing Related Appliances Hoists and Cranes Printing Trades Machinery Elevators and Moving - Stairways Air and Gas Compressors
--	--

Power Transmission, Motors -
and Pumps
Control Devices
Appliances
Tires and Inner Tubes

Chapter 11

Dothan, AL Metropolitan Area

Employment

Total 2001 employment in the Dothan, AL MSA was 55,257, which was 0.05% of national employment. Dothan, AL MSA's average wages in 2001 were \$26,603 -vs- \$34,669 for the US, or 23.27% below the national average. Average wage growth per year in the Dothan, AL MSA was 4.30% -vs- 4.41% for the US. As Table 11-1 and Figure 11-2 show the 3 largest clusters were transportation and logistics, hospitality and tourism, and business services. As Table 11-2 shows the largest subclusters were airports, accommodations and related services, and aircrafts.

Job Creation/Loss

Employment growth per year from 1990-2001 in the Dothan, AL MSA was 1.40% -vs- 2.10% for the US. As Figure 11-2 shows, from 1990-2001 the largest job creation in the Dothan Alabama MSA occurred in the publishing and printing cluster, gaining about 550 jobs, the processed food cluster, gaining about 520 jobs, and the processed foods cluster, gaining about 250 jobs. The largest job loss from 1990-2001 for this area occurred in the apparel cluster, losing about 1,700 jobs, the construction materials cluster, losing about 1,600 jobs, and the entertainment cluster, losing about 1,000 jobs.

Cluster Overlap and Potential for Growth

Figure 11-3 shows the largest 15 clusters for the Dothan MSA. As Figure 11-3 shows the Decatur MSA has areas of overlap between its major clusters. The first grouping includes, financial services, publishing and printing, and aerospace vehicles and defense. Another grouping occurs between the transportation and logistics, hospitality and tourism, and entertainment clusters. Table 11-3 lists the subclusters included within these clusters. This table lists the specific industries that may be targeted for growth and development.

Table 11-1
Dothan, AL MSA
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Employment</u>
Transportation and Logistics	2,023
Hospitality and Tourism	1,414
Business Services	1,117
Motor Driven Products	1,111
Heavy Construction Services	972

Table 11-2
Dothan, AL MSA
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Transportation & Logistics	Airports	1,762
	Accommodations & Related Services	1,009
Hospitality & Tourism	Aircraft	810
Aerospace Vehicles & Defense	Tires & Inner Tubes	750
Motor Driven Products	Recorded Products	750
Entertainment	Signs & Advertising Specialties	750
Publishing & Printing	Baked Packaged Goods	385
Processed Food	Milk & Frozen Desserts	375
Processed Food	Men's Clothing	366
Apparel	Fabricated Metal Structures & Piping	332
Heavy Construction Services		

Figure 11-2
Dothan, AL MSA
Total Employment by Traded Cluster, 2001

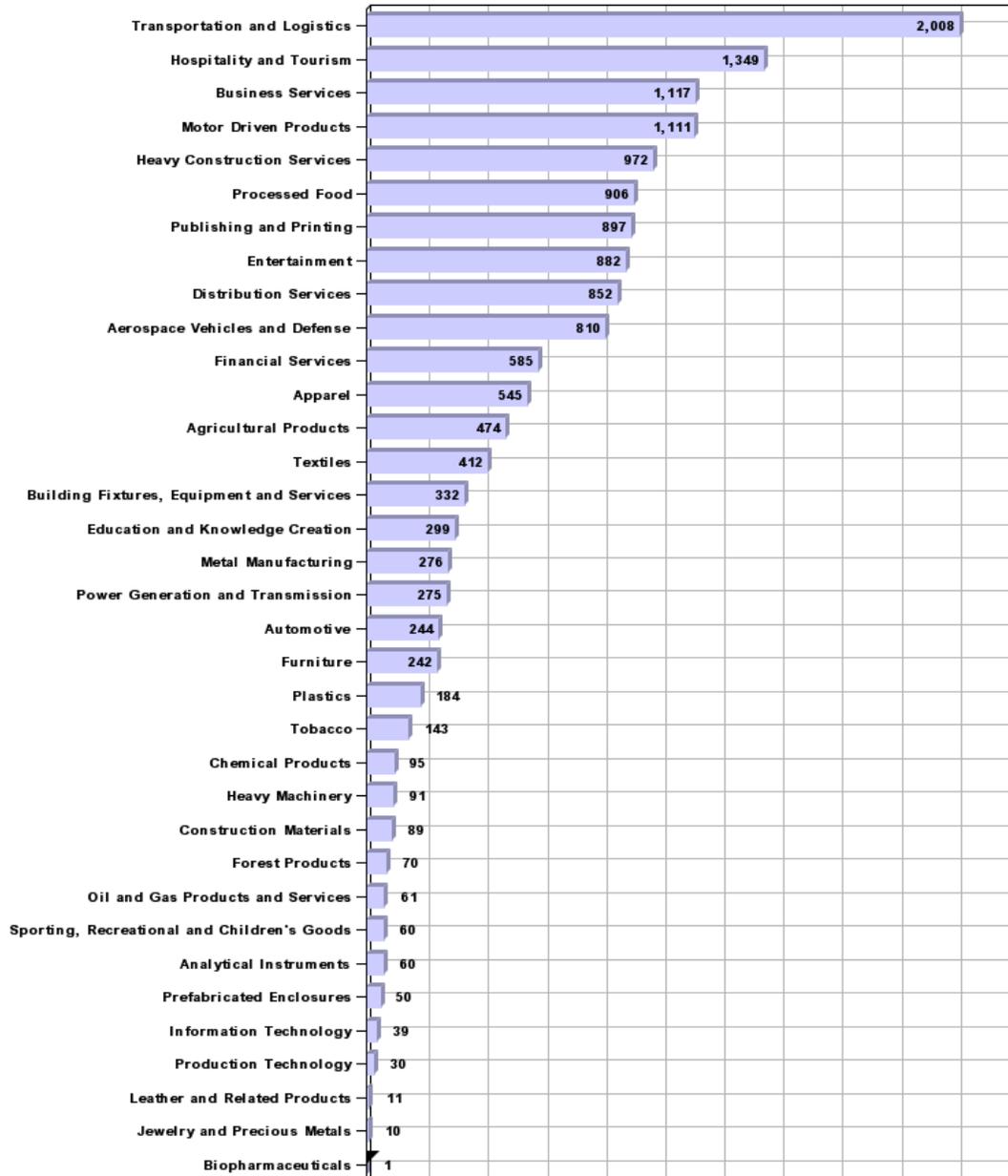


Figure 11-2
Dothan, AL MSA
Job Creation by Traded Cluster, 1990-2000

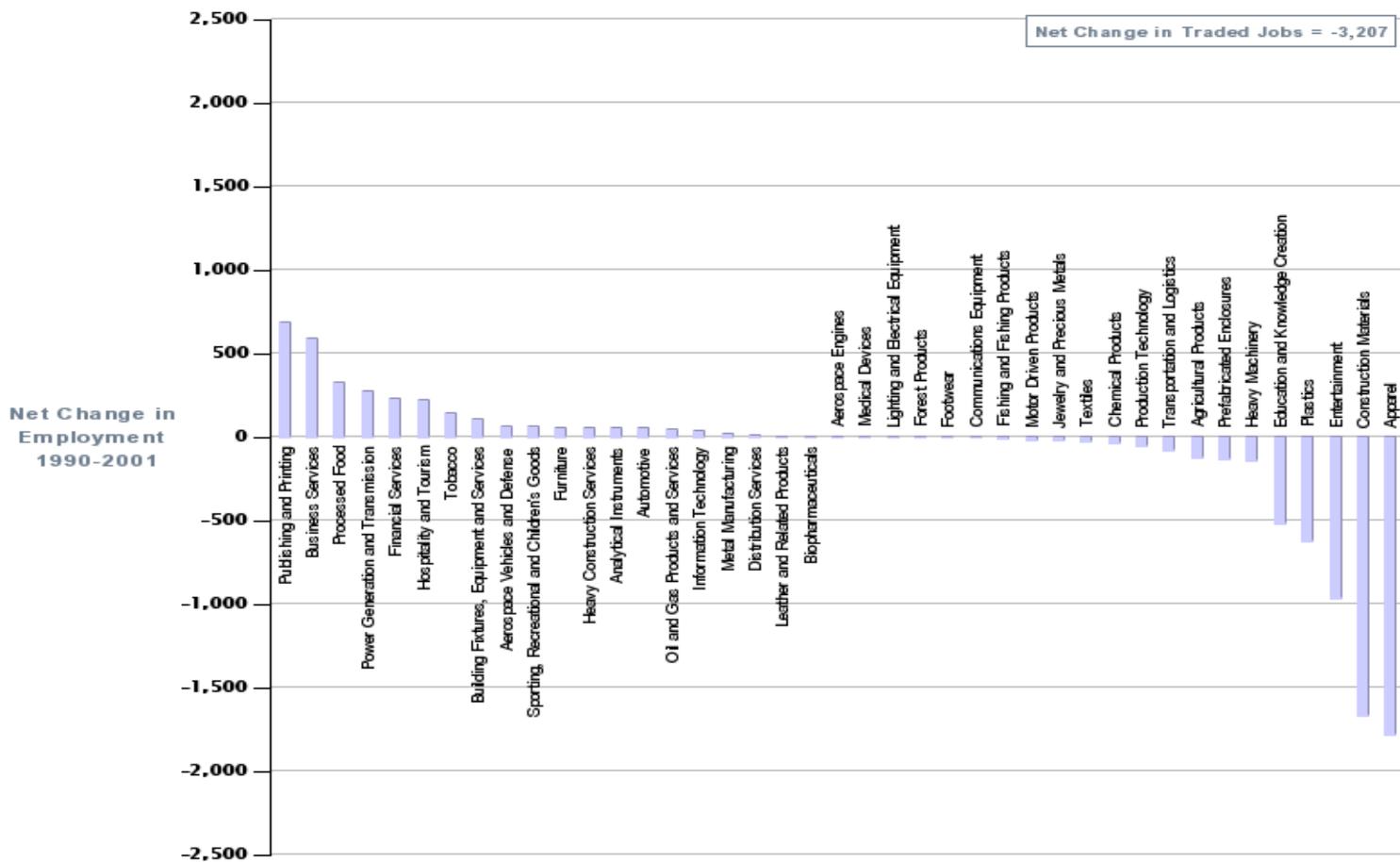
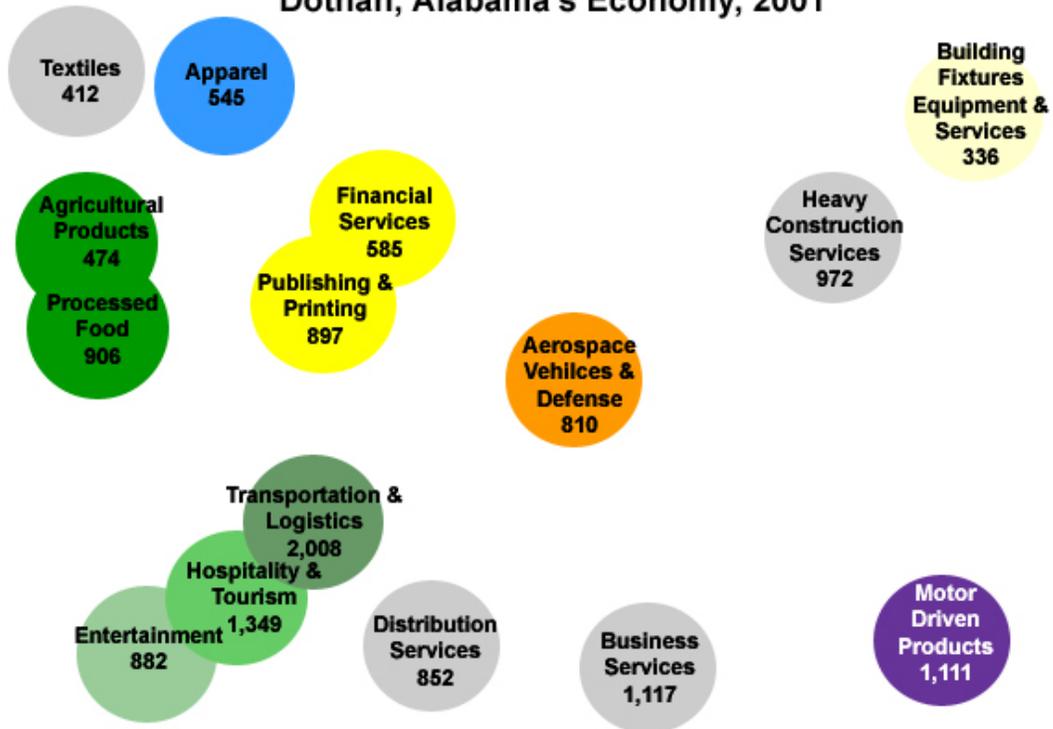


Figure 11-3
Dothan, AL MSA

Cluster Overlap and Employment
in
Dothan, Alabama's Economy, 2001



Data Collected from Harvard Business School, Chart by Matthew J. Faulkner, UAH

Table 11-3
Dothan, AL Metropolitan Area Major Subcluster
Employment and Potential for Growth

	<u>Subclusters with Major Employment</u>	<u>Subclusters with Minor or no Employment</u>
Cluster	Financial Services	
Subclusters	Insurance Products Depository Institutions	Risk Capital Providers Investment Funds Real Estate Investment - Trusts Passenger Car Leasing Information Providers Computer and - Communications Services Printing Services Patent Owners and Lessors Marketing Related Services Research Organizations Health Plans Securities Brokers, Dealers, and Exchanges
Cluster	Publishing and Printing	
Subclusters	Signs and Advertising - Specialties	News Syndicates Radio, TV, Publisher - Representatives Printing Inputs Specialty Paper Products Inked Paper and Ribbons Office Equipment - and Supplies Marketing Related Services Printing - Related Machinery Online Information Services Computer Services Research Organizations Research Facilities Printing Services Paper Products

Publishing

Cluster

Aerospace Vehicles -
and Defense

Subclusters

Aircraft

Missiles and Space Vehicles
Defense Equipment
Distribution and Wholesaling
Metallic Parts
Electronic Parts
Instruments
Semiconductor and -
Computers
Related Equipment
Communications Equipment
Software and Computer -
Services
Research

Cluster

Transportation and -
Logistics

Subclusters

Airports

Air Transportation
Bus Transportation
Trucking Terminal
Bus Terminals
Passenger Transportation
Communications Equipment -
and Services
Rental of Railroad Cars
Computer Services and Equipment
Ship Building
Marine Transportation
Transportation Arrangement -
and Warehousing

Cluster

Hospitality and Tourism

Subclusters

Accommodations and - Water Passenger -
Related Services Transportation
Boat Related Services

Ground Transportation
Other Local Transportation
Related Professional -
Services
Other Attractions
Air Services
Vehicle Distribution and -
Wholesaling
Facilities Support Services
Tourism Related Services
Tourism Attractions

Cluster

Entertainment

Subclusters

Recorded Products

Video Production and Distribution
Entertainment Equipment
Entertainment Related Services
Entertainment Venues
Distribution and Wholesaling
Marketing and Promotional Services
Related Attractions
News Syndicates
Audio and Video Equipment

Chapter 12

Florence, AL Metropolitan Area

Employment

Total 2001 employment in the Florence, AL MSA was 49,578, which was 0.04% of national employment. Florence, AL MSA's average wages in 2001 were \$21,718 -vs- \$34,669 for the US, or 37.36% below the national average. Average wage growth per year in the Florence, AL MSA was 2.69% -vs- 4.41% for the US. As Table 12-1 and Figure 12-1 show the 3 largest clusters were apparel, prefabricated enclosures, and metal manufacturing. As Table 12-2 shows the 3 largest subclusters were knitting and finishing mills, aluminum processing, and production equipment.

Job Creation/Loss

Employment growth per year from 1990-2001 in the Florence, AL MSA was 1.54% -vs.- 2.10% for the US. As Figure 12-2 shows, from 1990-2001 the largest job creation for the Florence MSA occurred in the automotive cluster, gaining about 600 jobs, the business services cluster gaining about 400 jobs, and the processed food cluster, gaining about 390 jobs. Figure 12-2 also shows that the largest job loss in this area from 1990-2001 occurred in the apparel cluster, losing about 1,000 jobs, the motor driven products cluster, losing about 700 jobs, and the metal manufacturing cluster, losing about 250 jobs.

Cluster Overlap and Potential for Growth

Figure 12-3 shows the largest 15 clusters for the Florence MSA. As Figure 12-3 shows the Florence MSA has areas of overlap between its major clusters. The first grouping includes financial services, publishing and printing, and communications equipment. Another grouping occurs between the automotive and metal manufacturing clusters. Table 12-3 lists the subclusters included within these clusters. This table lists the specific industries that may be targeted for growth and development.

Table 12-1
Florence, AL MSA
Total Employment by Cluster, 2001

<u>Cluster</u>	<u>Employment</u>
Apparel	2,710
Prefabricated Enclosures	2,322
Metal Manufacturing	1,163
Automotive	1,133
Business Services	1,101

Table 12-2
Florence, AL MSA
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Prefabricated Enclosures	Aluminum Processing	1,987
Apparel	Knitting & Finishing Mills	1,925
Automotive	Production Equipment	802
Processed Foods	Specialty Foods & Ingredients	758
Business Services	Professional Organizations & Services	564
Distribution Services	Merchandise Wholesaling	470
Plastics	Plastic Products	433
Metal Manufacturing	Metal Furniture	379
Building Fixtures Equipment & Services	Floor Coverings	362
Heavy Construction Services	Final Construction	296

Figure 12-1
Florence, AL MSA
Total Employment by Traded Cluster, 2001

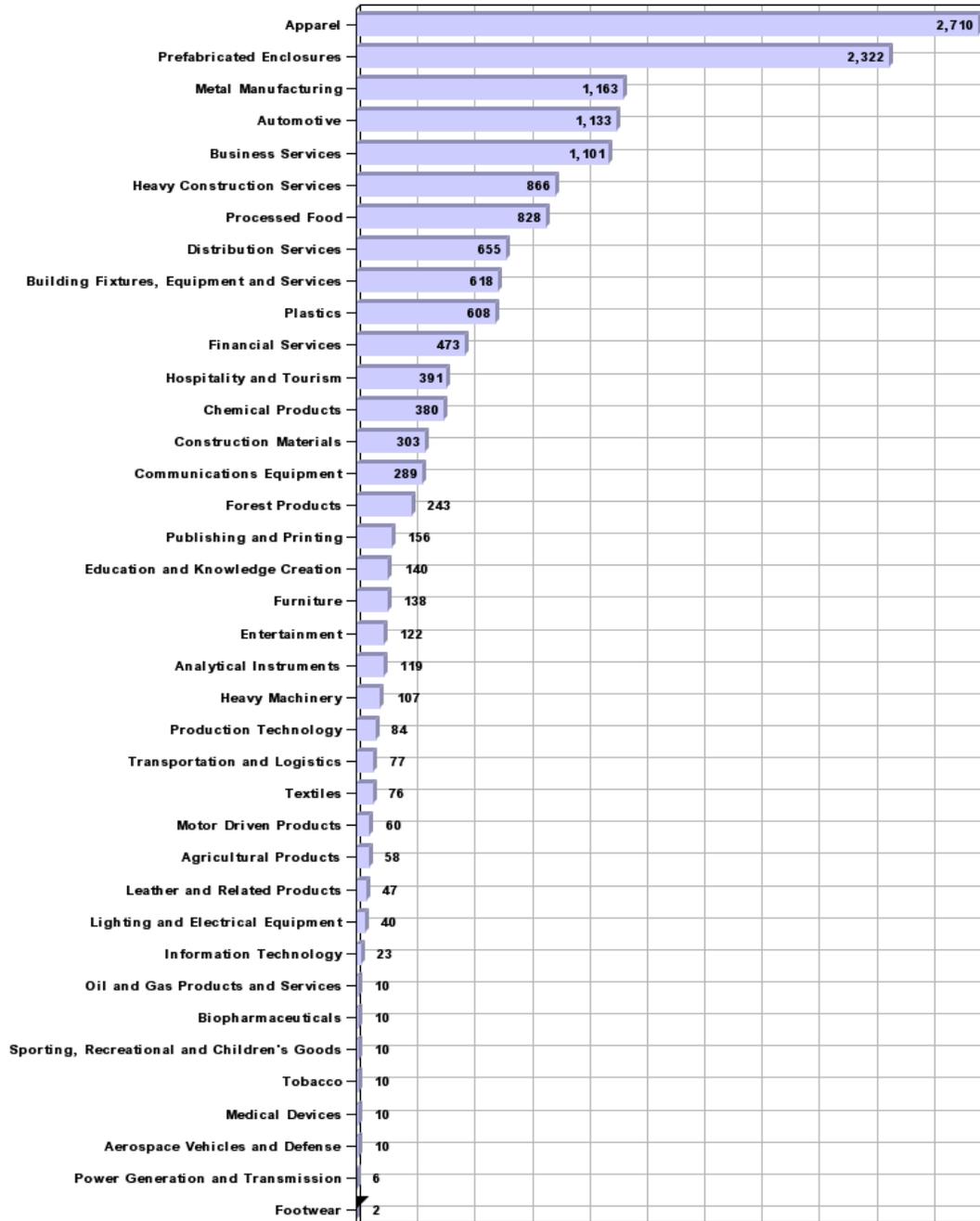


Figure 12-2
Florence, AL MSA
Job Creation by Traded Cluster 1990-2001

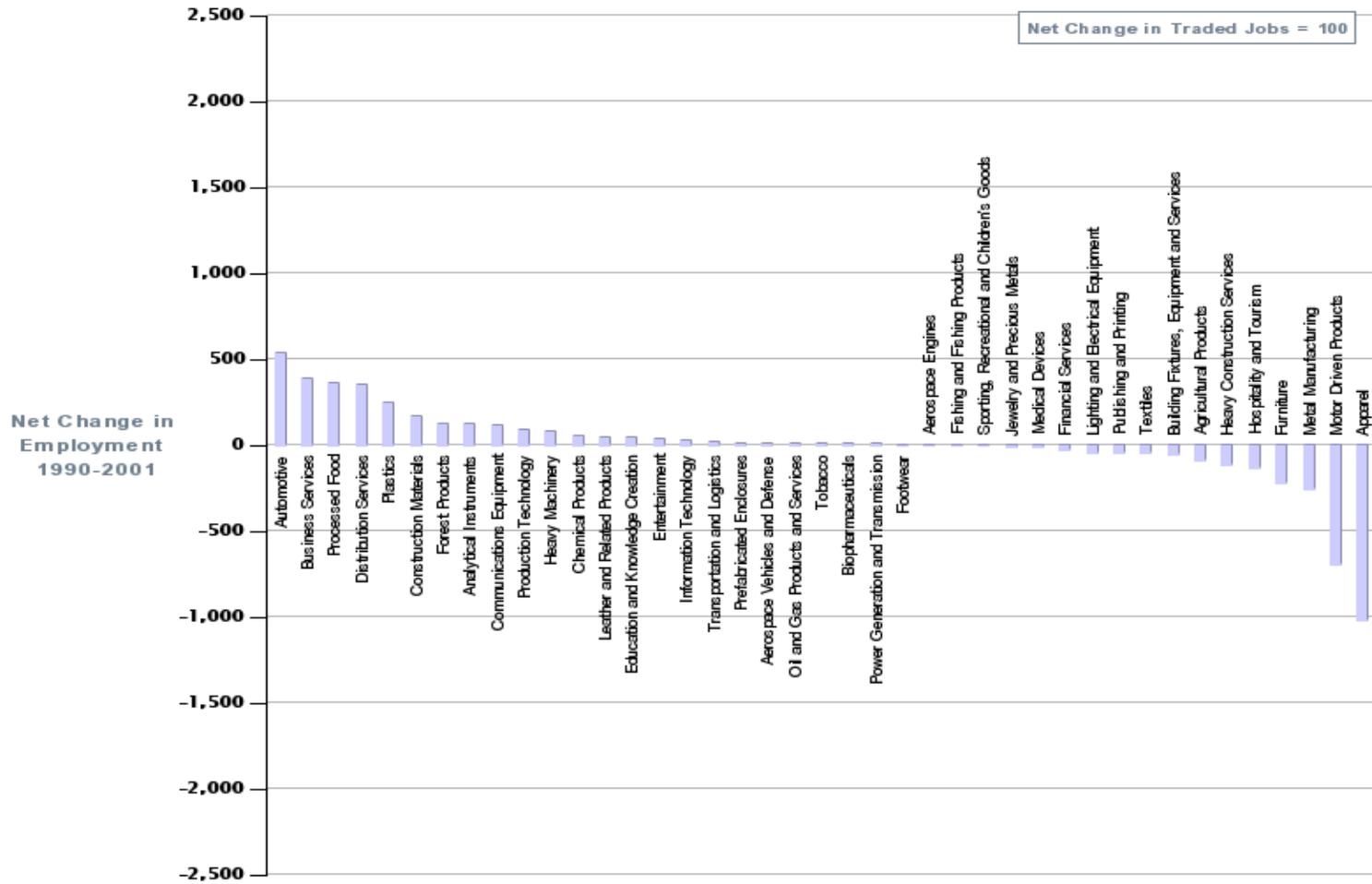
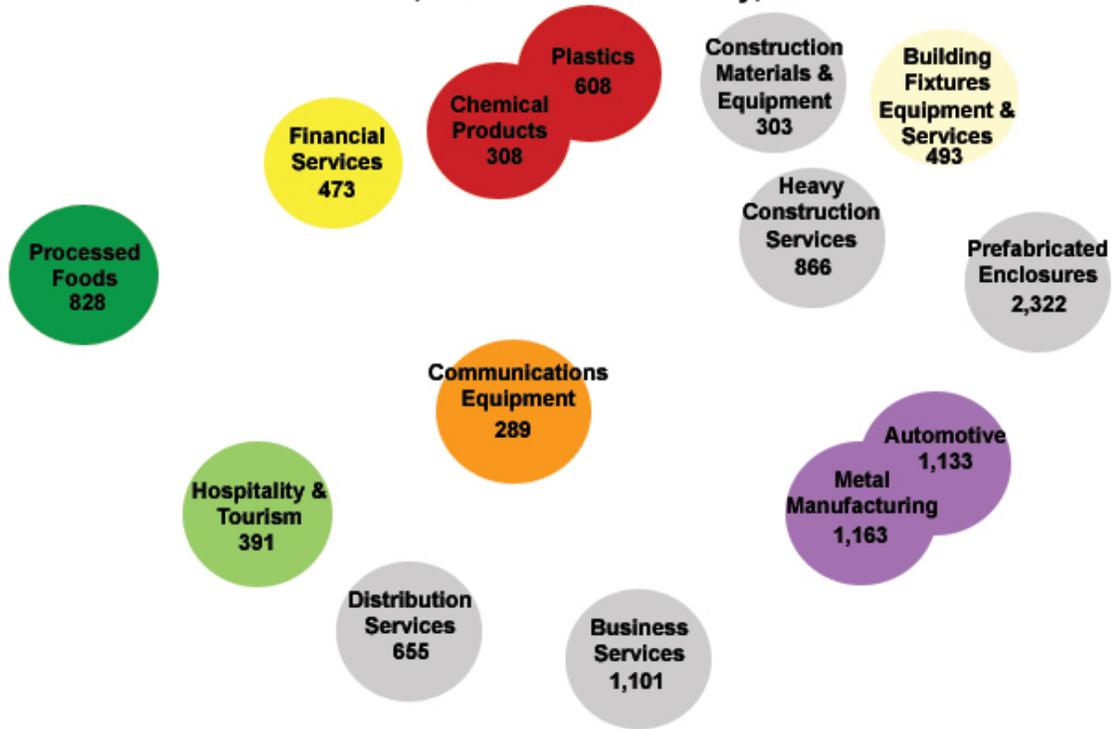


Figure 12-3
Florence, AL MSA

**Cluster Overlap and Employment
in
Florence, Alabama's Economy, 2001**



Data collected from Harvard Business School, Chart by Matthew J. Faulkner UAH

Table 11-3
Florence, AL Metropolitan Area Major Subcluster
Employment and Potential for Growth

	<u>Subclusters with Major Employment</u>	<u>Subclusters with Minor or no Employment</u>
Cluster	Financial Services	
Subcluster	No Major Subclusters	Risk Capital Providers Investment Funds Real Estate Investment - Trusts Passenger Car Leasing Information Providers Computer and - Communications Services Printing Services Patent Owners and Lessors Marketing Related Services Research Organizations Health Plans Securities Brokers, Dealers, - and Exchanges Insurance Products Depository Institutions
Cluster	Publishing and Printing	
Subclusters	No Major Subclusters	News Syndicates Signs and Advertising - Specialties Printing Services Paper Products Printing Inputs Specialty Paper Products Inked Paper and Ribbons Office Equipment - and Supplies Marketing Related Services Printing - Related Machinery Online Information Services Computer Services

Research Organizations
Research Facilities
Publishing
Radio, TV, Publisher -
Representatives

Cluster

Communications -
Equipment

Subclusters

No Major Subclusters Communications Equipment
Electrical and Electronic -
Components
Specialty Office Machines
Communications Services
Related Services
Distribution and Wholesaling
Wiring, Coils, and Transformers
Semiconductor and Optical -
Devices
Software and Computer Services
Metal Processing
Cabinets
Power Transmission Equipment
Storage Batteries
Computer Equipment
Household Audio and Video -
Equipment
Guided Missiles and Space -
Vehicles
Search and Navigation Equipment
Related Instruments
Research Institutions

Cluster

Automotive

Subclusters

Production Equipment Automotive Components
Forgings and Stampings
Flat Glass
Small Vehicles and Trailers
Marine, Tank, and -
Stationary Engines
Related Parts

Motors and Generators
Related Vehicles
Metal Processing
Machine Tools
Related Process Machinery
Industrial Trucks and Tractors
Die-Castings
Automotive Parts
Motor Vehicles

Cluster

Metal Manufacturing

Subclusters

Metal Furniture

Metal Alloys
Primary Metal Products
Precision Metal Products
Fasteners
Wire and Springs
Nonferrous Mills and Foundries
Environmental Controls
Pumps
Saw Blades and Handsaws
General Industrial Machinery
Laundry and Cleaning Equipment
Metal Armaments
Measuring and Dispensing -
Pumps
Tools, Dies, and Fixtures
Paints and Allied Products
Lubricating Oils and Greases
Abrasive Products
Metalworking Machinery and -
Components
Related Metal Processing
Industrial Furnaces and Ovens
Automotive Parts and Equipment
Hoists and Cranes
Related Metal Products
Motorcycles and Bicycles

Chapter 13

Gadsden, AL Metropolitan Area

Employment

Total 2001 employment in the Gadsden, AL MSA was 32,485, which was 0.03% of national employment. Gadsden, AL MSA's average wages in 2001 were \$23,444 -vs- \$34,669 for the US, or 32.38% below the national average. Average wage growth per year in the Gadsden, AL MSA was 2.18% -vs- 4.41% for the US. As Table 13-1 and Figure 13-1 show the 3 largest clusters were motor driven products, business services, and metal manufacturing. As Table 13-2 shows the 3 largest subclusters were iron steel mills and foundries, tires and inner tubes, and management consulting.

Job Creation/Loss

Employment growth per year from 1990-2000 in the Gadsden, AL MSA was 0.51% -vs.- 2.10% for the US. As Figure 13-2 shows, from 1990-2001 the largest job creation for the Gadsden MSA occurred in the publishing and printing cluster, gaining about 490 jobs, the business services cluster, gaining about 480 jobs, and the heavy machinery cluster gaining about 460 jobs. Figure 13-2 also shows that the largest job loss for this area from 1990-2001 occurred in the motor driven products cluster, losing about 2,500 jobs, the metal manufacturing cluster, losing about 1,700 jobs, and the chemical products cluster, losing about 700 jobs.

Cluster Overlap and Potential for Growth

Figure 13-3 shows the largest 15 clusters for the Gadsden MSA. As Figure 13-3 shows the Gadsden MSA has areas of overlap between its major clusters. The first grouping includes, financial services and publishing and printing. Another grouping occurs between the automotive, metal manufacturing, motor driven products, and heavy machinery clusters. A third grouping occurs between the transportation and logistics and hospitality and tourism clusters. Table 13-3 lists the subclusters included within these clusters. This table lists the specific industries that may be targeted for growth and development.

Table 13-1
Gadsden, AL, MSA
Total Employment by Cluster, 2001

<u>Cluster</u>	<u>Employment</u>
Motor Driven Products	1,750
Business Services	963
Metal Manufacturing	556
Heavy Construction Services	547
Publishing and Printing	507

Table 13-2
Gadsden, AL, MSA
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Motor Driven Products	Tires & Inner Tubes	1,750
Business Services	Management Consulting	806
Publishing & Printing	Photographic Equipment & Supplies	375
Forest Products	Paper Mills	319
Automotive	Automotive Parts	228
Heavy Construction Services	Subcontractors	211
Heavy Machinery	Machinery Components	201
Hospitality & Tourism	Accommodations & Related Services	199
Processed Foods	Meat & Related Products & Services	185
Metal Manufacturing	Laundry & Cleaning Equipment	175

Figure 13-1
Gadsden, AL MSA
Total Employment by Traded Cluster, 2001

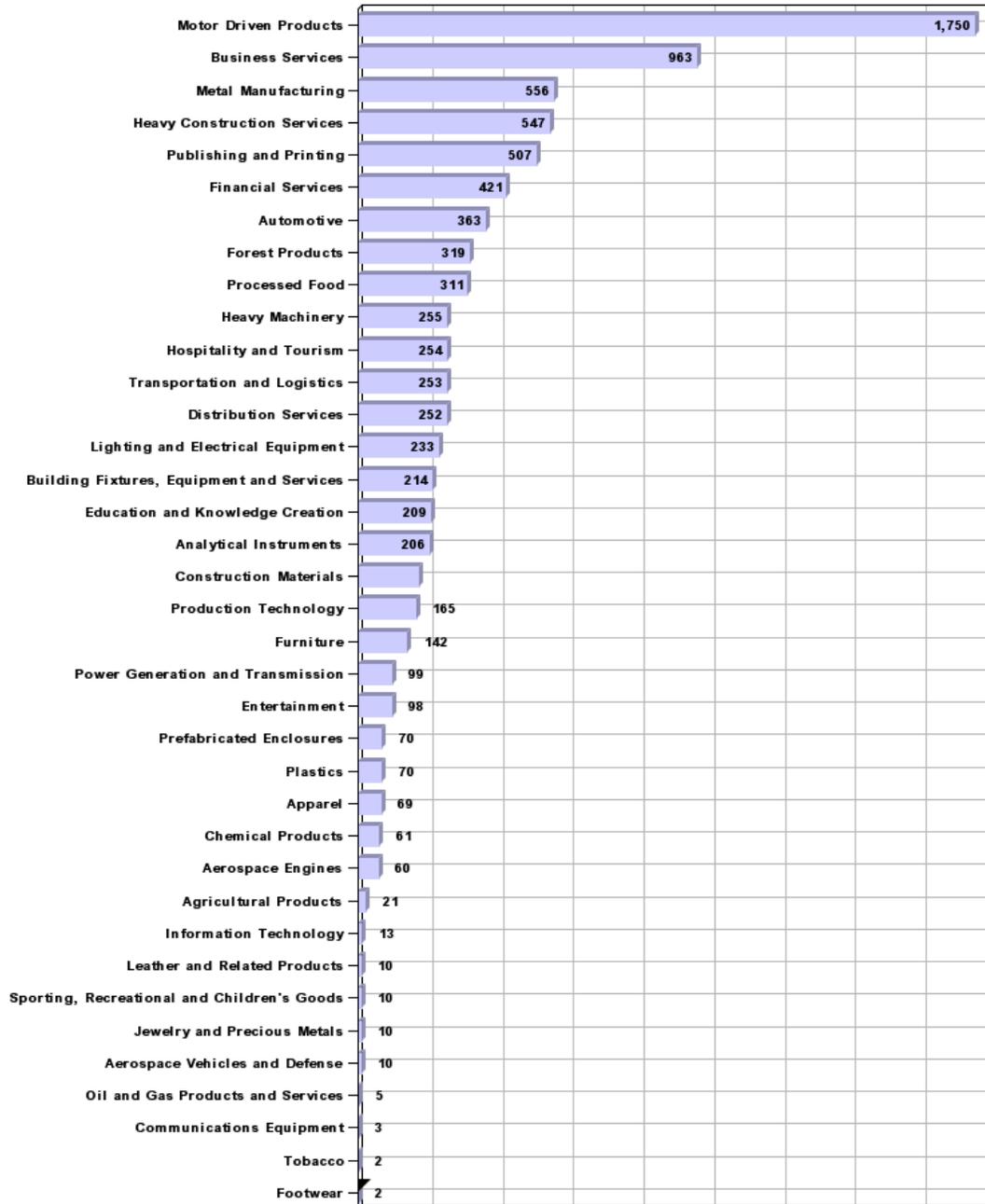


Figure 13-2
Gadsden, AL MSA
Job Creation by Traded Cluster 1990-2001

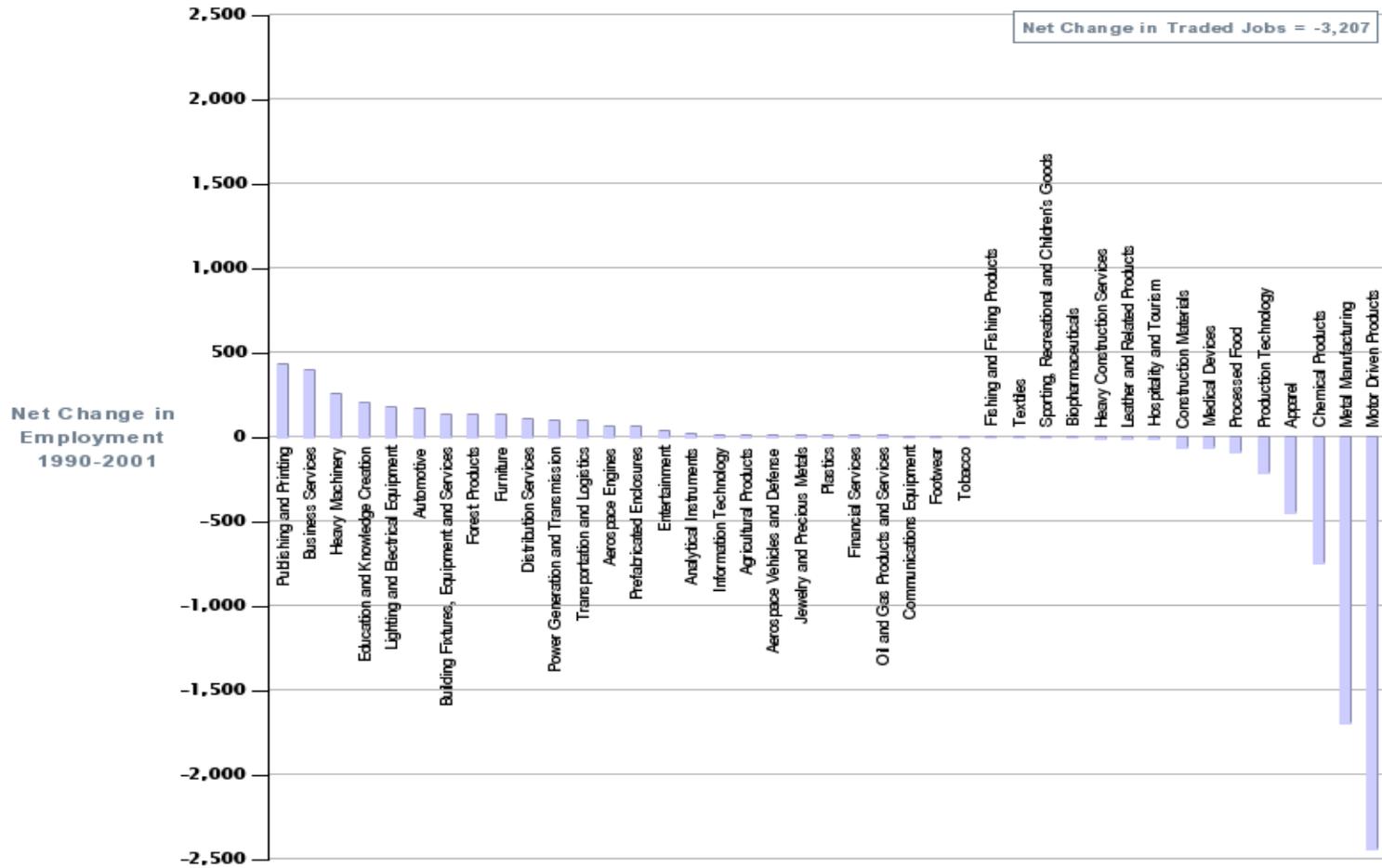
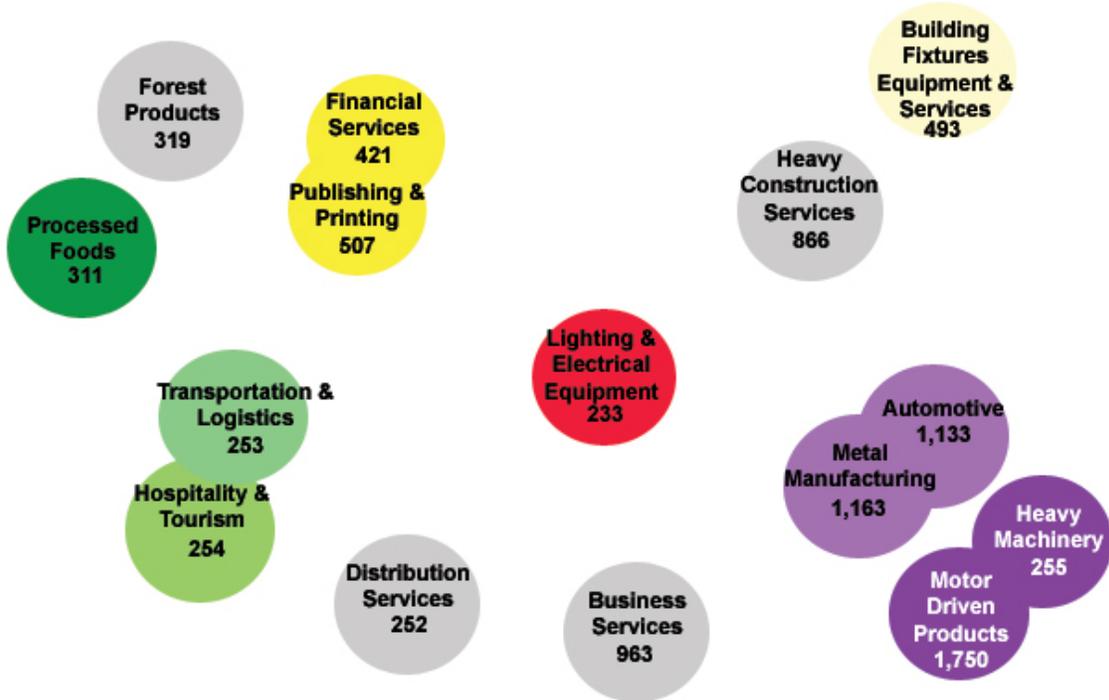


Figure 13-3
Gadsden, AL MSA

**Cluster Overlap and Employment
in
Gadsden, Alabama's Economy, 2001**



Data collected from Harvard Business School, Chart by Matthew J. Faulkner UAH

Table 13-3
Gadsden, AL Metropolitan Area Major Subcluster
Employment and Potential for Growth

	<u>Subclusters with Major Employment</u>	<u>Subclusters with Minor or no Employment</u>
Cluster	Financial Services	
Subclusters	No Major Subclusters	Risk Capital Providers Investment Funds Real Estate Investment - Trusts Passenger Car Leasing Information Providers Computer and - Communications Services Printing Services Patent Owners and Lessors Marketing Related Services Research Organizations Insurance Products Depository Institutions Health Plans Securities Brokers, Dealers, and Exchanges
Cluster	Publishing and Printing	
Subclusters	Photographic Equipment- and Supplies	News Syndicates Signs and Advertising - Specialties Radio, TV, Publisher - Representatives Printing Inputs Specialty Paper Products Inked Paper and Ribbons Office Equipment - and Supplies Marketing Related Services Printing - Related Machinery Online Information Services Computer Services

Research Organizations
Research Facilities
Publishing
Printing Services
Paper Products

Cluster

Education and Knowledge -
Creation

Subclusters

Educational Institutions

Educational Facilities
Patent Owners and Lessors
Supplies
Research Related Instruments
Pharmaceuticals
Publishing
Printing
Communications Services
Marketing and Information -
Services
Online Information Services
Computer Services
Prepackaged Software
Computer and Software -
Wholesaling and Services
Computer Equipment
Educational Institutions
Research Organizations

Cluster

Analytical Instruments

Subclusters

Electronic Components

Laboratory Instruments
Optical Instruments
Process Instruments
Search and Navigation -
Equipment
Electronic Components
Distribution and Wholesaling
Electronic Parts
Other Parts
Medical Equipment
Related Process Equipment
Related Equipment
Computer and Software -

Services
Research Organizations

Cluster

Transportation and Logistics

Subclusters

Transportation Arrangement -
and Warehousing

Air Transportation
Bus Transportation
Trucking Terminal
Airports
Bus Terminals
Passenger Transportation
Communications Equipment -
and Services
Rental of Railroad Cars
Computer Services and Equipment
Ship Building
Marine Transportation

Cluster

Hospitality and Tourism

Subclusters

Accommodations and Related -
Services

Water Passenger -
Transportation
Boat Related Services
Ground Transportation
Other Local Transportation
Related Professional -
Services
Other Attractions
Air Services
Vehicle Distribution and -
Wholesaling
Facilities Support Services
Tourism Related Services
Tourism Attractions

Cluster

Automotive

Subcluster

Automotive Parts

Automotive Components
Forgings and Stampings
Flat Glass
Production Equipment

Small Vehicles and Trailers
Marine, Tank, and -
Stationary Engines
Related Parts
Motors and Generators
Related Vehicles
Metal Processing
Machine Tools
Related Process Machinery
Industrial Trucks and Tractors
Die-Castings
Motor Vehicles

Cluster

Metal Manufacturing

Subclusters

Laundry and Cleaning Equipment Metal Alloys
Primary Metal Products
Precision Metal Products
Fasteners
Wire and Springs
Nonferrous Mills and Foundries
Environmental Controls
Pumps
Saw Blades and Handsaws
General Industrial Machinery
Metal Armaments
Measuring and Dispensing -
Pumps
Tools, Dies, and Fixtures
Paints and Allied Products
Lubricating Oils and Greases
Abrasive Products
Metalworking Machinery and -
Components
Related Metal Processing
Industrial Furnaces and Ovens
Automotive Parts and Equipment
Hoists and Cranes
Related Metal Products
Motorcycles and Bicycles
Fabricated Metal Products
Metal Processing
Iron Steel Mills and -
Foundries
Metal Furniture

Cluster

Motor Driven Products

Subclusters

Tires and Inner Tubes

Motors and Generators
Batteries
Motorized Equipment
Appliances
Specialized Pumps
Specialized Machinery
Marine, Tank, and Stationary -
Engines
Motorcycles and Bicycles
Metal Processing
Related Appliances
Hoists and Cranes
Printing Trades Machinery
Elevators and Moving -
Stairways
Air and Gas Compressors
Power Transmission, Motors -
and Pumps
Control Devices
Refrigeration and Heating -
Equipment

Cluster

Heavy Machinery

Subclusters

Machinery Components

Farm Machinery
Railroad Equipment and Rental
Mining Machinery
Valves and Pipe Fittings
Hoists and Cranes
Forgings, Castings, and Metal -
Parts
Engines
Related Parts
Compressors and Fans
Tires and Inner Tubes
Construction Machinery

Chapter 14

Huntsville, AL Metropolitan Area

Employment

Total 2001 employment in the Huntsville, AL MSA was 147,076, which was 0.13% of national employment. Huntsville, AL MSA's average wages in 2001 were \$32,620 -vs- \$34,669 for the US, or 5.91% below the national average. Average wage growth per year in the Huntsville, AL MSA was 3.74% -vs- 4.41% for the US. As Table 14-1 and Figure 14-1 show the 3 largest clusters were business services, automotive, and information technology. As Table 14-2 shows the largest subclusters were automotive parts, engineering services, and computer programming.

Job Creation/Loss

Employment growth per year from 1990-2001 in the Huntsville, AL MSA was 2.54% -vs.- 2.10% for the US. As Figure 14-2 shows, from 1990-2001 the largest job creation for the Huntsville MSA occurred in the education and knowledge creation cluster, gaining about 3,200 jobs, the business services cluster gaining about 2,800 jobs, and the heavy machinery cluster, gaining 1,800 jobs. Figure 14-2 also shows that the largest job loss for the area from 1990-2001 occurred in the aerospace vehicles and defense cluster, losing about 3,500 jobs, the automotive cluster, losing about 2,800 jobs, and the apparel cluster, losing about 1,100 jobs.

Cluster Overlap and Potential for Growth

Figure 14-3 shows the largest 15 clusters for the Huntsville MSA. As Figure 13-3 shows the Huntsville MSA has areas of overlap between its major clusters. The first grouping includes, education and knowledge creation, information technology, communications equipment, analytical instruments, and aerospace vehicles and defense. Another grouping occurs between the automotive, metal manufacturing, motor driven products, production technology, and heavy machinery clusters. A third grouping occurs between the hospitality and tourism and entertainment clusters. Table 13-3 lists the subclusters included within these clusters. This table lists the specific industries that may be targeted for growth and development.

Table 14-1
Huntsville, AL MSA
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Employment</u>
Business Services	15,620
Automotive	6,709
Information Technology	5,478
Education and Knowledge Creation	4,982
Analytical Instruments	2,926

Table 14-2
Huntsville, AL MSA
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Business Services	Engineering Services	6,962
Automotive	Automotive Parts	6,328
Business Services	Computer Programming	5,582
Education & Knowledge Creation	Research Organizations	3,820
Information Technology	Computers	3,750
Analytical Instruments	Electronic Components	2,235
Heavy Machinery	Machinery Components	2,009
Communications Equipment	Communications Equipment	1,901
Distribution Services	Merchandise Wholesaling	1,853
Aerospace Vehicles & Defense	Missiles & Space Vehicles	1,810

Figure 14-1
Huntsville, AL MSA
Total Employment by Traded Cluster, 2001

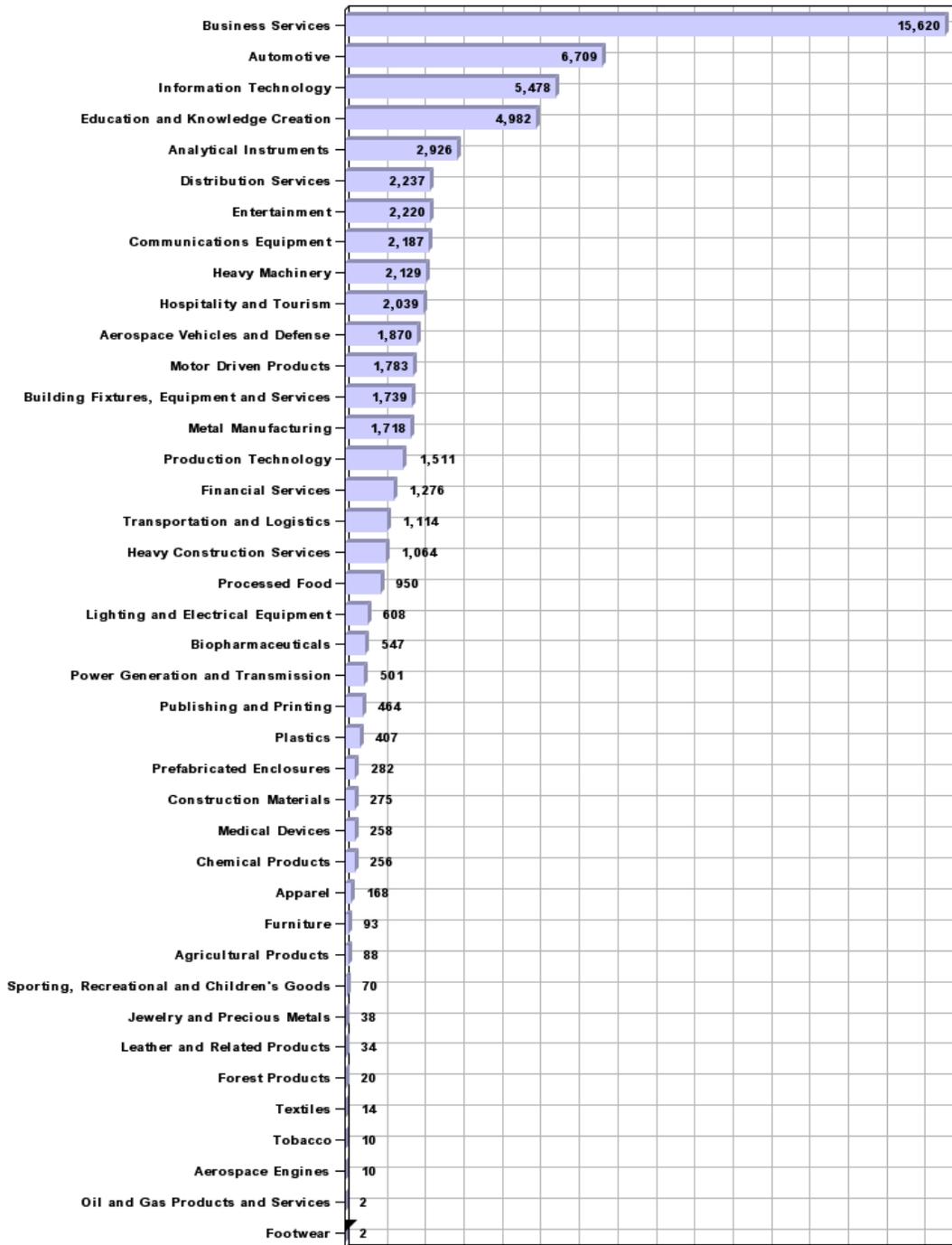


Figure 14-2
Huntsville, AL MSA
Job Creation by Traded Cluster, 1990-2001

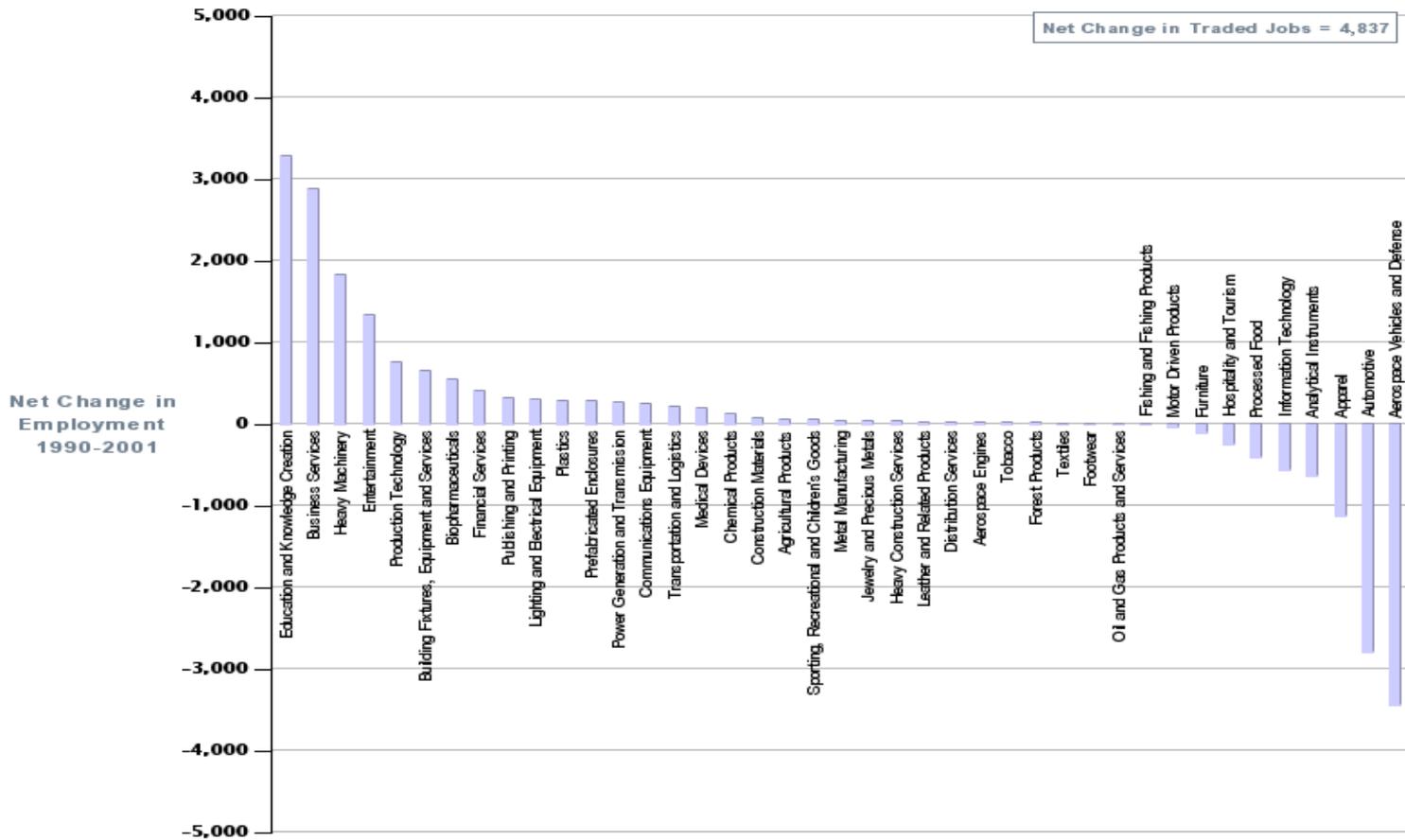
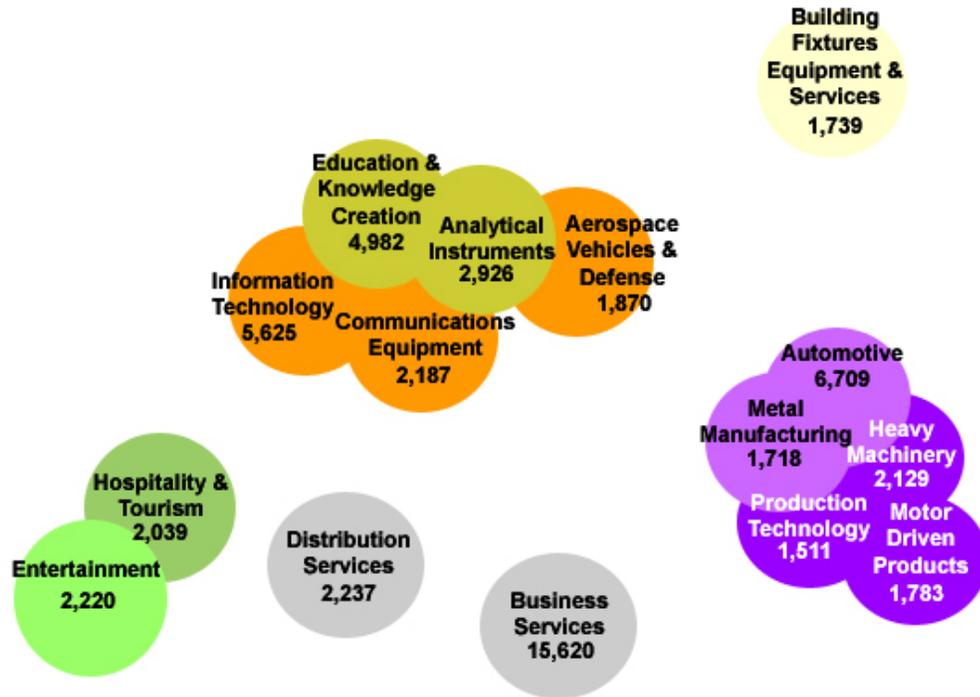


Figure 14-3
Huntsville, AL MSA

**Cluster Overlap and Employment
in
Huntsville, Alabama's Economy, 2001**



Data collected from Harvard Business School, Chart by: Matthew J. Faulkner UAH

Table 14-3
Huntsville, AL Metropolitan Area Major Subcluster
Employment and Potential for Growth

	<u>Subclusters with Major Employment</u>	<u>Subclusters with Minor or no Employment</u>
Cluster	Education and - Knowledge Creation	
Subclusters	Research Organizations Educational Institutions	Educational Facilities Plant Owners and Lessors Supplies Research Related Instruments Pharmaceuticals Publishing Printing Communications Services Marketing and Information - Services Online Information Services Computer Services Prepackaged Software Computer and Software - Wholesaling and Services Computer Equipment
Cluster	Information Technology	
Subclusters	Computers Software	Electronic Components and - Assemblies Peripherals Communication Services Distribution and Wholesaling Other Electronic Components - and Parts Recording Media Services Online Information Services Computer Services Instruments Communication Equipment Research Organizations
Cluster		

Communications -
Equipment

Subclusters

Communications -
Equipment

Electrical and Electronic -
Components
Specialty Office Machines
Communications Services
Related Services
Distribution and Wholesaling
Wiring, Coils, and Transformers
Semiconductor and Optical -
Devices
Software and Computer Services
Metal Processing
Cabinets
Power Transmission Equipment
Storage Batteries
Computer Equipment
Household Audio and Video -
Equipment
Guided Missiles and Space -
Vehicles
Search and Navigation Equipment
Related Instruments
Research Institutions

Cluster

Analytical Instruments

Subclusters

Electronic Components

Optical Instruments
Process Instruments
Search and Navigation Equipment
Distribution and Wholesaling
Electronic Parts
Other Parts
Medical Equipment
Related Process Equipment
Related Equipment
Computer and Software -
Services
Research Organizations
Laboratory Instruments

Cluster

Aerospace Vehicles and -

Defense

Subclusters

Missiles and Space -
Vehicles

Aircraft
Defense Equipment
Distribution and Wholesaling
Metallic Parts
Electronic Parts
Instruments
Semiconductors and Computers
Related Equipment
Communications Equipment
Software and Computer Services
Research

Cluster

Hospitality and Tourism

Subclusters

Accommodations and -
Related Services

Water Passenger -
Transportation
Boat Related Services
Ground Transportation
Other Local Transportation
Related Professional -
Services
Other Attractions
Air Services
Vehicle Distribution and -
Wholesaling
Facilities Support Services
Tourism Related Services
Tourism Attractions

Cluster

Entertainment

Subclusters

Recorded Products
Video Production and -
Distribution

Entertainment Equipment
Entertainment Related Services
Entertainment Venues
Distribution and Wholesaling
Marketing and Promotional Services
Related Attractions
News Syndicates
Audio and Video Equipment

Cluster

Automotive

Subclusters

Automotive Parts

Motor Vehicles
Automotive Components
Forgings and Stampings
Flat Glass
Production Equipment
Small Vehicles and Trailers
Marine, Tank, and Stationary -
Engines
Related Parts
Motors and Generators
Related Vehicles
Metal Processing
Machine Tools
Related Process Machinery
Industrial Trucks and Trailers
Die-Castings

Cluster

Metal Manufacturing

Subclusters

Metal Furniture
Metal Processing

Metal Alloys
Primary Metal Products
Precision Metal Products
Fasteners
Wire and Springs
Nonferrous Mills and -
Foundries
Environmental Controls
Pumps
Saw Blades and Handsaws
General Industrial Machinery
Laundry and Cleaning Equipment
Metal Armaments
Measuring and Dispensing -
Pumps
Tools, Dies, and Fixtures
Plants and Allied Products
Lubricating Oils and Greases
Abrasive Products
Metalworking Machinery and -
Components
Related Metal Processing

Industrial Furnaces and Ovens
Automotive Parts and -
Equipment
Hoists and Cranes
Related Metal Products
Motorcycles and Bicycles
Iron and Steel Mill Foundries
Fabricated Metal Products

Cluster

Heavy Machinery

Subclusters

Machinery Components

Farm Machinery
Railroad Equipment and Rental
Mining Machinery
Valves and Pipe Fittings
Hoists and Cranes
Forgings, Castings, and Metal -
Parts
Engines
Related Parts
Compressors and Fans
Tires and Inner Tubes
Construction Machinery

Cluster

Production Technology

Subclusters

Process Equipment -
Subsystems and Components

Machine Tool and Accessories
Hoists and Cranes
Process Machinery
Industrial Patterns
Industrial Trucks and Trailers
Production Machinery and -
Components
Blast Furnaces and Steel Mills
Household Appliances
Abrasive Products
Metal Heat Testing
Process Equipment
Vehicle and Heavy Stamping
Construction Machinery
Castings, Forgings, and Metal -
Alloys
Fabricated Plate Work

Ball and Roller Bearings

Cluster

Motor Driven Products

Subclusters

Tires and Inner Tubes
Refrigeration and Heating -
Products

Motors and Generators
Batteries
Motorized Equipment
Appliances
Specialized Pumps
Specialized Machinery
Marine, Tank, and Stationary -
Engines
Motorcycles and Bicycles
Metal Processing
Related Appliances
Hoists and Cranes
Printing Trades Machinery
Elevators and Moving -
Stairways
Air and Gas Compressors
Power Transmission, Motors -
and Pumps
Control Devices

Chapter 15

Mobile, AL Metropolitan Area

Employment

Total 2001 private employment in the Mobile, AL MSA was 196,193, which was 0.17% of national employment. Mobile, AL MSA's average wages in 2001 were \$26,506 -vs- \$34,669 for the US, or 23.55% below the national average. Average wage growth per year in the Mobile, AL MSA was 3.85% -vs- 4.41% for the US. As Table 15-1 and Figure 15-1 show the largest clusters were business services, transportation and logistics, and heavy construction services. As Figure 15-2 shows the largest subclusters were intermediate chemicals and gasses, accommodations and related services, and aircrafts.

Job Creation/Loss

Employment growth per year from 1990-2001 in the Mobile, AL MSA was 2.73% -vs.- 2.10% for the US. As Figure 15-2 shows, from 1990-2001 the largest job creation for the Mobile MSA occurred in the business services cluster, gaining about 2,400 jobs, the aerospace vehicles and defense cluster, gaining about 1,600 jobs, and the heavy construction services cluster, gaining about 1,300 jobs. Figure 15-2 also shows that from 1990-2001 the largest job loss occurred in the forest products cluster, losing about 2,100 jobs, the transportation and logistics cluster, losing about 1,400 jobs, and the textiles cluster, losing about 1,000 jobs.

Cluster Overlap and Potential for Growth

Figure 15-3 shows the largest 15 clusters for the Mobile MSA. As Figure 15-3 shows the Mobile MSA has areas of overlap between its major clusters. The first grouping includes, chemical products, financial services, education and knowledge creation, aerospace vehicles and defense, information technology, transportation and logistics, and hospitality and tourism. Another grouping occurs between the metal manufacturing and production technology clusters. Table 15-3 lists the subclusters included within these clusters. This table lists the specific industries that may be targeted for growth and development.

Table 15-1
Mobile, AL MSA
Total Employment by Cluster, 2001

<u>Cluster</u>	<u>Employment</u>
Business Services	5,555
Transportation and Logistics	4,453
Heavy Construction Services	4,321
Chemical Products	4,241
Hospitality and Tourism	3,861

Table 15-2
Mobile, AL MSA
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Chemical Products	Intermediate Chemicals & Gasses	3,222
Hospitality & Tourism	Accommodations & Related Services	2,449
Aerospace Vehicles & Defense	Aircraft	2,300
Heavy Construction Services	Final Construction	1,880
Business Services	Management Consulting	1,862
Transportation & Logistics	Ship Building	1,760
Business Services	Engineering Services	1,503
Heavy Construction Services	Subcontractors	1,035
Education & Knowledge Creation	Educational Institutions	1,004
Transportation & Logistics	Marine Transportation	970

Figure 15-1
Mobile, AL MSA
Total Employment by Traded Cluster, 2001

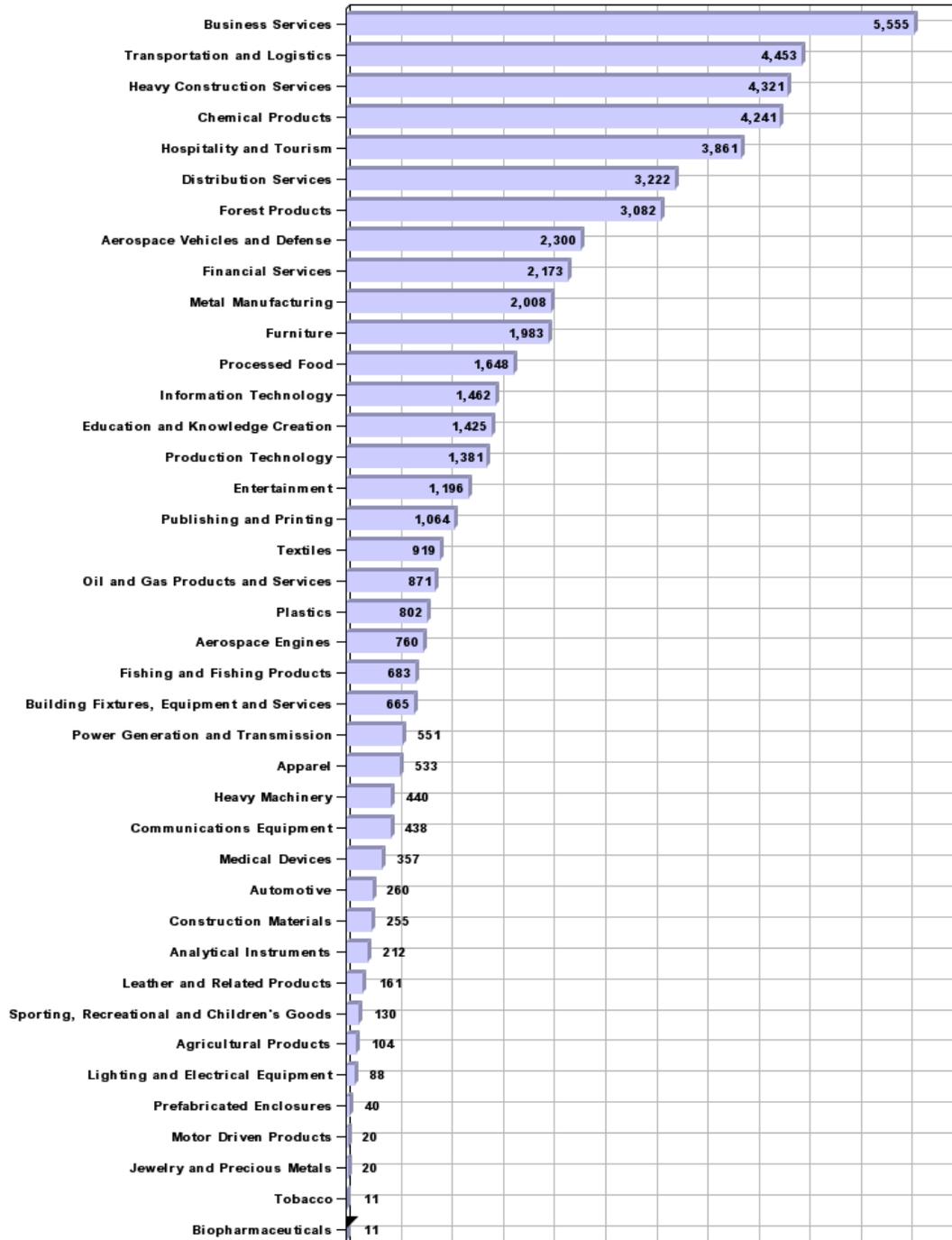


Figure 15-2
Mobile, AL MSA
Job Creation by Traded Cluster 1990-2001

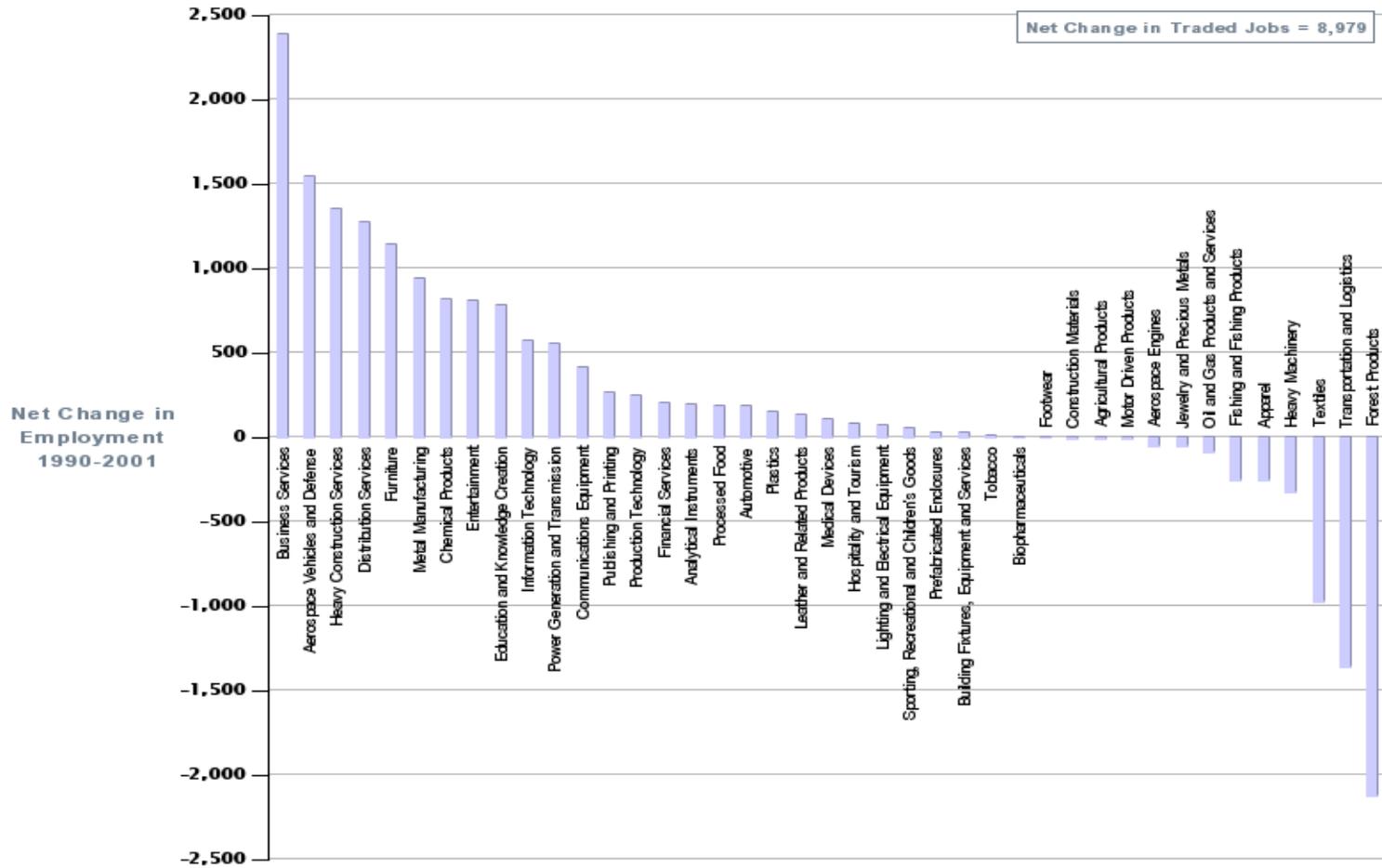
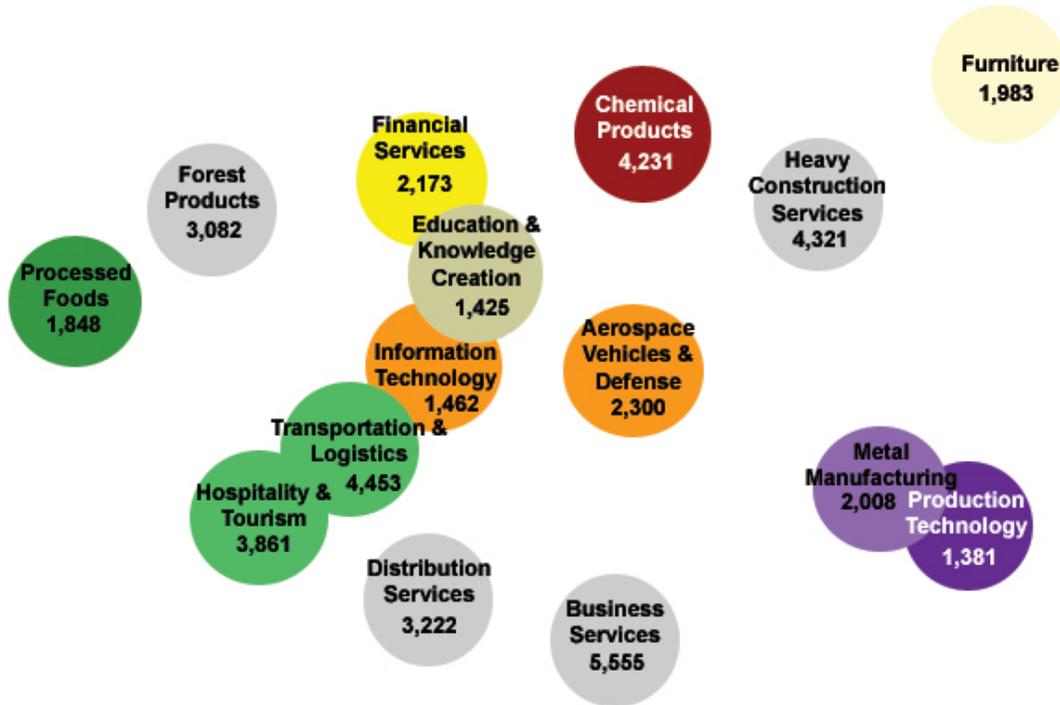


Figure 15-3
Mobile, AL MSA

**Cluster Overlap and Employment
in
Mobile, Alabama's Economy, 2001**



Data Collected from Harvard Business School, Chart designed by Matthew J. Faulkner UAH

Table 15-3
Mobile, AL Metropolitan Area Major Subcluster
Employment and Potential for Growth

	<u>Subclusters with Major Employment</u>	<u>Subclusters with Minor or no Employment</u>
Cluster	Chemical Products	
Subclusters	Intermediate Chemicals - and Gasses	Packaged Chemical - Products Refractories Leather Tanning and Finishing Ammunition Special Packaging Treated Garments Hydrocarbons Petrochemicals Plastics, Resins, and - Products Pharmaceuticals Diagnostics and Biological - Products Related Consumer Products Other Packaging Processing Instruments Other Processed - Chemicals
Cluster	Financial Services	
Subclusters	Insurance Products Depository Institutions Securities Brokers, Dealers, - and Exchanges	Risk Capital Providers Investment Funds Real Estate Investment - Trusts Passenger Car Leasing Information Providers Computer and - Communications Services Printing Services Patent Owners and Lessors Marketing Related Services Research Organizations

Health Plans

Cluster

Education and Knowledge -
Creation

Subclusters

Educational Institutions

Educational Facilities
Patent Owners and Lessors
Supplies
Research Related Instruments
Pharmaceuticals
Publishing
Printing
Communications Services
Marketing and Information -
Services
Online Information Services
Computer Services
Prepackaged Software
Computer and Software -
Wholesaling and Services
Computer Equipment
Research Organizations

Cluster

Information Technology

Subclusters

Software
Electronic Components and -
Assemblies
Peripherals

Communication Services
Distribution and Wholesaling
Other Electronic Components -
and Parts
Recording Media Services
Online Information Services
Computer Services
Instruments
Communication Equipment
Research Organizations
Computers

Cluster

Transportation and Logistics

Subclusters

Ship Building
Marine Transportation
Transportation Arrangement -

Air Transportation
Bus Transportation
Trucking Terminal

and Warehousing

Bus Terminals
Passenger Transportation
Communications Equipment -
and Services
Rental of Railroad Cars
Computer Services and Equipment
Airports

Cluster

Hospitality and Tourism

Subclusters

Accommodations and Related - Water Passenger -
Services Transportation
Tourism Attractions Ground Transportation
Boat Related Services Other Local Transportation
Related Professional -
Services
Other Attractions
Air Services
Vehicle Distribution and -
Wholesaling
Facilities Support Services
Tourism Related Services

Cluster

Metal Manufacturing

Subcluster

Iron Steel Mills and Foundries Metal Alloys
Nonferrous Steel Mills and - Precision Metal Products
Foundries Fasteners
Wire and Springs
Environmental Controls
Pumps
Saw Blades and Handsaws
General Industrial Machinery
Laundry and Cleaning Equipment
Metal Armaments
Measuring and Dispensing -
Pumps
Tools, Dies, and Fixtures
Paints and Allied Products
Lubricating Oils and Greases
Abrasive Products
Metalworking Machinery and -
Components

Related Metal Processing
Industrial Furnaces and Ovens
Automotive Parts and Equipment
Hoists and Cranes
Related Metal Products
Motorcycles and Bicycles
Metal Processing
Metal Furniture
Precision Metal Products
Fabricated Metal -
Products

Cluster

Production Technology

Subcluster

Fabricated Plate Work

Machine Tool and Accessories
Hoists and Cranes
Process Machinery
Industrial Patterns
Industrial Trucks and Trailers
Production Machinery and -
Components
Blast Furnaces and Steel Mills
Household Appliances
Abrasive Products
Metal Heat Testing
Process Equipment
Vehicle and Heavy Stamping
Construction Machinery
Castings, Forgings, and Metal -
Alloys
Ball and Roller Bearings
Process Equipment Subsystems -
and Components

Chapter 16

Montgomery, AL Metropolitan Area

Employment

Total 2001 employment in the Montgomery, AL MSA was 129,824, which was 0.11% of national employment. Montgomery, AL MSA's average wages in 2001 were \$26,620 -vs- \$34,669 for the US, or 23.22% below the national average. Average wage growth per year in the Montgomery, AL MSA was 4.05% -vs- 4.41% for the US. As Table 16-1 and Figure 16-1 shows the 3 largest clusters were business services, financial services, and heavy construction services. As Table 16-2 the largest subclusters were appliances, insurance products, and management consulting.

Job Creation/Loss

Employment growth per year from 1990-2001 in Montgomery, AL was 2.22% -vs.- 2.10% for the US. As Figure 16-2 shows from 1990-2001 the largest job creation occurred in the business services cluster, gaining about 2,400 jobs, the plastics cluster, gaining about 1,700 jobs, and the financial services cluster, gaining about 1,200 jobs. Figure 16-2 also shows from 1990-2001 the largest job loss in this area occurred in the heavy machinery cluster, losing about 3,000 jobs, the processed food cluster, losing about 1,200 jobs, and the apparel cluster, losing about 1,100 jobs.

Cluster Overlap and Potential for Growth

Figure 16-3 shows the largest 15 clusters for the Montgomery MSA. As Figure 16-3 shows the Montgomery MSA has areas of overlap between its major clusters. The first grouping includes, plastics, financial services, publishing and printing, and education and knowledge creation. Another grouping occurs between the transportation and logistics and hospitality and tourism clusters. A third grouping occurs between metal manufacturing, automotive, and motor driven products. Table 16-3 lists the subclusters included within these clusters. This table lists the specific industries that may be targeted for growth and development.

Table 16-1
Montgomery, AL MSA
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Employment</u>
Business Services	4,701
Financial Services	3,636
Heavy Construction Services	2,890
Motor Driven Products	2,083
Plastics	1,893

Table 16-2
Montgomery, AL MSA
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Financial Services	Insurance Products	1,978
Motor Driven Products	Appliances	1,898
Hospitality & Tourism	Accommodations & Related Services	1,263
Automotive	Automotive Parts	1,181
Business Services	Management Consulting	1,154
Financial Services	Depository Institutions	1,068
Business Services	Computer Programming	1,014
Business Services	Computer Services	1,002
Education & Knowledge Creation	Educational Institutions	962
Heavy Construction Services	Subcontractors	955

Figure 16-1
Montgomery, AL MSA
Total Employment by Traded Cluster, 2001

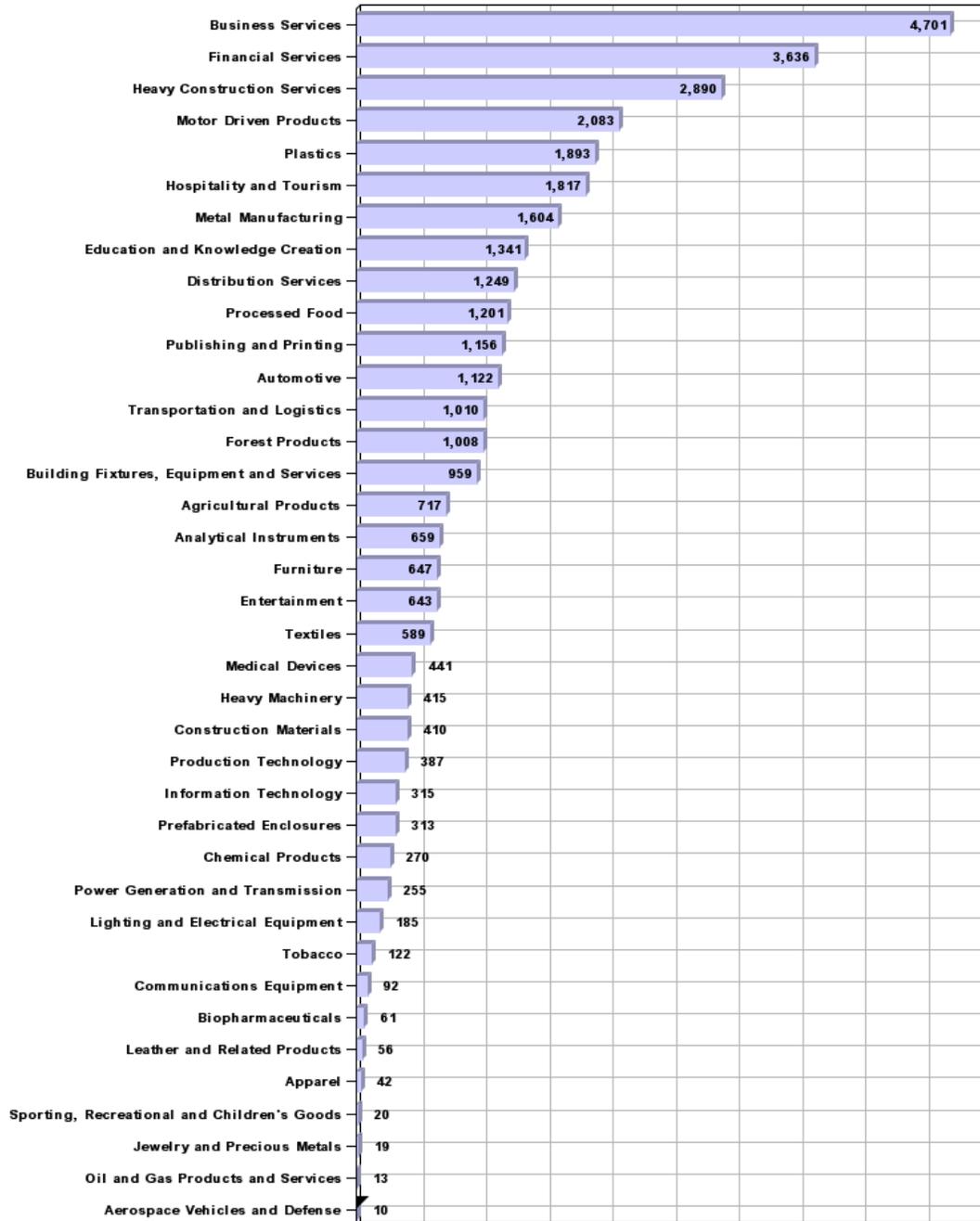


Figure 16-2
Montgomery, AL MSA
Job Creation by Traded Cluster, 1990-2001

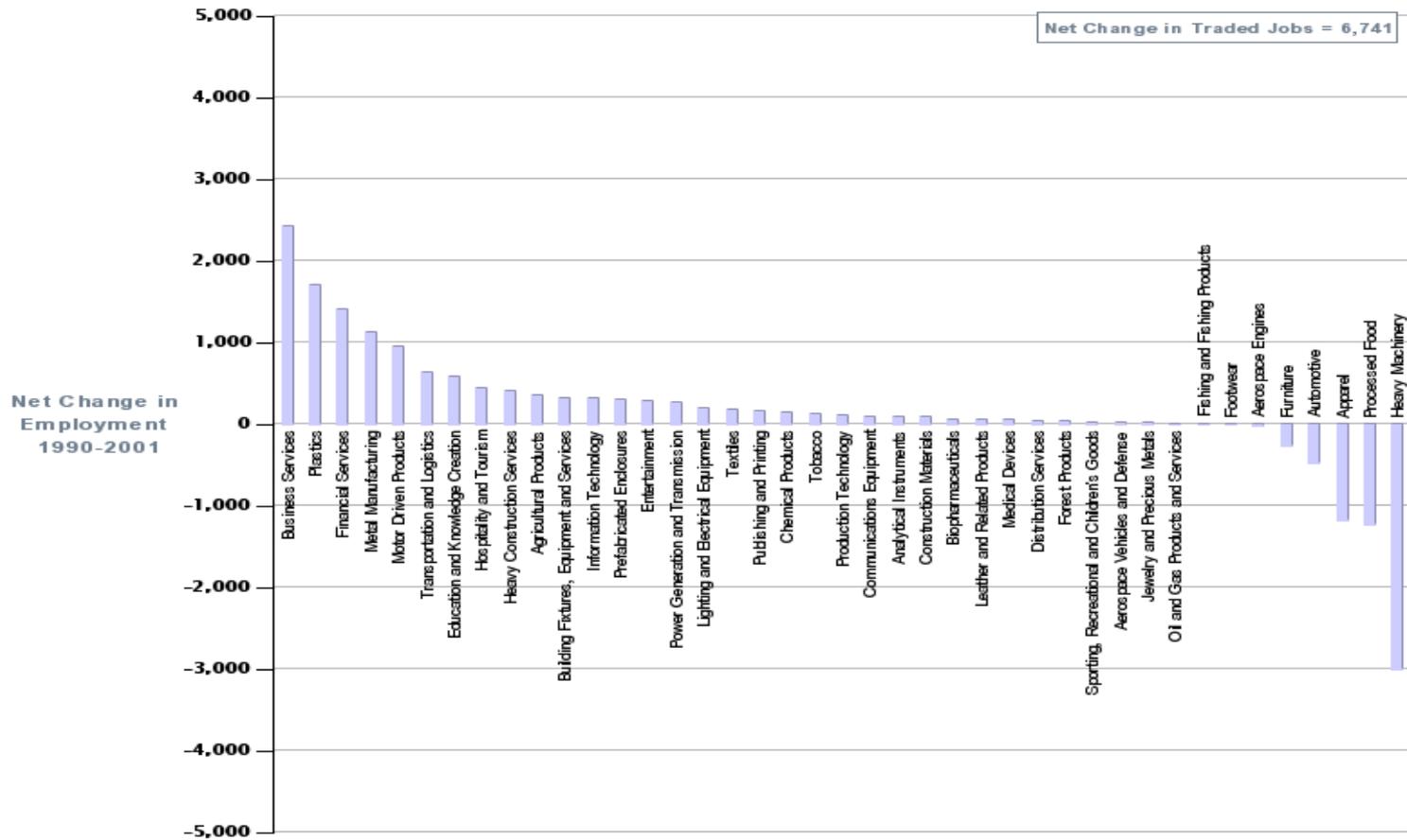
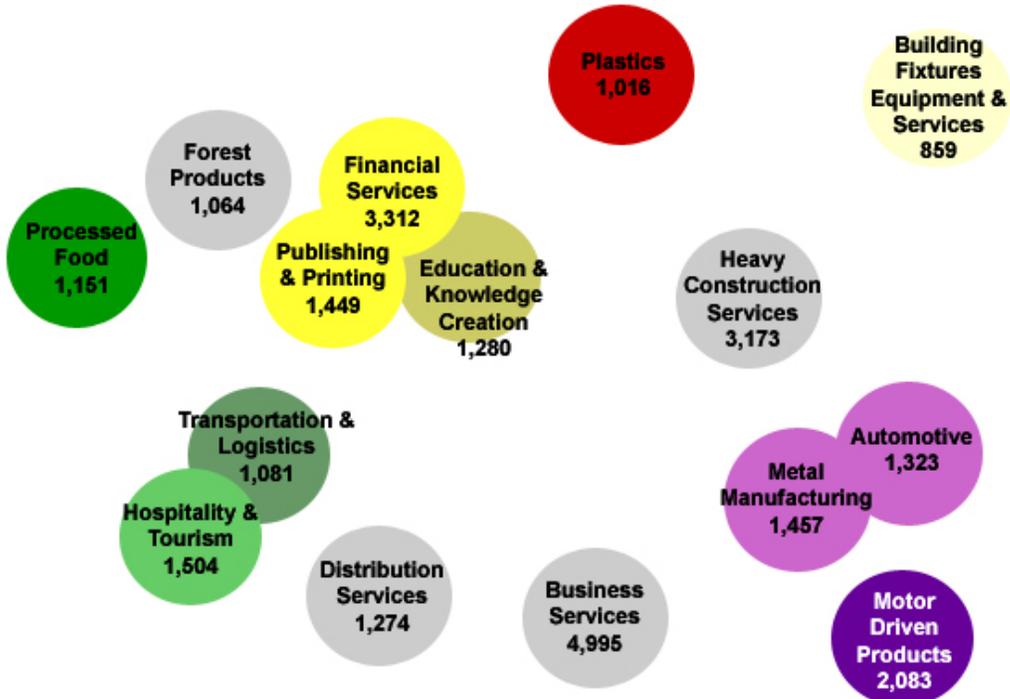


Figure 16-3
Montgomery, AL MSA

**Cluster Overlap and Employment
in
Montgomery, Alabama's Economy, 2001**



Data Collected from Harvard Business School, Chart by Matthew J. Faulkner, UAH

Table 16-3
Montgomery, AL Metropolitan Area Major Subcluster
Employment and Potential for Growth

	<u>Subclusters with Major Employment</u>	<u>Subclusters with Minor or no Employment</u>
Cluster	Plastics	
Subclusters	Plastic Products	Plastic Materials and Resins Paints and Allied - Products Synthetic Rubber Plastics Distribution - and Wholesaling Organic Chemicals Alkalis and Chlorine Inorganic Chemicals Related Plastic Products Hydrocarbons Petroleum Products Surface Active Ingredients Adhesives and Sealants Process Equipment
Cluster	Financial Services	
Subclusters	Insurance Products Depository Institutions	Risk Capital Providers Investment Funds Real Estate Investment - Trusts Passenger Car Leasing Information Providers Computer and - Communications Services Printing Services Patent Owners and Lessors Marketing Related Services Research Organizations Health Plans Securities Brokers, Dealers, and Exchanges

Cluster

Publishing and Printing

Subclusters

Publishing

News Syndicates
Signs and Advertising -
Specialties
Printing Services
Paper Products
Printing Inputs
Specialty Paper Products
Inked Paper and Ribbons
Office Equipment -
and Supplies
Marketing Related Services
Printing - Related Machinery
Online Information Services
Computer Services
Research Organizations
Research Facilities
Radio, TV, Publisher -
Representatives

Cluster

Education and -
Knowledge Creation

Subclusters

Educational Institutions

Educational Facilities
Patent Owners and Lessors
Supplies
Research Related Instruments
Pharmaceuticals
Publishing
Printing
Communications Services
Marketing and Information -
Services
Online Information Services
Computer Services
Prepackaged Software
Computer and Software -
Wholesaling and Services
Computer Equipment
Research Organizations

Cluster

Transportation and -
Logistics

Subclusters

Air Transportation

Bus Transportation
Marine Transportation
Ship Building
Trucking Terminal
Airports
Bus Terminals
Passenger Transportation
Communication Equipment -
and Related Services
Rental or Railroad Cars
Computer Services and -
Equipment
Transportation Arrangement -
and Warehousing

Cluster

Hospitality and Tourism

Subcluster

Accommodations and -
Related Services

Water Passenger -
Transportation
Boat Related Services
Ground Transportation
Other Local Transportation
Related Professional -
Services
Other Attractions
Air Services
Vehicle Distribution and -
Wholesaling
Facilities Support Services
Tourism Related Services
Tourism Attractions

Cluster

Automotive

Subclusters

Automotive Parts

Automotive Components
Forgings and Stampings
Flat Glass
Production Equipment
Small Vehicles and Trailers

Marine, Tank, and -
Stationary Engines
Related Parts
Motors and Generators
Related Vehicles
Metal Processing
Machine Tools
Related Process Machinery
Industrial Trucks and Tractors
Die-Castings
Motor Vehicles

Cluster

Metal Manufacturing

Subclusters

Precision Metal Products
Fabricated Metal -
Products

Metal Alloys
Precision Metal Products
Fasteners
Wire and Springs
Nonferrous Mills and Foundries
Environmental Controls
Pumps
Saw Blades and Handsaws
General Industrial Machinery
Laundry and Cleaning Equipment
Metal Armaments
Measuring and Dispensing -
Pumps
Tools, Dies, and Fixtures
Paints and Allied Products
Lubricating Oils and Greases
Abrasive Products
Metalworking Machinery and -
Components
Related Metal Processing
Industrial Furnaces and Ovens
Automotive Parts and Equipment
Hoists and Cranes
Related Metal Products
Motorcycles and Bicycles
Metal Processing
Iron Steel Mills and -
Foundries
Metal Furniture

Cluster

Motor Driven Products

Subclusters

Appliances

Motors and Generators
Batteries
Motorized Equipment
Specialized Pumps
Specialized Machinery
Marine, Tank, and Stationary -
Engines
Motorcycles and Bicycles
Metal Processing
Related Appliances
Hoists and Cranes
Printing Trades Machinery
Elevators and Moving -
Stairways
Air and Gas Compressors
Power Transmission, Motors -
and Pumps
Control Devices
Tires and Inner Tubes
Refrigeration and Heating -
Equipment

Chapter 17

Tuscaloosa, AL Metropolitan Area

Employment

Total 2001 employment in the Tuscaloosa, AL MSA was 68,658, which was 0.06% of national employment. Tuscaloosa, AL MSA's average wages in 2001 were \$27,686 -vs- \$34,669 for the US, or 20.14% below the national average. Average wage growth per year in the Tuscaloosa, AL MSA was 4.57% -vs- 4.41% for the US. As Table 17-1 and Figure 17-1 show the 3 largest clusters were heavy construction services, motor driven products, and automotive. As Table 17-2 shows the 3 largest subclusters were motor vehicles, tires and inner tubes, and plastic products.

Job Creation/Loss

Employment growth per year from 1990-2001 in the Tuscaloosa, AL MSA was 3.67% -vs.- 2.01% for the US. As Figure 17-2 shows the largest job creation occurred the in the automotive cluster, gaining about 1,400 jobs, the heavy construction services cluster gaining about 1,200 jobs, and the processed food cluster, gaining about 700 jobs. Figure 17-2 also shows the largest job loss from 1990-2001 occurred in the apparel cluster, losing about 200 jobs, the forest products cluster, losing about 180 jobs, and the production technology cluster, losing about 100 jobs.

Cluster Overlap and Potential for Growth

Figure 17-3 shows the largest 15 clusters for the Tuscaloosa MSA. As Figure 17-3 shows the Tuscaloosa MSA has areas of overlap between its major clusters. The first grouping includes, plastics, chemical products, and oil and gas. Another grouping occurs between the financial services, publishing and printing, and education and knowledge creation clusters. A third grouping occurs between automotive, metal manufacturing, and motor driven products. Table 17-3 lists the subclusters included within these clusters. This table lists the specific industries that may be targeted for growth and development.

Table 17-1
Tuscaloosa, AL MSA
Total Employment by Cluster, 2001

<u>Cluster</u>	<u>Employment</u>
Heavy Construction Services	2,373
Motor Driven Products	2,133
Automotive	1,958
Plastics	1,742
Business Services	1,307

Table 17-2
Tuscaloosa, AL MSA
Total Employment by Subcluster, 2001

<u>Cluster</u>	<u>Subcluster</u>	<u>Employment</u>
Automotive	Motor Vehicles	1,750
Motor Driven Products	Tires & Inner Tubes	1,750
Plastics	Plastic Products	1,742
Heavy Construction	Final Construction	1,455
Chemical Products	Other Processed Chemicals	760
Entertainment	Recorded Products	750
Processed Foods	Specialty Foods & Ingredients	595
Business Services	Professional Organizations & Services	457
Publishing & Printing	Publishing	454
Metal Manufacturing	Iron & Steel Mill Foundries	381

Figure 17-1
Tuscaloosa, AL MSA
Total Employment by Traded Cluster, 2001

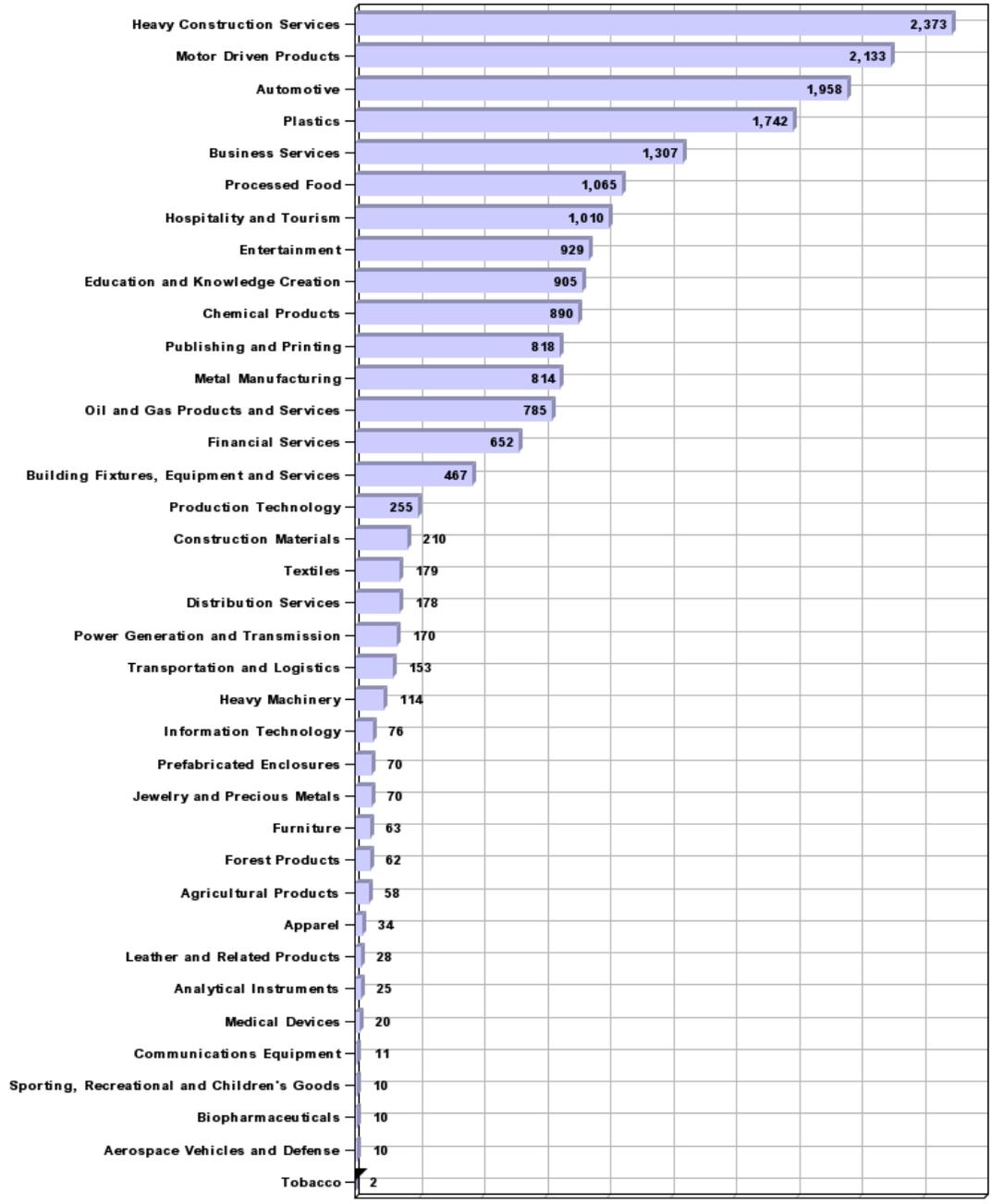


Figure 17-2
Tuscaloosa, AL MSA
Job Creation by Traded Cluster, 1990-2001

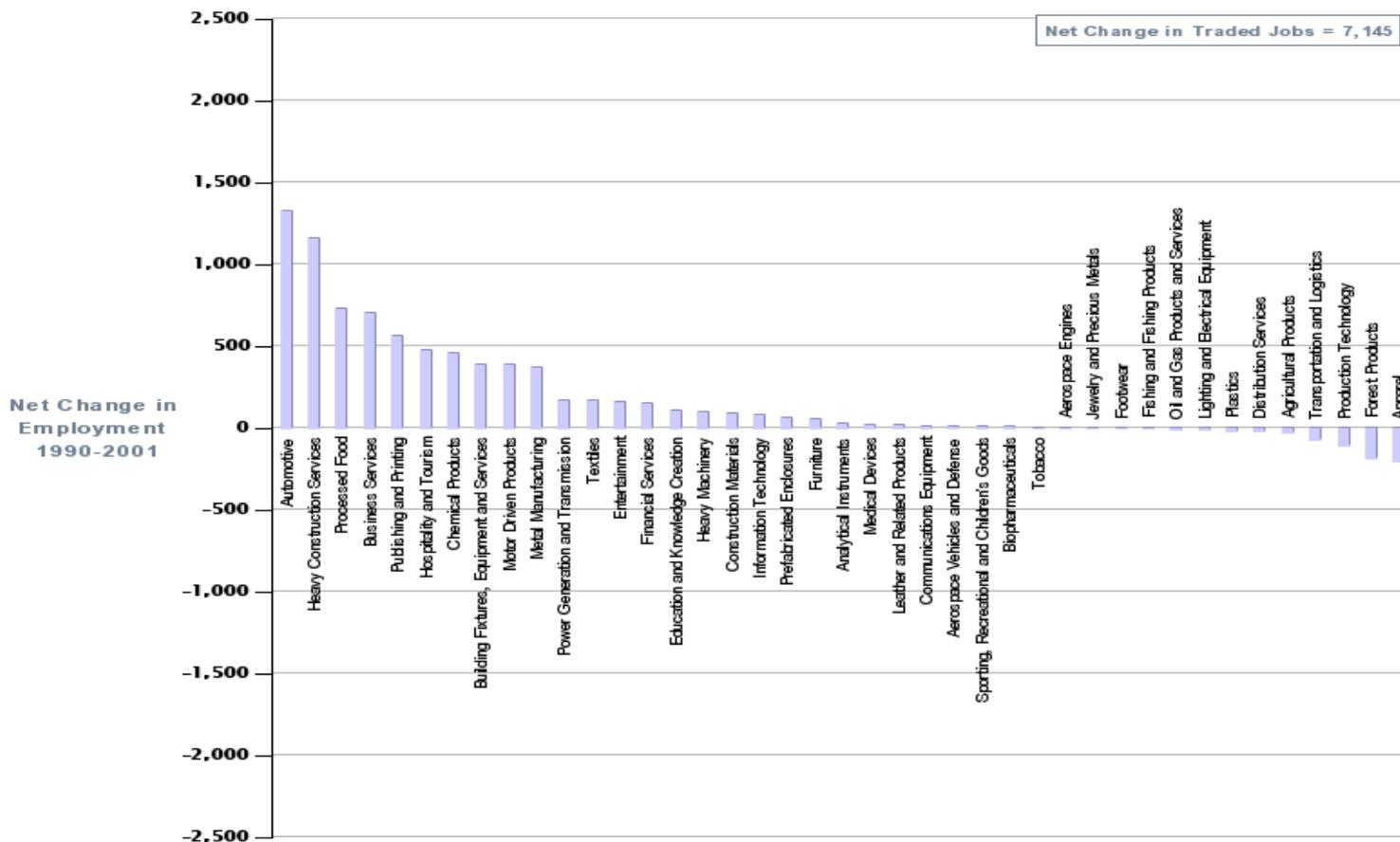
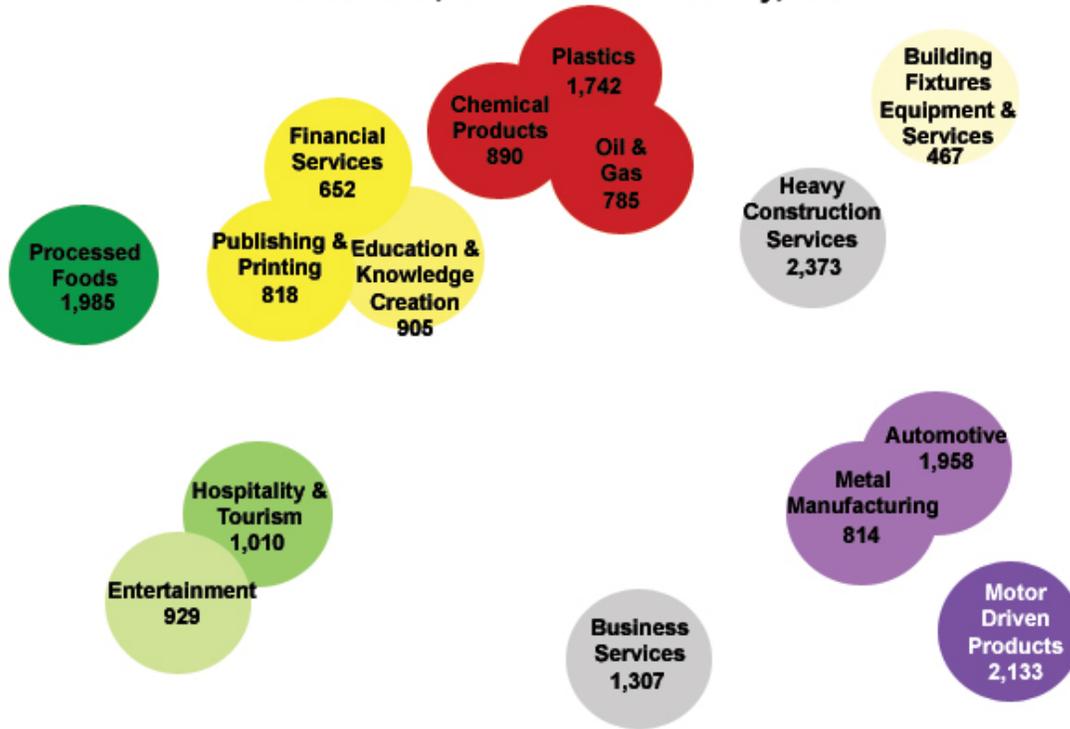


Figure 17-3
Tuscaloosa, AL MSA

Cluster Overlap and Employment
in
Tuscaloosa, Alabama's Economy, 2001



Data collected from Harvard Business School, Chart by Matthew J. Faulkner UAH

Table 17-3
Tuscaloosa, AL Metropolitan Area Major Subcluster
Employment and Potential for Growth

	<u>Subclusters with Major Employment</u>	<u>Subclusters with Minor or no Employment</u>
Cluster	Plastics	
Subclusters	Plastic Products	Plastic Materials and Resins Paints and Allied - Products Synthetic Rubber Plastics Distribution - and Wholesaling Organic Chemicals Alkalies and Chlorine Inorganic Chemicals Related Plastic Products Hydrocarbons Petroleum Products Surface Active Ingredients Adhesives and Sealants Process Equipment
Cluster	Chemical Products	
Subclusters	Other Processed - Chemicals	Intermediate Chemicals - and Gasses Packaged Chemical - Products Refractories Leather Tanning and Finishing Ammunition Special Packaging Treated Garments Hydrocarbons Petrochemicals Plastics, Resins, and - Products Pharmaceuticals Diagnostics and Biological - Products

Related Consumer Products
Other Packaging
Processing Instruments

Cluster

Oil and Gas

Subclusters

Oil & Gas Exploration -
and Drilling

Oil & Gas Machinery
Plastic Machinery
Paints and Allied Products
Synthetic Rubber
Plastic Distribution & -
Wholesaling
Organic Chemicals
Alkalies and Chlorine
Inorganic Chemicals
Related Plastic Products
Hydrocarbons
Petroleum Processing
Surface Active Agents
Adhesives and Sealants
Process Equipment

Cluster

Financial Services

Subclusters

Depository Institutions
Insurance Products

Risk Capital Providers
Investment Funds
Real Estate Investment -
Trusts
Passenger Car Leasing
Information Providers
Computer and -
Communications Services
Printing Services
Patent Owners and Lessors
Marketing Related Services
Research Organizations
Health Plans
Securities Brokers,
Dealers, and Exchanges

Cluster

Publishing & Printing

Subclusters

Publishing

News Syndicates
Signs and Advertising -
Specialties
Radio, TV, Publisher -
Representatives
Printing Inputs
Specialty Paper Products
Inked Paper and Ribbons
Office Equipment -
and Supplies
Marketing Related Services
Printing - Related Machinery
Online Information Services
Computer Services
Research Organizations
Research Facilities
Printing Services
Paper Products

Cluster

Education and -
Knowledge Creation

Subclusters

Educational Institutions

Educational Facilities
Patent Owners and Lessors
Supplies
Research Related Instruments
Pharmaceuticals
Publishing
Printing
Communications Services
Marketing and Information -
Services
Online Information Services
Computer Services
Prepackaged Software
Computer and Software -
Wholesaling and Services
Computer Equipment
Research Organizations

Cluster

Hospitality and Tourism

Subclusters

Accommodations and - Related Services Tourism Attractions	Water Passenger - Transportation Boat Related Services Ground Transportation Other Local Transportation Related Professional - Services Other Attractions Air Services Vehicle Distribution and - Wholesaling Facilities Support Services Tourism Related Services
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Cluster

Entertainment

Subclusters

Recorded Products	Video Production and Distribution Entertainment Equipment Entertainment Related Services Entertainment Venues Distribution and Wholesaling Marketing and Promotional Services Related Attractions News Syndicates Audio and Video Equipment
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Cluster

Automotive

Subclusters

Motor Vehicles	Automotive Components Forgings and Stampings Flat Glass Production Equipment Small Vehicles and Trailers Marine, Tank, and - Stationary Engines Related Parts Motors and Generators Related Vehicles Metal Processing Machine Tools Related Process Machinery Industrial Trucks and Tractors Die-Castings
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Automotive Parts

Cluster

Metal Manufacturing

Subclusters

Iron Steel Mills and -
Foundries
Metal Furniture

Metal Alloys
Primary Metal Products
Precision Metal Products
Fasteners
Wire and Springs
Nonferrous Mills and Foundries
Environmental Controls
Pumps
Saw Blades and Handsaws
General Industrial Machinery
Laundry and Cleaning Equipment
Metal Armaments
Measuring and Dispensing -
Pumps
Tools, Dies, and Fixtures
Paints and Allied Products
Lubricating Oils and Greases
Abrasive Products
Metalworking Machinery and -
Components
Related Metal Processing
Industrial Furnaces and Ovens
Automotive Parts and Equipment
Hoists and Cranes
Related Metal Products
Motorcycles and Bicycles
Fabricated Metal Products
Metal Processing

Cluster

Motor Driven Products

Subclusters

Tires and Inner Tubes
Refrigeration and Heating -
Equipment

Motors and Generators
Batteries
Motorized Equipment
Appliances
Specialized Pumps
Specialized Machinery
Marine, Tank, and Stationary -
Engines

Motorcycles and Bicycles
Metal Processing
Related Appliances
Hoists and Cranes
Printing Trades Machinery
Elevators and Moving -
Stairways
Air and Gas Compressors
Power Transmission, Motors -
and Pumps
Control Devices